IF IT IS FOUND DESIRABLE TO CHANGE ANY TOLERANCE OR OTHER DETAIL SPECIFIED ON THIS DRAWING NOTIFY THE PURCHASER PROMPTLY.

MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETER-MINED AND DEVIATIONS WILL BE CAUSE FOR REJECTION.

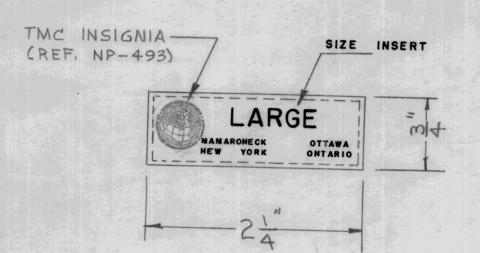
REMOVE ALL BURRS AND SHARP EDGES

NP-118

USED ON PROJECT NO. ASS'Y. NO. DATE

MODEL 189

3-25-53



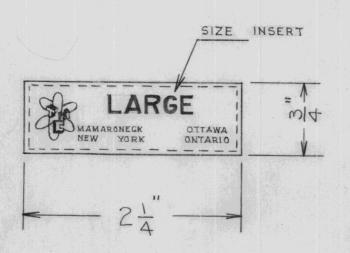
SIZE INSERT
SMALL
INTERMEDIATE
MEDIUM
LARGE
EXTRA LARGE

	44		REQ. ITEM PART NO.	D	ESCRIPTION	SYMBOL
			STOCK SIZE	THE TECH	NICAL MATERI	
					TAG, CLO	TH
A	NEW TMC INSIGNIA ADDED 8/	7/62 7046 MJT 100 WB	MATERIAL WEIGHT PER I	FOR HELMET	S, SUMMER	FLYING
ISSUE IT		ATE CN. NO. DRAFTS CHECKER ENG. APP.	TYPE & TEMPER	JADA 3/25/83		
	TOLERANCES	SCALE #		DRAWN	ELEC. DES. APP.	MECH. DES. APP.
ALL OTHERS	DEC. DIM. ± FRAC. DIM. ± ANGULAR DIM. +	DRILL, PUNCH, COMMERCIAL STOCK SIZES AND MANUFACTURERS	HEAT TREAT. SPEC.	CHECKED	FINAL APP	
FORM -	-108	TOLERANCES ARE NOT INCLUDED.	FINISH & SPEC. NO.		NP-	118 A

IF IT IS FOUND DESIRABLE TO CHANGE ANY TOLERANCE OR OTHER DETAIL SPECIFIED ON THIS DRAWING NOTIFY THE PURCHASER PROMPTLY.

MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETER-MINED AND DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES NP-118

USED ON					
MODEL	PROJECT NO.	ASS'Y. NO.	DATE		
	189		3-25-53		



DATE CN. NO. DRAFTS CHECKER ENG. AL

DRILL, PUNCH, COMMERCIAL STOCK

SIZES AND MANUFACTURERS

TOLERANCES ARE NOT INCLUDED

SCALE

TMC PART NO.	SIZE INSERT
NP-118~ L	SMALL
NP-118-2	INTERMEDIATE
NP-118-3	MEDIUM
NP-118-4	LARGE
NP - 118 - 5	EXTRA LARGE

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CHANGED FROM

TOLERANCES

DEC. DIM. +

FRAC. DIM. ±

ANGULAR DIM. +

REQ. ITEM PART NO.		DESCRIPTION	SYMBOL		
STOCK SIZE	ТМС	TMC(Canada)LIMITED			
月 4 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	NAMI	E TAG, CLO	НТС		
MATERIAL WEIGHT P	FOR HELME	FOR HELMETS, SUMMER FLYING			
TYPE & TEMPER	JADe 3/25/53	ELEC. DES. APP.	MECH. DES. APP.		
17400			WILL DES. APP.		
HEAT TREAT, SPEC.	CHECKED	FINAL AP	PROVAL		
		NP-	-118		
FINISH & SPEC. NO.					

ISSUE ITEM

ALL

OTHERS