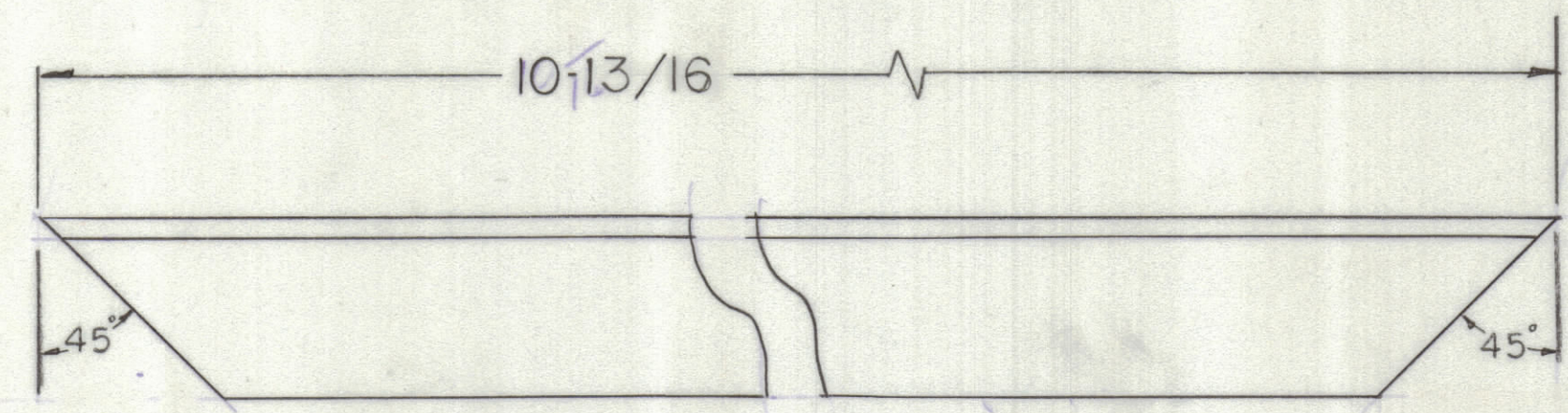
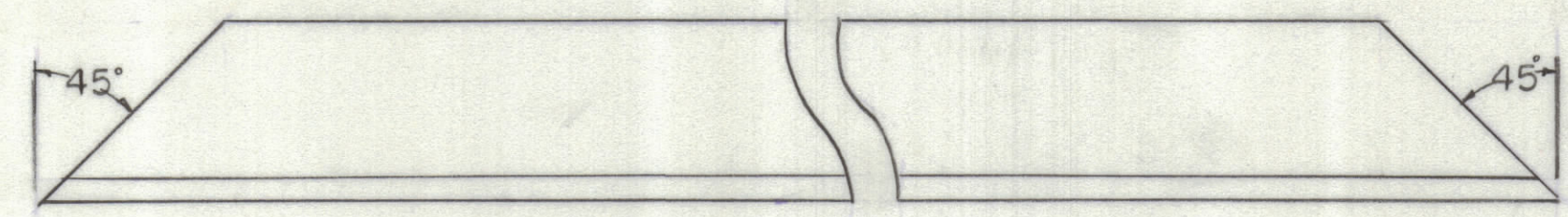


