

REVISIONS						
ZONE	SYM	DESCRIPTION	DATE	E.M.N. NO.	DRAFT	CHKD
X		EXP. RELEASE	5-13-64			
		ORIGINAL RELEASE FOR PRODUCTION	5-13-64			
A		FABRICATION NOTE REVISION	6/10/64	14226		
B		DRAWING WAS 4 5/8" SIDE VIEW ADDED, IT.1 ADDED	4-16-64	14565		
C		8 UNMARKED HOLES ADDED SEE SHEET 1 OF 2	1/19/64	14946		
D		REROUTE LANDS	5/13/64	19407		
E		ADD CHART INCL. .0062 THICKNESS	5/10/68	21647		



HOLE LEGEND		
HOLE	DESCRIPTION	REQD
A	9/64 DR. (.140 DIA)	2
B	#60 DR. (.040 DIA)	91
C	#46 DR (.081 DIA)	17
	UNMARKED #55 DR.	111

FABRICATION NOTE:
 TO BE MANUFACTURED IN ACCORDANCE WITH TMC SPEC. S-735, EXCEPT AS NOTED.
 1. MATERIAL G-10 EPOXY GLASS LAMINATED 2 OUNCE COPPER CLAD BOTH SIDES. (SEE CHART FOR THICKNESS)
 2. CONDUCTOR PATTERN SHALL BE SOLDER COATED AS PER PP.13.2.1
 3. PLATING TO BE TIN-LEAD AS PER PP.13.2.2
 4. HOLES TO BE PLATED THROUGH AS PER PP.11.4 EXCEPT FOR "A" HOLES.
 5. EDGE BOARD CONNECTORS (FINGERS) SHALL BE GOLD PLATED AS PER PP.10.1.
 6. KEY SLOTS TO BE DEBURRED.

TMC PART NO.	THICKNESS
PC206	.093 ± .0075
PC206-1	.062 ± .0062

177	1	TE-127-2	STUD, TERMINAL
REQ'D.	ITEM	PART NUMBER	DESCRIPTION
LIST OF MATERIAL			
MATERIAL		THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK	
FINISH		TITLE PRINTED CIRCUIT BOARD LOGIC	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES		DRAWN	DATE
DECIMALS: .1 ± .05, .01 ± .01, .XXX ± .005		CHECKED	DATE
FRACTIONS: ± 1/64, ANGLES: ± 0° 30'		ELECT. DES.	DATE
MECH. DES.		DATE	DATE
THE CONTENTS OF THIS DRAWING ARE THE EXCLUSIVE PROPERTY OF THE TECHNICAL MATERIEL CORP. ITS UNAUTHORIZED USE OR REPRODUCTION IN WHOLE OR IN PART IS STRICTLY FORBIDDEN.		REV. LTR.	

NOTES

PC206 E