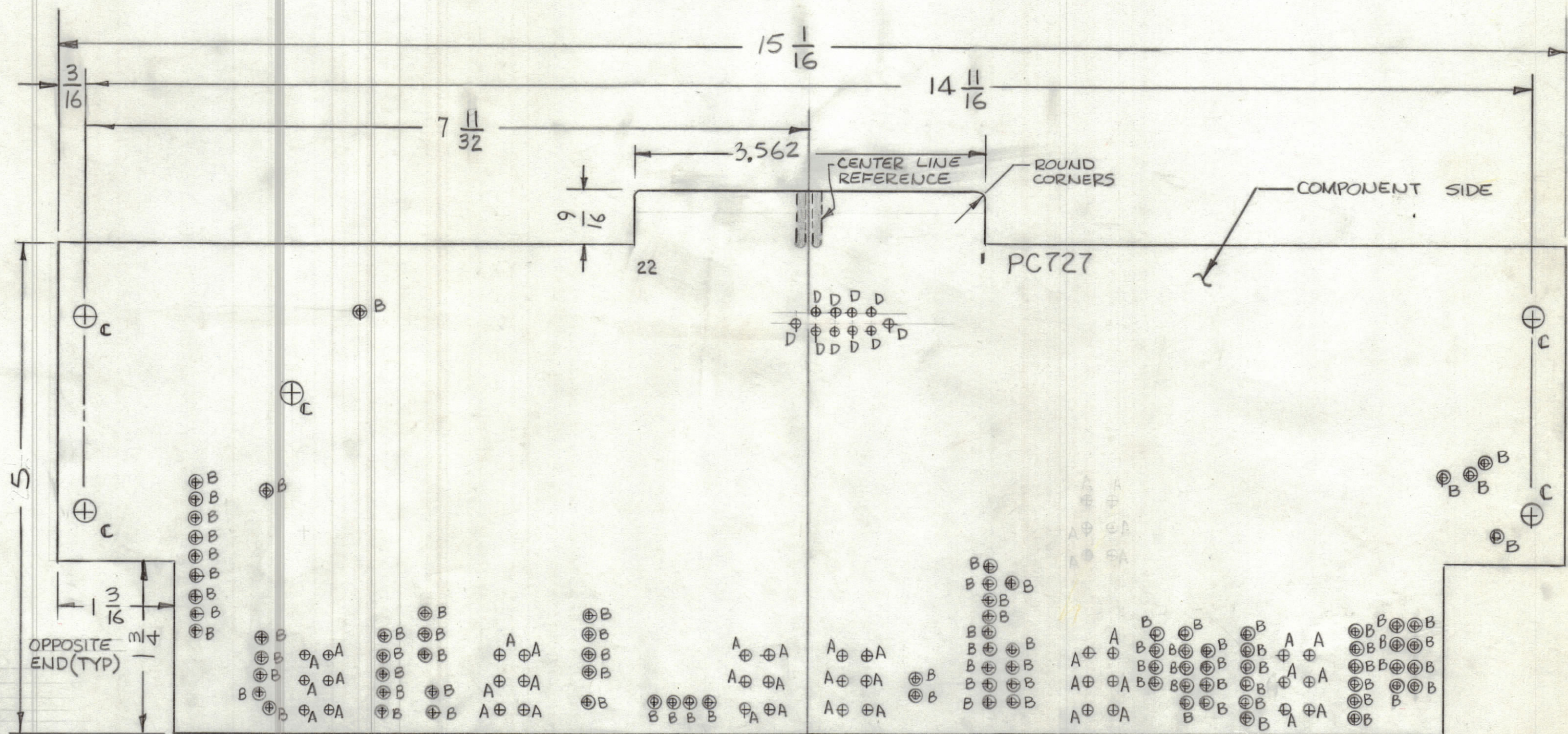


REVISIONS						
ZONE	LTR	DESCRIPTION	DATE	E.M.N.NO	DRAFT	CHKD APPD
	XI	SWITCH Deleted, Circuit Revised	3-6-75		YB	
	XZ	K1, CR8, CR9 Added	5-28-75		RB	
	Ø	ORIGINAL RELEASE FOR PRODUCTION	6-16-75		CL	

FABRICATION NOTES:

- OVERALL MATERIAL THICKNESS .062±.0062 AS PER (PP3.1, 3.2)
 - CONDUCTOR PATTERN TO BE COPPER FOIL AS PER (PP4.1)
PLATING TO BE TIN LEAD AS PER (PP13.2.2, 13.2.1)
 - ALL HOLES TO BE PLATED-THRU AS PER (PP8.9.5)
 - EDGE BOARD CONNECTOR (FINGERS) SHALL BE GOLD PLATED (PP10)
 - MATERIAL: GIO GLASS EPOXY, LAMINATE 2 OZ COPPER CLAD (BOTH SIDES)
- (SEE MASTER ARTWORK FOR 1:1 PHOTO)



Hole	Description	Req
A	.069 DIA.	36
B	.081 DIA.	88
C	11/64 DIA.	5
D	.062 DIA.	10
	Unmarked .042 DIA	

OPPOSITE END (TYP)

① MOUNT IN 88 (B) HOLES

QTY / UNIT	MODEL USED ON	ASS'Y NO.
1	ADC-5 (AX5189)	A5618
APPLICATION		
CODE		

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88	1	TE127-Z	TERMINAL, STUD	B
QTY. REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL

LIST OF MATERIAL

FINAL APPROVAL	DATE
MECH. DES.	DATE
ELECT. DES.	DATE
CHECKED	DATE
DRAWN	DATE

THE TECHNICAL MATERIEL CORP.
MAMARONECK, NEW YORK

PRINTED CIRCUIT Bd
OVERALL CHASSIS

SIZE	CODE IDENT.NO.	DWG NO.	ISSUE
C	82679	PC727	Ø
SCALE			SHEET OF