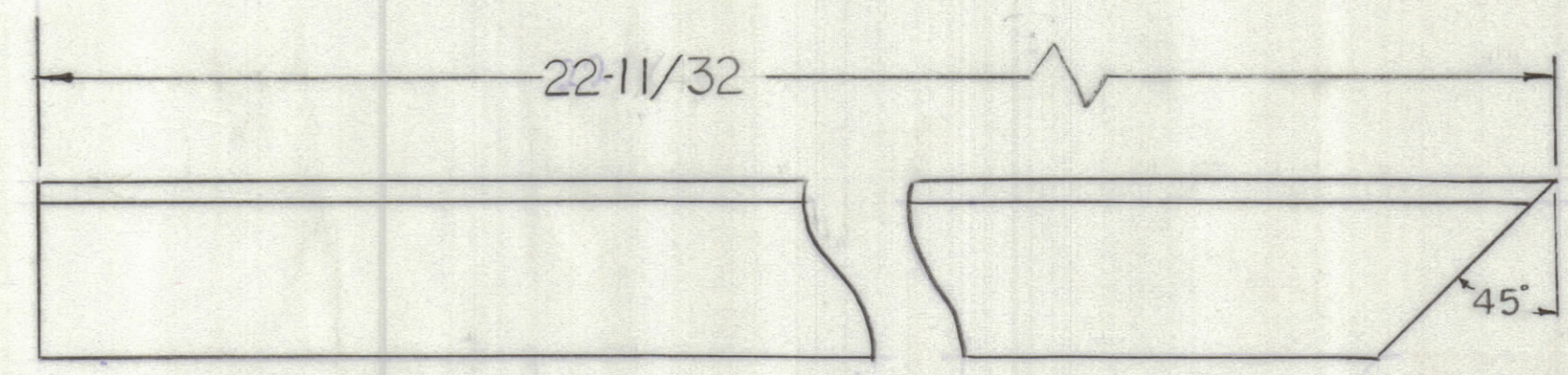
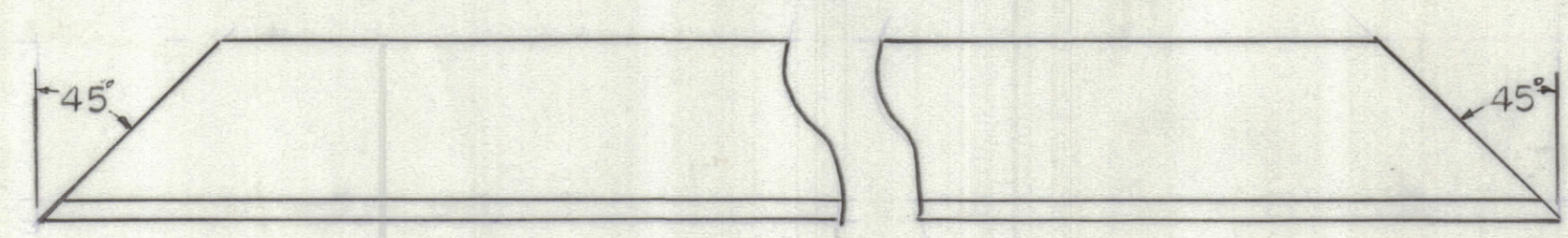
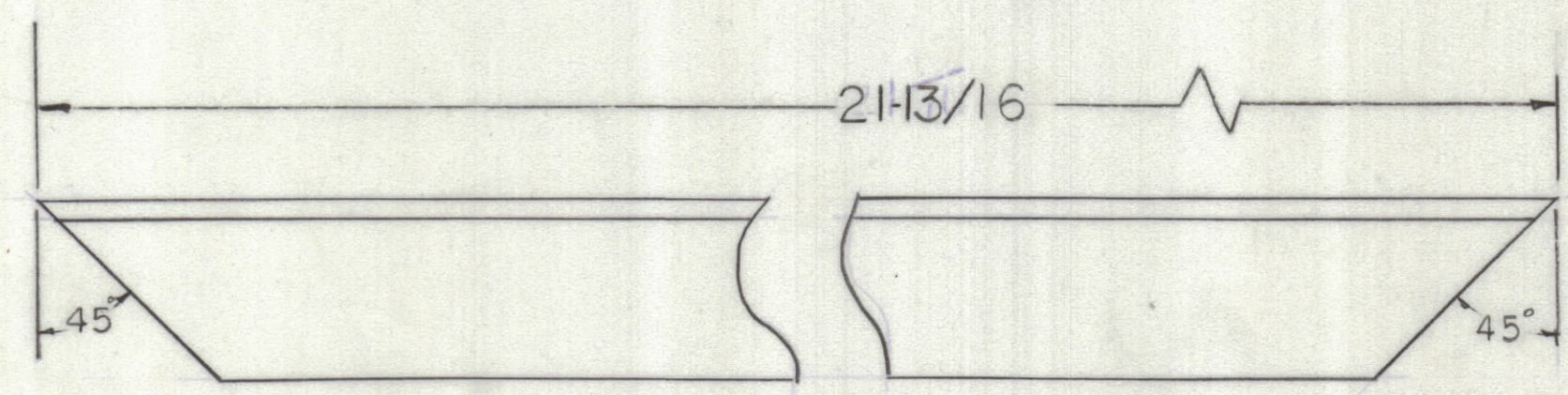
REVISIONS							
ZONE	LTR	DESCRIPTION	DATE	E.M.N.NO	DRAFT	CHKD	APPD
X		DWG No WAS 40M12-D7032	8-11-67			C. G. ROB	
Ø		ORIGINAL RELEASE FOR PRODUCTION	8-15-69			HJT	



