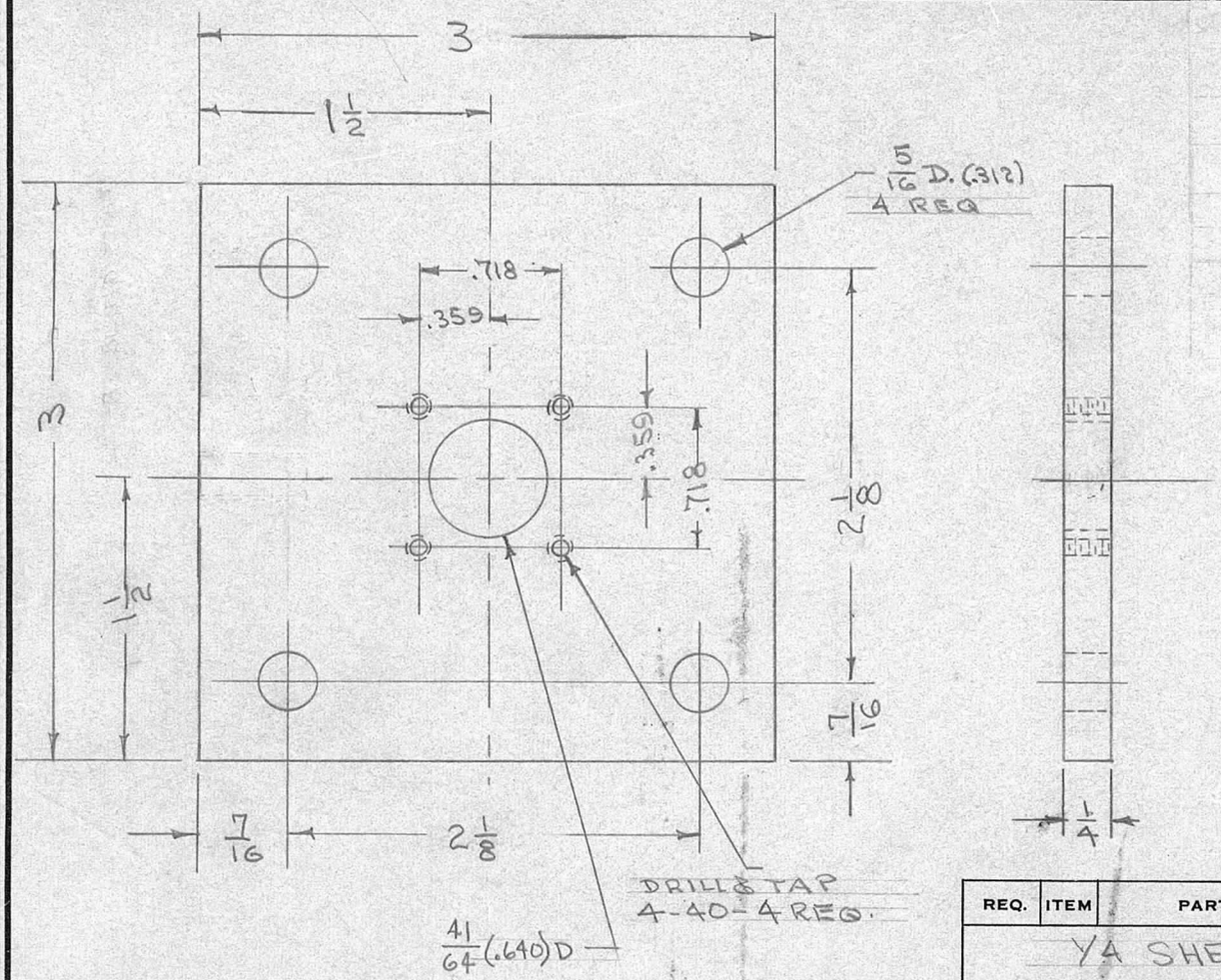
IF IT IS FOUND DESIRABLE TO CHANGE ANY TOLERANCE OR OTHER DETAIL SPECIFIED ON THIS DRAWING NOTIFY THE PURCHASER PROMPTLY.

MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES

PM-119 B

USED ON			
MODEL	PROJECT NO.	ASS'Y. NO.	DATE
RAC-1	124	A-145	6-15-52
BAC	157	A-185	6-15-52
RAC-1,5-8	223	A-323	9-15-57
RAC-1		574	10-26-57
RAC-18		1137	2-5
RAC-5 A		A-13	10-29-57
RAC-3		A-[illegible]	2-5-[illegible]
RAC-24		A-[illegible]	[illegible]



NOTE:
REMOVE ALL BURRS

REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
			THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK	
			FLANGE	

YA SHEET	STOCK SIZE
ALUMINUM	MATERIAL
〃	WEIGHT PER PC.
24S-T3	TYPE & TEMPER
〃	HEAT TREAT. SPEC.
S-404 YELLOW IRIDITE	FINISH & SPEC. NO.

DRAWN	ELEC. DES. APP.	MECH. DES. APP.
IG 9/10-53	ARB	[illegible]
CHECKED	FINAL APPROVAL	
[illegible]	ARB	[illegible]

PM-119 B

ISSUE	ITEM	CHANGED FROM	DATE	CN. NO.	DRAFTS	CHECKER	ENG. APP.
B	2	USED ON CHART RAC-1, BAC-1, BAC-1-S-1.5 RAC-2, 18, 7A, 3, 8, 24 DELETED	8-17-62	7076	G.S.	[illegible]	LG
	1	FINISH & SPEC WAS S101 CAUSTIC DIP					
A	2	REDRAWN	5/5/54	1	C.D.D.	[illegible]	[illegible]
	1	C'BORE REMOVED					

TOLERANCES		SCALE 〃
ALL OTHERS	DEC. DIM. ± FRAC. DIM. ± ANGULAR DIM. ±	DRILL, PUNCH, COMMERCIAL STOCK SIZES AND MANUFACTURERS TOLERANCES ARE NOT INCLUDED.