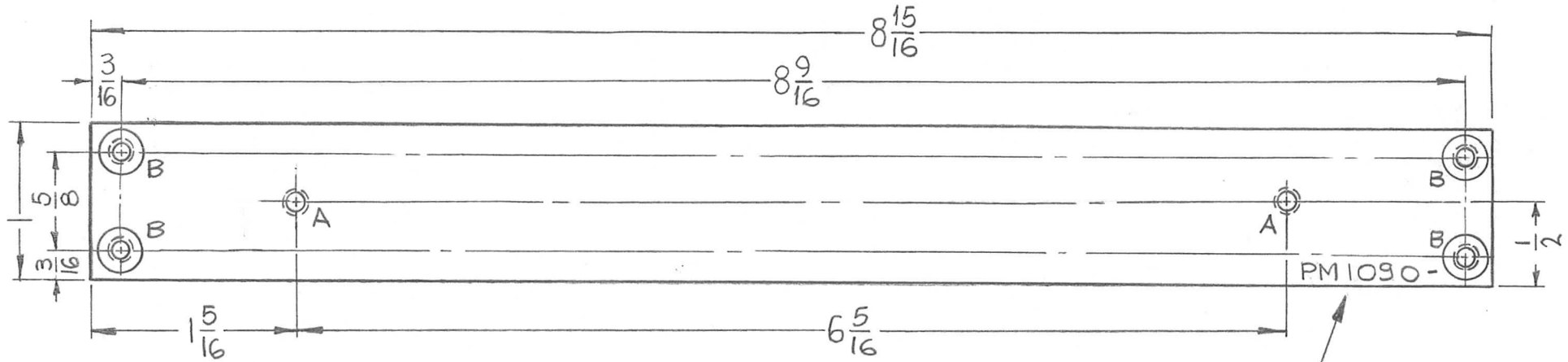


REQ. PER UNIT	USED ON			PM1090	Ø
	MODEL	ASS'Y. NO.	DATE		
1	VLRB-1		7-9-64		



HOLES:

- A ~ DRILL & TAP 8-32 THRU (2 REQ.)
- B ~ C' SINK 82° X .265 DIA.
THEN DRILL & TAP 6-32 THRU (4 REQ.)

METAL STAMP TMC PART NO.
1/8 HIGH GOTHIC W/LATEST
REV. LETTER.

REMOVE ALL BURRS AND SHARP EDGES

						REQ. ITEM	PART NO.	GELLMAN	DESCRIPTION SK3136-PM-27	SYMBOL	
○	ORIGINAL RELEASE FOR PRODUCTION	8.4.64	+	WBS		1/4 THICK		THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK			
X ₁	TYPE & TEMP. WAS 5052-H32	8.4.64	+	WBS		STOCK SIZE		BRACE, CHASSIS MOD. TUNING			
X	EXPERIMENTAL RELEASE	7-9-64		SRG		ALUMINUM					
SYM	DESCRIPTION	DATE	CH. NO.	DRAFTS	CHECKER	ENG. APP.	MATERIAL				
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES		SCALE	1:1				2024-T4		SRG	@	RJC
DECIMALS .X ± .05 .XX ± .01 .XXX ± .005		TOLERANCES	FRACTIONS ± 1/64 ANGLES ± 0° 30'	CODE	A		S404 YELLOW IRIDITE	WJ	JJ	PM1090	Ø
							FINISH & SPEC. NO.	ELEC. DES. APP.	MECH. DES. APP.		