

IF IT IS FOUND DESIRABLE TO CHANGE ANY TOLERANCE OR OTHER DETAIL SPECIFIED ON THIS DRAWING NOTIFY THE PURCHASER PROMPTLY.

MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES

NOTICE TO PERSONS RECEIVING THIS DRAWING

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Property of:

THE TECHNICAL MATERIEL CORPORATION
MAMARONECK, NEW YORK

8-32 BLIND TAP. 3/8 DEEP
4 REQ'D.

NOTE: FINISH-
S-404 YELLOW IRIDITE
S-114 ZINC CHROMATE PRIMER
S-115 SMOOTH GREY ENAMEL

ANCHOR BOLT HOLES
33/64 D. 4 REQ'D.

COVER HINGE HOLES 33/64 D.
4 REQ'D.

COVER BOLT HOLES 33/64 D.
4 REQ'D.

TOP SURFACE FINISHED SMOOTH

PM-III F

ISSUE	ITEM	CHANGED FROM	DATE	CN. NO.	DRAFTS	CHECKER	ENG. APP.
F	1	S-404 YEL. IRIDITE WAS	12/10/54	1001	AB		EMN
E	1	S-101 CAUSTIC DIP	10/1/56	5	JAN		ARB
D	2	1/8 X 27 WAS 3/8 X 16 TAP	6/1/56	A	ESS		ARB
C	1	3/8 X 16 TAP HOLE ADDED	1/20/54	3	CDD		ARB
B	1	.156 WAS .062	4/13/53		CDD		ARB
		.062 WAS .031					
		1.133 D WAS 1.130 D					

TOLERANCES		SCALE:
ALL OTHERS	DEC. DIM. ± FRAC. DIM. ± ANGULAR DIM. ±	DRILL, PUNCH, COMMERCIAL STOCK SIZES AND MANUFACTURERS TOLERANCES ARE NOT INCLUDED.

MODEL	PROJECT NO.	ASS'Y. NO.	DATE
BAC-3-S-500	153	A-234	9-6-52
BAC-3-S-20	108	A-108	7-17-52

REQ. ITEM	PART NO.	DESCRIPTION	SYMBOL
THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK			
STOCK SIZE			
ALUMINUM		CASE, MACHINING	
MATERIAL		WEIGHT PER PC.	
356-T6			
TYPE & TEMPER		CDD 4/13/53	
STRESS RELIEVED		DRAWN	ELEC. DES. APP. MECH. DES. APP.
HEAT TREAT. SPEC.		JAD 4/22/53	
SEE NOTE		CHECKED	FINAL APPROVAL
FINISH & SPEC. NO.			PM-III F