

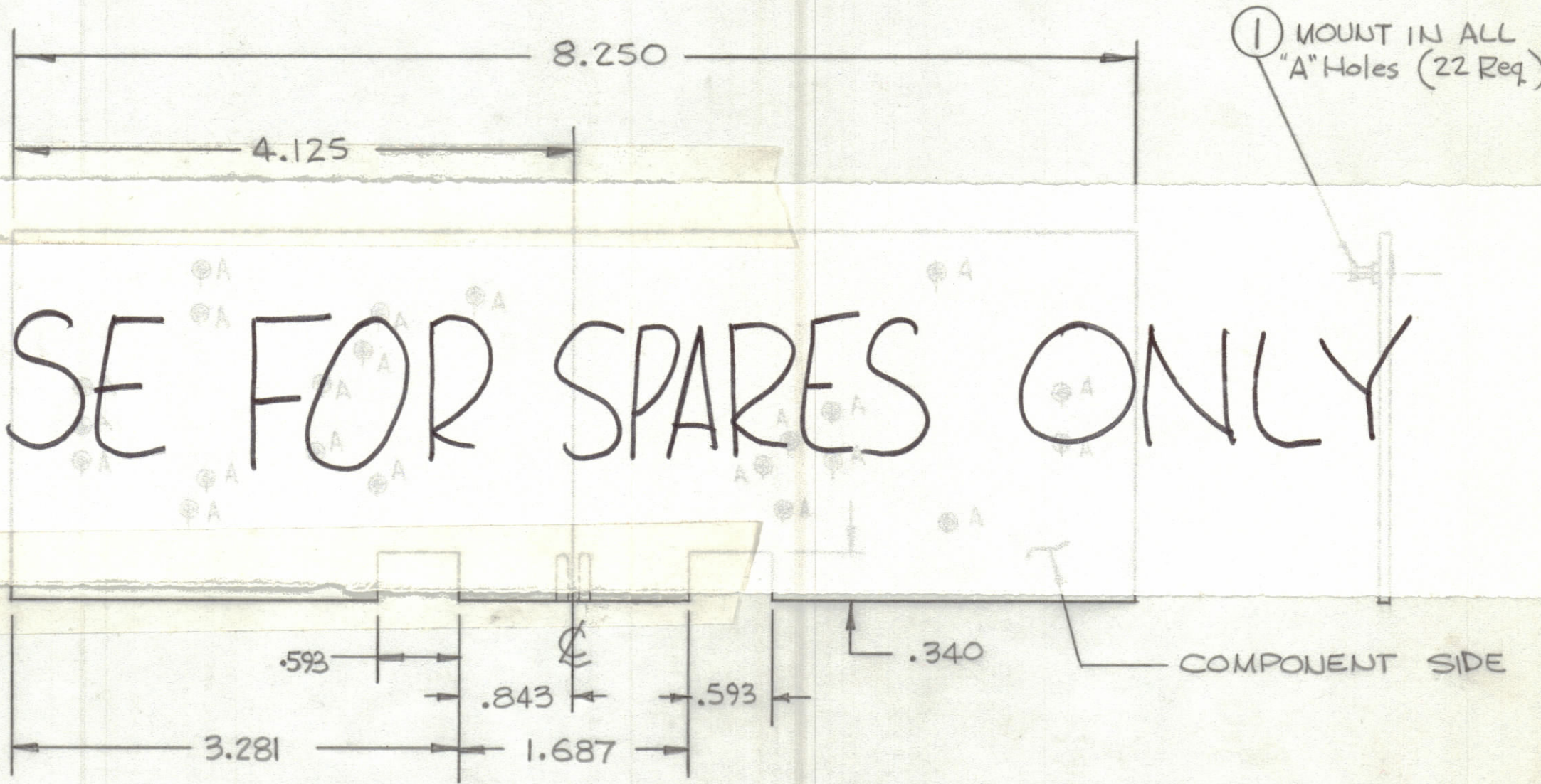
REVISIONS						
ZONE	LTR	DESCRIPTION	DATE	E.M.N.NO	DRAFT	CHKD APPD

FABRICATION NOTES:

TO BE MANUFACTURED IN ACCORDANCE WITH TMC SPEC S735 AND SPECIFICALLY

1. OVERALL MATERIAL THICKNESS $.062 \pm .0062$ AS PER (pp 3.1, 3.2)
2. CONDUCTOR PATTERN TO BE COPPER FOIL AS PER (pp 4.1) PLATING TO BE TIN LEAD AS PER (pp 13.2.2, 13.2.1)
3. MIN FINISHED CONDUCTOR WIDTH SHALL NOT BE LESS THAN $.020$
MAX FINISHED CONDUCTOR WIDTH SHALL BE DETERMINED BY THE ARTWORK LINE WIDTH $\pm .010$
4. ALL HOLES TO BE PLATED THRU AS PER (pp 8.9.5). UNLESS OTHERWISE SPECIFIED
5. EDGE BOARD CONNECTORS (FINGER) SHALL BE GOLD PLATED (pp 10)
6. ALL UNMARKED HOLES TO BE NO. 60 ($.040$) DRILL (SEE INDIVIDUAL ARTWORK FOR LOCATION)
7. MATERIAL: G10 GLASS EPOXY, LAMINATE 2 OZ. COPPER CLAD, BOTH SIDES

DO NOT USE, USE FOR SPARES ONLY



Hole	Description	Req.
A	.081 DIA	22
	UNMARKED .040 DIA.	

(REFCK2042) Z104

QTY. REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
22	1	TE127-2	TERMINAL, STUD	A

LIST OF MATERIAL

THE TECHNICAL MATERIEL CORP.
MAMARONECK, NEW YORK

PRINTED CIRCUIT BD
COMPARATOR

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES	FINAL APPROVAL	DATE
TOLERANCES ON DECIMALS .X $\pm .05$.XX $\pm .01$.XXX $\pm .005$ FRACTIONS $\pm 1/64$ ANGLES $\pm 0^\circ -30'$	MECH. DES.	DATE
	ELECT. DES.	DATE
	CHECKED	DATE
	DRAWN <i>R. U. V.</i>	DATE 11-7-73

1	BMA515	A4956
QTY / UNIT	MODEL USED ON	ASS'Y NO.
APPLICATION		
CODE		

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