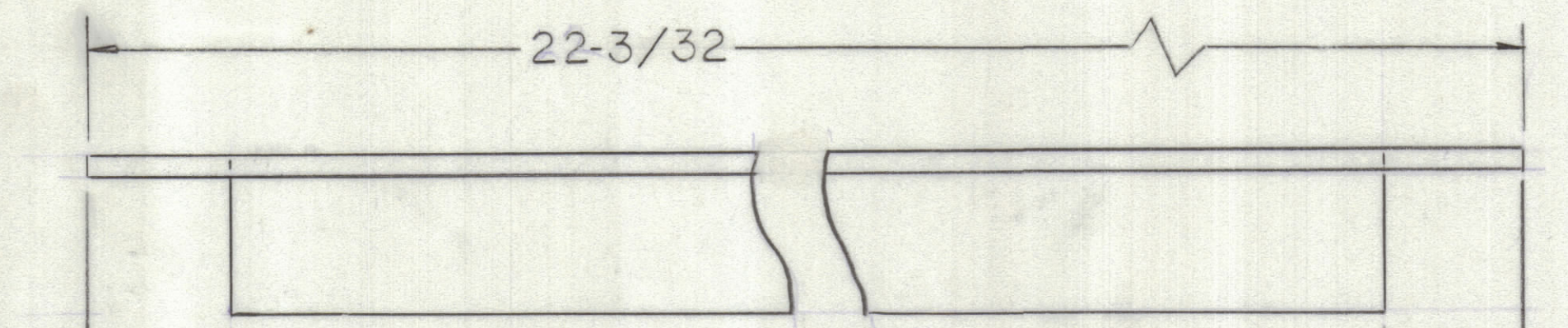
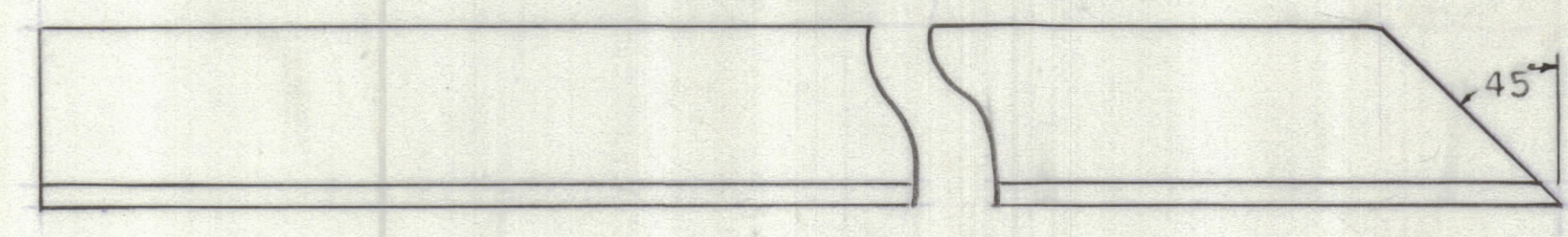
TOP END -1



