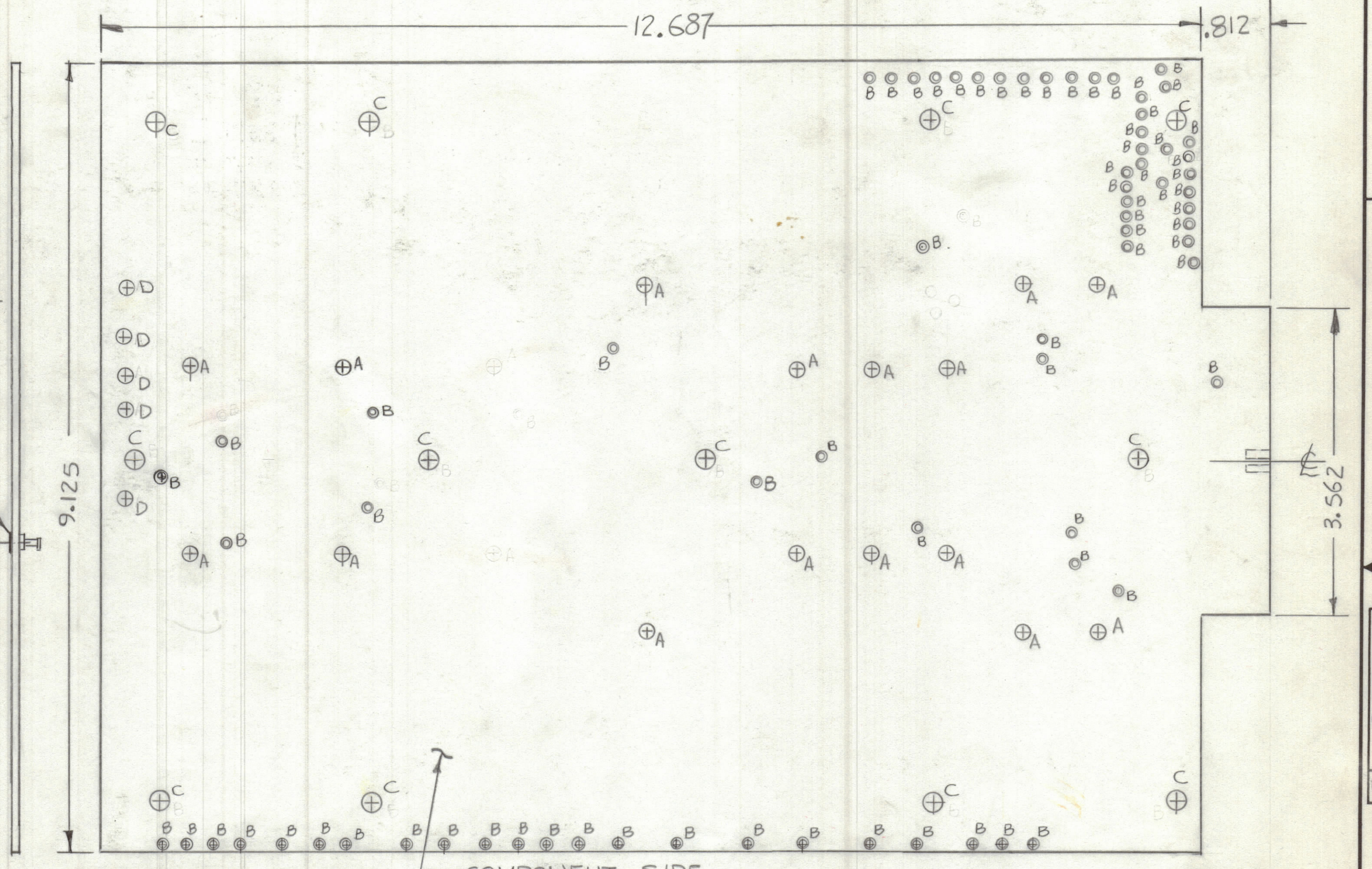


REVISIONS						
ZONE	LTR	DESCRIPTION	DATE	E.M.N.NO	DRAFT	CHKD APPD
	A	Holes for Z108 DELETED BOARD MODIFIED TO ACCOMODATE LOOP STABILIZING MODIFICATION	5-6-76		RL	
	B	(A)C Holes Clarified	6-2-76		RL	

FABRICATION NOTES:
 TO BE MANUFACTURED IN ACCORDANCE WITH TMC SPEC S735 AND SPECIFICALLY
 1. OVERALL MATERIAL THICKNESS .062 ± .0062 AS PER (pp 3.1, 3.2)
 2. CONDUCTOR PATTERN TO BE COPPER FOIL AS PER (pp 4.i) PLATING TO BE TIN LEAD AS PER (pp 13.2.2, 13.2.1)
 3. MIN FINISHED CONDUCTOR WIDTH SHALL NOT BE LESS THAN .020
 MAX FINISHED CONDUCTOR WIDTH SHALL BE DETERMINED BY THE ARTHORK LINE WIDTH ±.010
 4. ALL HOLES TO BE PLATED THRU AS PER (pp 8.9.5). UNLESS OTHERWISE SPECIFIED
 5. EDGE BOARD CONNECTORS (FINGER) SHALL BE GOLD PLATED (pp 10)
 6. ALL UNMARKED HOLES TO BE NO. 60 (.040) DRILL (SEE INDIVIDUAL ARTHORK FOR LOCATION)
 7. MATERIAL: G10 GLASS EPOXY, LAMINATE 2 OZ. COPPER CLAD, BOTH SIDES

MOUNT IN ALL "B" Holes (72 Req)



Hole	Description	Req
A	5/32 DIA	16
B	.081 DIA	72
C	7/32 DIA	12
D	7/64 DIA	5
UNMARKED Holes .062 DIA		

QTY. REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
72	1	TE127-2	TERMINA, STUD	B

LIST OF MATERIAL

THE TECHNICAL MATERIEL CORP.
 MAMARONECK, NEW YORK

PRINTED CIRCUIT BD.
 (LOGIC DIGITAL MOTHER BD)

SIZE	CODE IDENT.NO	DWG NO.	ISSUE
C	82679	PC686	B

SCALE SHEET OF

QTY / UNIT	BMA515	A4960
	MODEL USED ON	ASS'Y NO.
APPLICATION		
	CODE	
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UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES

TOLERANCES ON

DECIMALS	FRACTIONS
.X ± .05	± 1/64
.XX ± .01	ANGLES
.XXX ± .005	± 0° -30'

MATERIAL FINISH