

REVISIONS						
ZONE	LTR	DESCRIPTION	DATE	E.M.N.NO	DRAFT	CHKD APPD

DO NOT USE, USE FOR SPARE PARTS ONLY

THIS IS NOT ORIGINAL ARTWORK
THIS IS TO BE USED FOR REF ONLY



Hole	Description	Req
A	13/64 DIA	3
B	.081 DIA	6
C	1/8	1
D	.167 DIA	5
Unmarked Holes .040 DIA		

FABRICATION NOTES:

- TO BE MANUFACTURED IN ACCORDANCE WITH TMC SPEC S735 AND SPECIFICALLY
- 1. OVERALL MATERIAL THICKNESS $.062 \pm .0062$ AS PER (pp 3.1, 3.2)
- 2. CONDUCTOR PATTERN TO BE COPPER FOIL AS PER (pp 4.1) PLATING TO BE TIN LEAD AS PER (pp 13.2.2, 13.2.1)
- 3. MIN FINISHED CONDUCTOR WIDTH SHALL NOT BE LESS THAN $.020$
MAX FINISHED CONDUCTOR WIDTH SHALL BE DETERMINED BY THE ARTWORK LINE WIDTH $\pm .010$
- 4. ALL HOLES TO BE PLATED THRU AS PER (pp 8.9.5). UNLESS OTHERWISE SPECIFIED
- 5.
- 6. ALL UNMARKED HOLES TO BE NO. 60 ($.040$) DRILL (SEE INDIVIDUAL ARTWORK FOR LOCATION)
- 7. MATERIAL: G10 GLASS EPOXY, LAMINATE 2 OZ. COPPER CLAD, BOTH SIDES

REF Z30Z (CK1884)

QTY. REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
5	2	TE192-A3-R9	TERMINAL, STUD, TEFLON INSULATED	D
6	1	TE127-2	TERMINAL, STUD	B

LIST OF MATERIAL

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES	FINAL APPROVAL	DATE
TOLERANCES ON	MECH. DES.	DATE
DECIMALS	ELECT. DES.	DATE
.X $\pm .05$	CHECKED	DATE
.XX $\pm .01$	DRAWN	DATE
.XXX $\pm .005$		12-13-73

THE TECHNICAL MATERIEL CORP.
MAMARONECK, NEW YORK

PRINTED CIRCUIT BD.
SINGLE HF Osc.

SIZE	CODE IDENT.NO.	DWG NO.	ISSUE
C	82679	DC696	Ø
SCALE		SHEET	OF

1	BMA SIG	A4971
QTY / UNIT	MODEL USED ON	ASS'Y NO.
APPLICATION		
CODE		

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