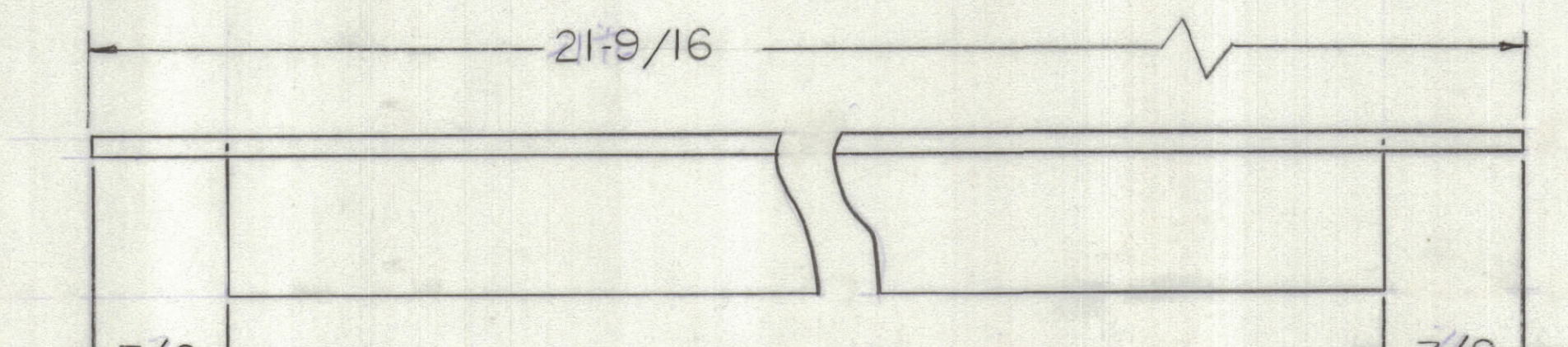
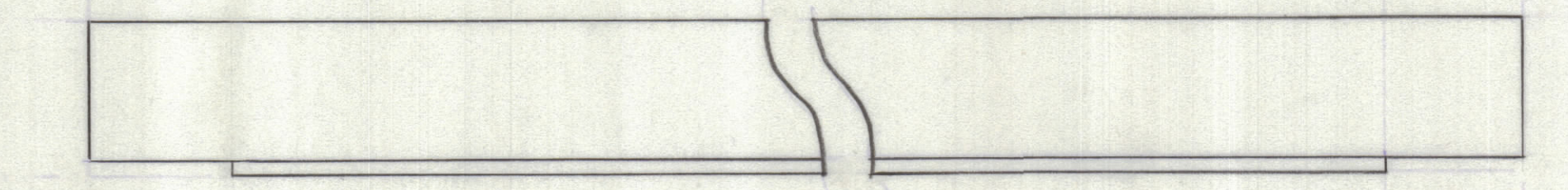
TOP FRONT AND REAR -2



