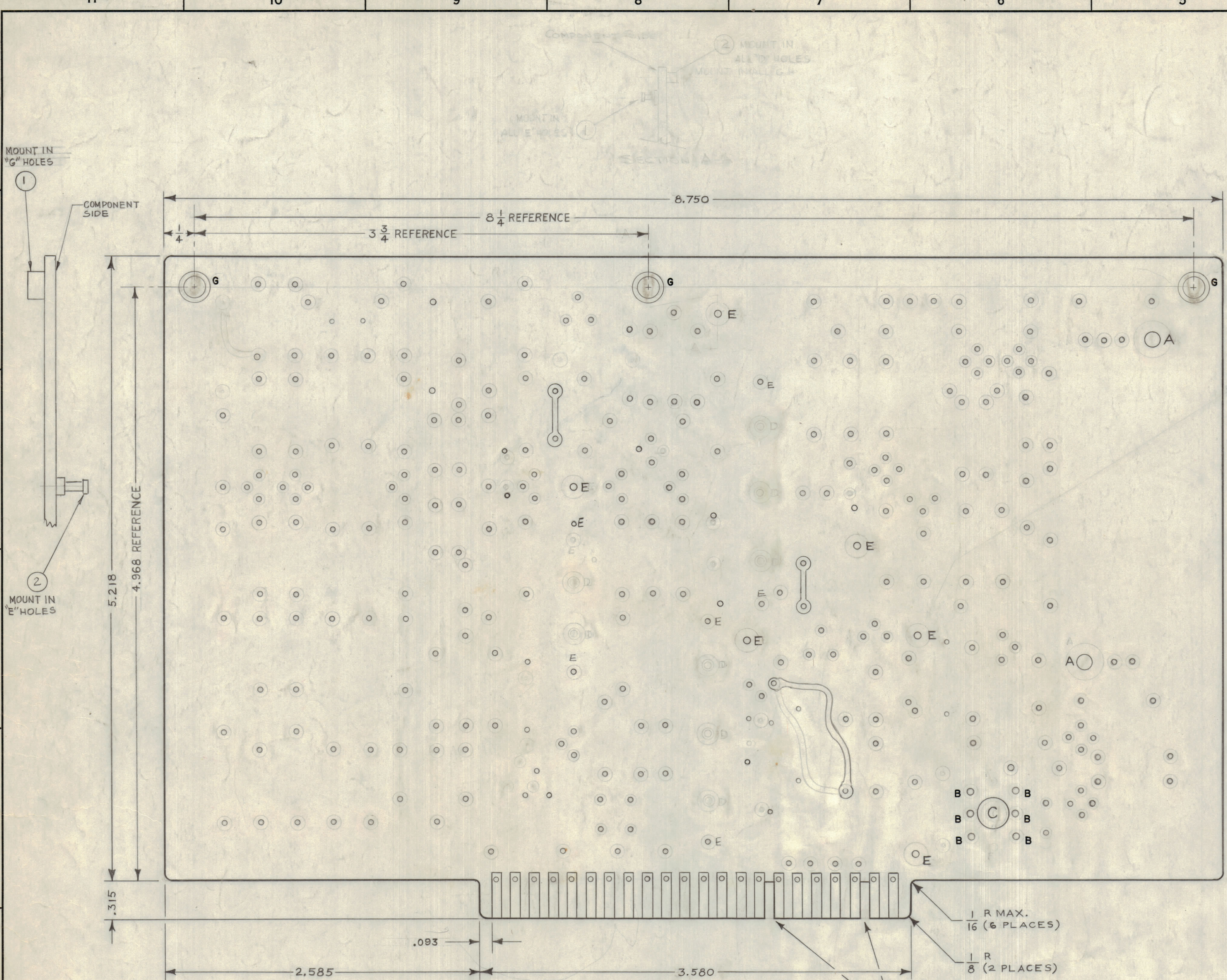


REVISIONS							
ZONE	SYM	DESCRIPTION	DATE	E.M.N. NO.	DRAFT	CHKD	APPD
X		EXPERIMENTAL RELEASE	5-27-64		NP		
X1		SIDE VIEW ADDED - SECTION "A-A" DELETED	6-26-64		G.D.L.		
X2		.050 ADDED TO KEY DETAIL	7-13-64		SPR		
X3		1/16 R ADDED TO (4) CORNERS	7-13-64		SPR		
X4		LETTERING & CIRCUIT UP-DATED	11-9-64		NP		
Ø		ORIGINAL RELEASE FOR PRODUCTION	3-17-64		PL	AK	
A		RELOCATED UNMARKED HLS (SEE SH 1 & 2)	8-30-65	1A527	HYE		
B		ADD ROL, C67, C68, C69, C34, DEL RCLZ SEE SH 1 & 2	7-18-64	1B305	CB		
C		UPDATED - SEE SH. 1 & 2	11-27-67	1B625	HLA		EFH



HOLE	DESCRIPTION	REQD
A	DR 1/8 DIA	2
B	DR # 53 (.059) DIA * 6	
C	DR 17/64 DIA	1
D	DR # --	--
E	DR # 46 (.061) DIA	12
F	DR # --	--
G	DR # 11 (.191) DIA	3
UN-MARKED	DR # 60 (.040) DIA * 264	

* INDICATES PLATE-THROUGH HOLES

NOTES:
 FABRICATION NOTES:
 TO BE MANUFACTURED IN ACCORDANCE WITH TMC SPEC. S-735 & SPECIFICALLY:
 1. ALL HOLES TO BE "PLATED-THROUGH" UNLESS OTHERWISE SPECIFIED.
 2. CONDUCTIVE PATTERN SHALL BE SOLDER COATED (PP13.2.1)
 3. EDGE BOARD CONNECTORS (FINGERS) SHALL BE GOLD PLATED (PP10).
 4. INSTALL ITEM ① FROM OPPOSITE SIDE (CIRCUIT SIDE).
 5. INSTALL ITEM ② ON COMPONENT SIDE.

REF: A3661

QTY./UNIT	MODEL USED ON	ASSY. NO.
1	VLRB-1	A3661

SCALE 2:1 CODE A

REQD.	ITEM	PART NUMBER	DESCRIPTION	SYMBOL
12	2	TE127-3	TERMINAL, MIDGET, SINGLE	E
3	1	TE103-7	STAND-OFF, RIVET TYPE	G

M. GELLMAN LIST OF MATERIAL

MATERIAL	FINISH	TITLE
SEE NOTE	#	THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK PRINTED CIRCUIT BOARD NOISE SILENCER - 6.4 MC IF

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES

DRAWN	DATE	FINAL APPROVAL	DATE
M. PETER	5-27-64	W. J. ...	
CHCKD	6-30-64		
ELECT. DES.	DATE		
MECH. DES.	DATE		

THE CONTENTS OF THIS DRAWING ARE THE EXCLUSIVE PROPERTY OF THE TECHNICAL MATERIEL CORP. ITS UNAUTHORIZED USE OR REPRODUCTION IN WHOLE OR IN PART IS STRICTLY FORBIDDEN.

DECIMALS: .X ± .05, .XX ± .01, .XXX ± .005
 FRACTIONS: ± 1/64, ANGLES: ± 0° 30'

TOLERANCES

DATE: 3-2-65
 SHEET: 3 OF 3
 REV. LTR.

NOTES

PC107