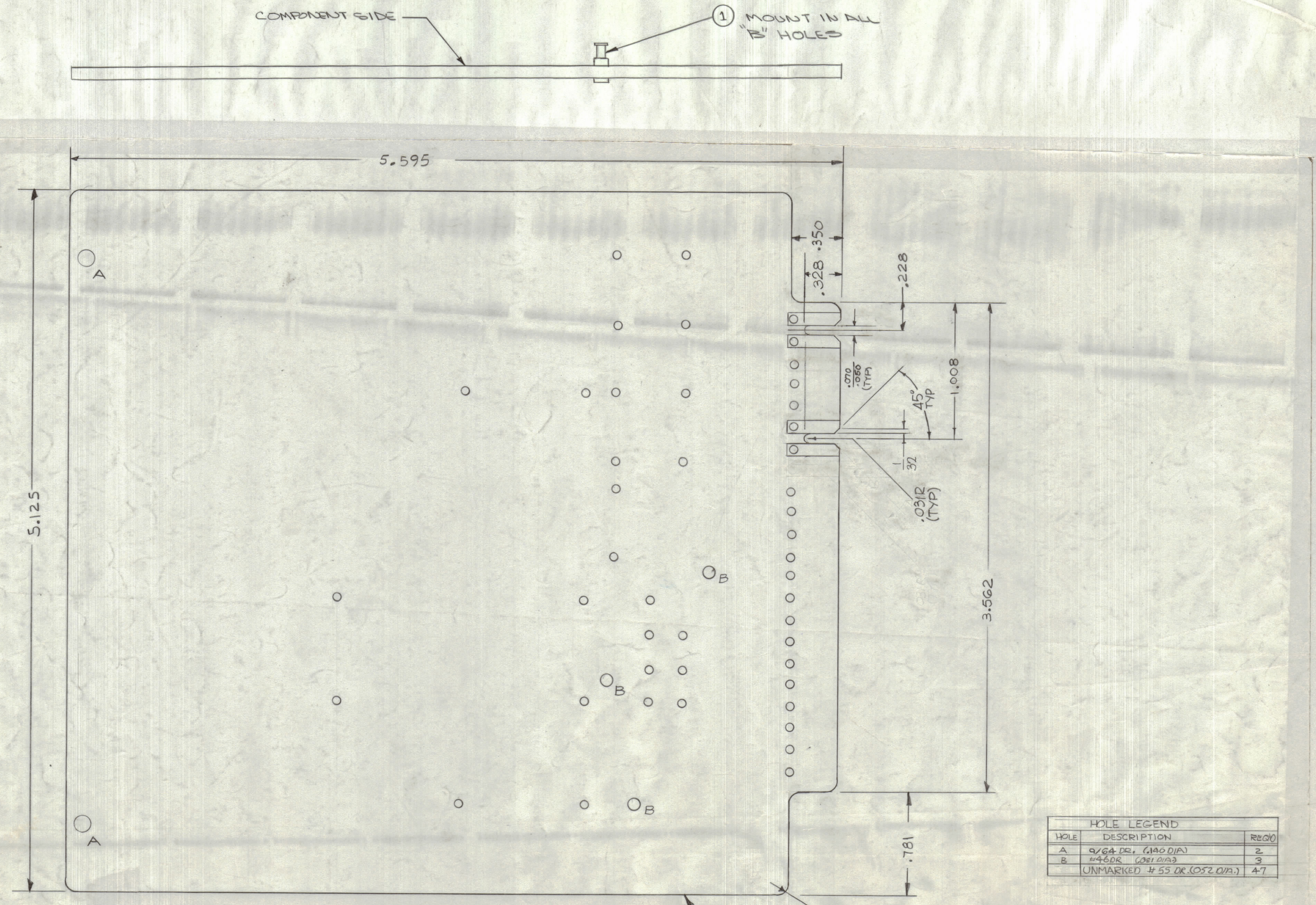


REVISIONS							
ZONE	SYM	DESCRIPTION	DATE	E.M.N. NO.	DRAFT	CHKD	APPD.
X		EXP. RELEASE	5-13-64		CJT		
		ORIGINAL RELEASE FOR PRODUCTION	5-13-64		CJT		
A		FABRICATION NOTE REVISED	6-10-64	14226			
B		DRAWG WAS 4 SZ, SIDE VIEW ADDED, ITT INDDED	7-14-65	10565			
C		ADDED .328" DIM FOR DEPTH OF SLOT	2-19-68	19218	GE		EFH
D		ADD CHART TO INCL. .062 THICKNESS	5-10-78	21647	WSP		



FABRICATION NOTE:
 TO BE MANUFACTURED IN ACCORDANCE WITH TMC SPEC. S-735, EXCEPT AS NOTED.
 1. MATERIAL G-10 EPOXY GLASS LAMINATED
 2. OUNCE COPPER CLAD BOTH SIDES. (SEE CHART FOR THICKNESS)
 3. CONDUCTOR PATTERN SHALL BE SOLDER COATED AS PER PP.13.2.1
 4. PLATING TO BE TIN-LEAD AS PER PP.13.2.2
 5. HOLES TO BE PLATED THROUGH AS PER PP.11.4 EXCEPT FOR 3"A HOLES.
 6. EDGE BOARD CONNECTORS (FINGERS) SHALL BE GOLD PLATED AS PER PP.10.1.
 7. KEY SLOTS TO BE DEBURRED.

HOLE LEGEND		
HOLE	DESCRIPTION	REQ'D
A	9/64 DIA. (.140 DIA)	2
B	1/16 DIA. (.062 DIA)	3
	UNMARKED #55 OR (.052 DIA)	47

TMC PART NO.	THICKNESS
PC 204	.093 ± .0075
PC 204-1	.062 ± .0062

CIRCUIT SIDE

COMPONENT SIDE

① MOUNT IN ALL 1/8" HOLES

PC 204 D

TO BE MANUFACTURED IN ACCORDANCE WITH TMC SPEC. S-735, EXCEPT AS NOTED.
 1. MATERIAL G-10 EPOXY GLASS LAMINATED
 2. OUNCE COPPER CLAD BOTH SIDES. (SEE CHART FOR THICKNESS)
 3. CONDUCTOR PATTERN SHALL BE SOLDER COATED AS PER PP.13.2.1
 4. PLATING TO BE TIN-LEAD AS PER PP.13.2.2
 5. HOLES TO BE PLATED THROUGH AS PER PP.11.4 EXCEPT FOR 3"A HOLES.
 6. EDGE BOARD CONNECTORS (FINGERS) SHALL BE GOLD PLATED AS PER PP.10.1.
 7. KEY SLOTS TO BE DEBURRED.

NOTES

QTY./UNIT	MODEL USED ON	ASSY. NO.
SCALE 2:1	CMRA-1	A4215
	CODE A	

REQ'D	ITEM	PART NUMBER	DESCRIPTION	SYMBOL
3	1	TE127-2	STUD TERMINAL	
LIST OF MATERIAL				
MATERIAL		THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK		
FINISH		TITLE PRINTED CIRCUIT BOARD POWER SUPPLY		
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES		DRAWN	DATE	FINAL APPROVAL
DECIMALS X ± .05 XX ± .01 XXX ± .005		CHECKED	DATE	DATE
FRACTIONS ± 1/64 ANGLES ± 0' 30"		ELECT. DES.	DATE	DATE
TOLERANCES		MECH. DES.	DATE	DATE

PC 204 D
 SHEET 2 OF 2
 REV. LTR.