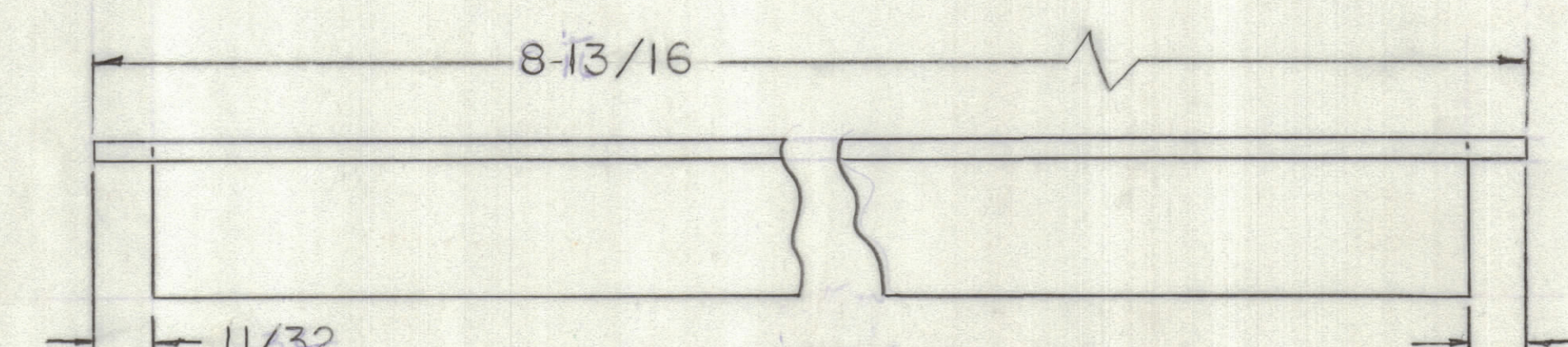
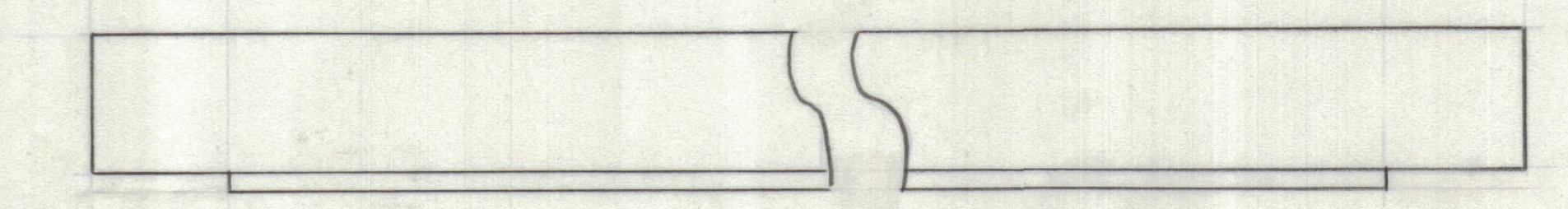
CORNER VERTICALS -3



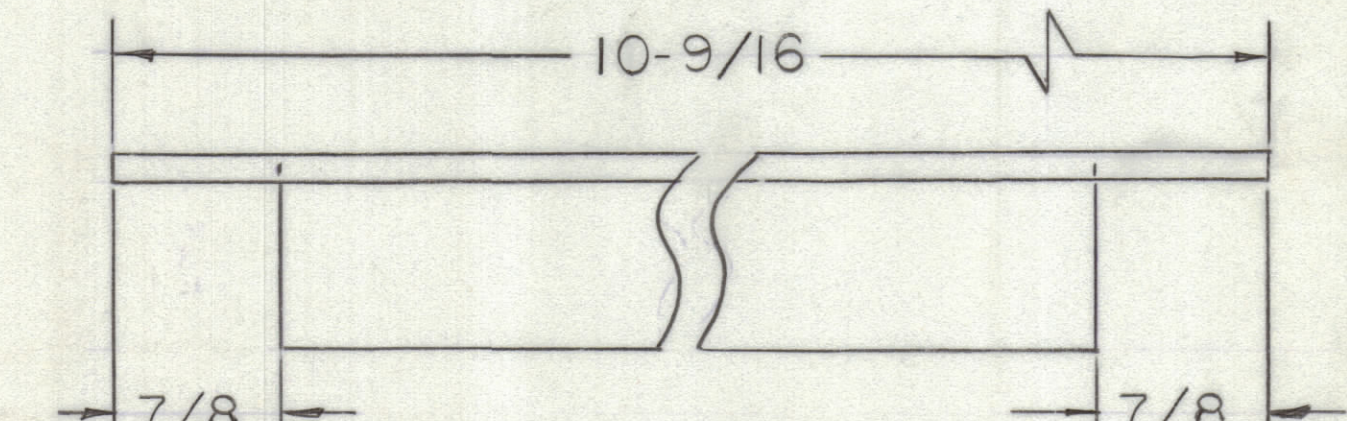
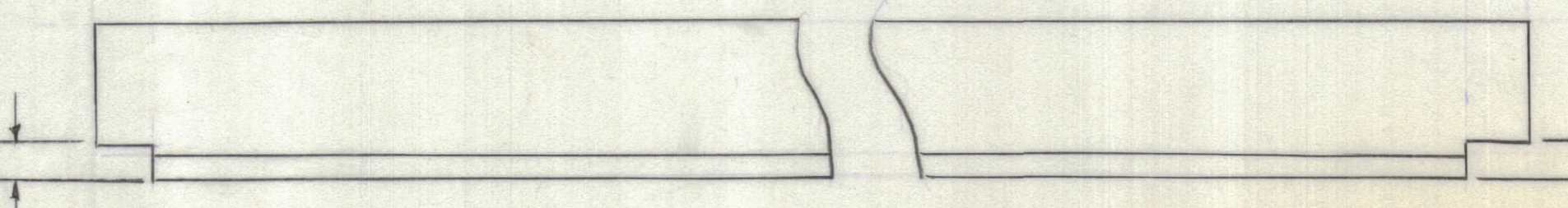
INSIDE VERTICALS -4



