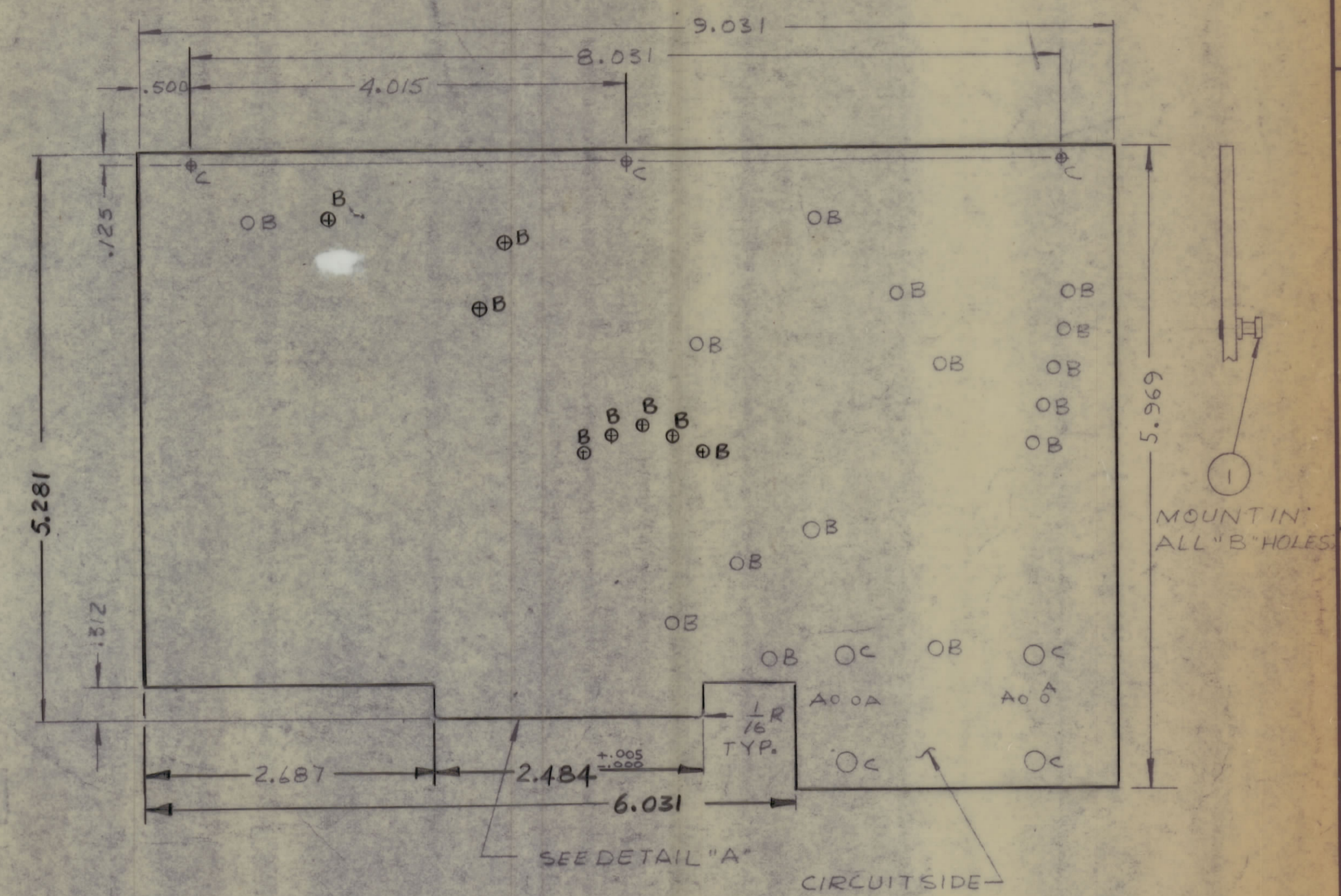
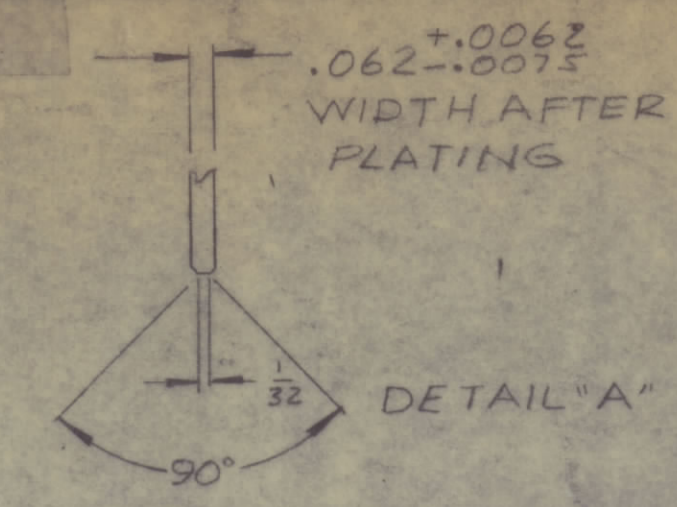


REVISIONS					
ZONE	LTR	DESCRIPTION	DATE	E.M.N.NO	APPD
	X	EXP RELEASE	7/5/69		CR
	Ø	ORIGINAL RELEASE FOR PRODUCTION	7/6/69		CU



FABRICATION NOTES:
TO BE MANUFACTURED IN ACCORDANCE WITH TMC SPEC S735 AND SPECIFICALLY

- OVERALL MATERIAL THICKNESS .062 ± .0062 AS PER (pp 3.1, 3.2)
- CONDUCTOR PATTERN TO BE COPPER FOIL AS PER (pp 4.1) PLATING TO BE TIN LEAD AS PER (pp 13.2.2, 13.2.1)
- MIN FINISHED CONDUCTOR WIDTH SHALL NOT BE LESS THAN .020
MAX FINISHED CONDUCTOR WIDTH SHALL BE DETERMINED BY THE ARTWORK LINE WIDTH ± .009.
- ALL HOLES TO BE PLATED THRU AS PER (pp 8.9.5) UNLESS OTHERWISE SPECIFIED
- EDGE BOARD CONNECTORS (FINGER) SHALL BE GOLD PLATED AS PER (pp 10)
- ALL UNMARKED HOLES TO BE NO. 60 (.042) DRILL (SEE INDIVIDUAL ARTWORK FOR LOCATIONS)
- MATERIAL: G10 GLASS EPOXY, LAMINATE 2 OZ. COPPER CLAD, BOTH SIDES.

HOLE LEGEND		
HOLE	DESCRIP	REQ
A	.052 DIA.	4
B	.081 DIA.	23
C	.140 DIA.	7

QTY. REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
23	1	TE12T-2	TERMINAL, Stud	B

TOLERANCES ON	
DECIMALS	FRACTIONS
X ± .05	± 1/64
XX ± .01	ANGLES
XXX ± .005	± 0° 30'

UNMARKED .042 ✓

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES

MATERIAL: SEE NOTES

FINISH: SEE NOTES

LIST OF MATERIAL			
THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK			
PRINTED CIRCUIT BOARD MONITOR/DIVERSITY			
SIZE	CODE IDENT. NO.	DWG. NO.	ISSUE
C	82679	PC622	Ø
SCALE	SHEET		OF

QTY / UNIT	MODEL USED ON	ASS'Y NO.
1	MSA(R)-5	
APPLICATION		
	CODE	

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PC6222 Ø B

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