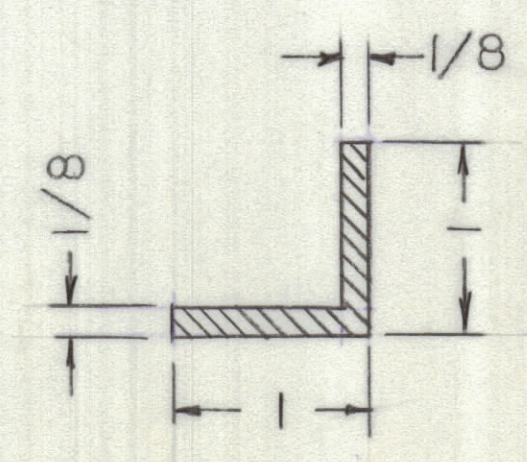
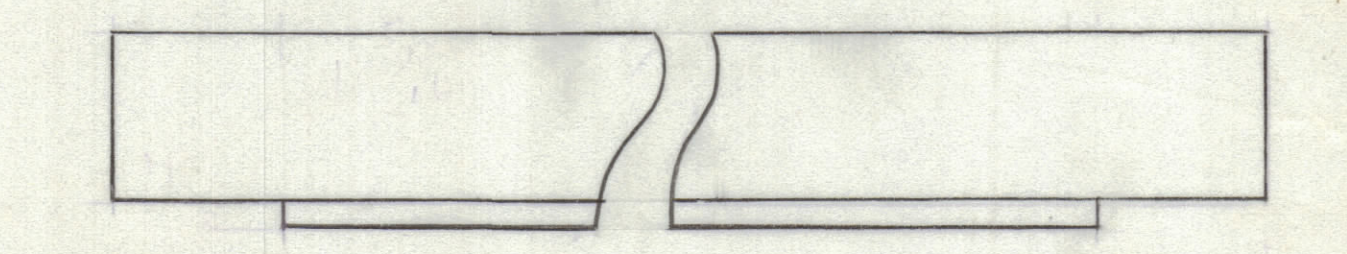
BOTTOM FRONT AND REAR -5



BOTTOM END -6



TOP CROSSMEMBER -7



TYPICAL CROSSECTION

1	SPT-3KVHF	AP139
QTY / UNIT	MODEL USED ON	ASS'Y NO.
APPLICATION		
CODE		

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TOLERANCES ON
 O.A. LENGTH: +0, -1/64
 NOTCHES: +1/64, -0
 ANGLES: +1/2°, -0°

MATERIAL 1X1X1/8
 EXTRUDED 6063-T5ALUM
 FINISH

QTY. REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
LIST OF MATERIAL				
THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK				
FRAME DETAILS BIAS MODULATOR SUPPLY				
SIZE	CODE IDENT. NO.	DWG NO.	ISSUE	
D	82679	40MS83423	Ø	
SCALE	1:1	SHEET 2		OF