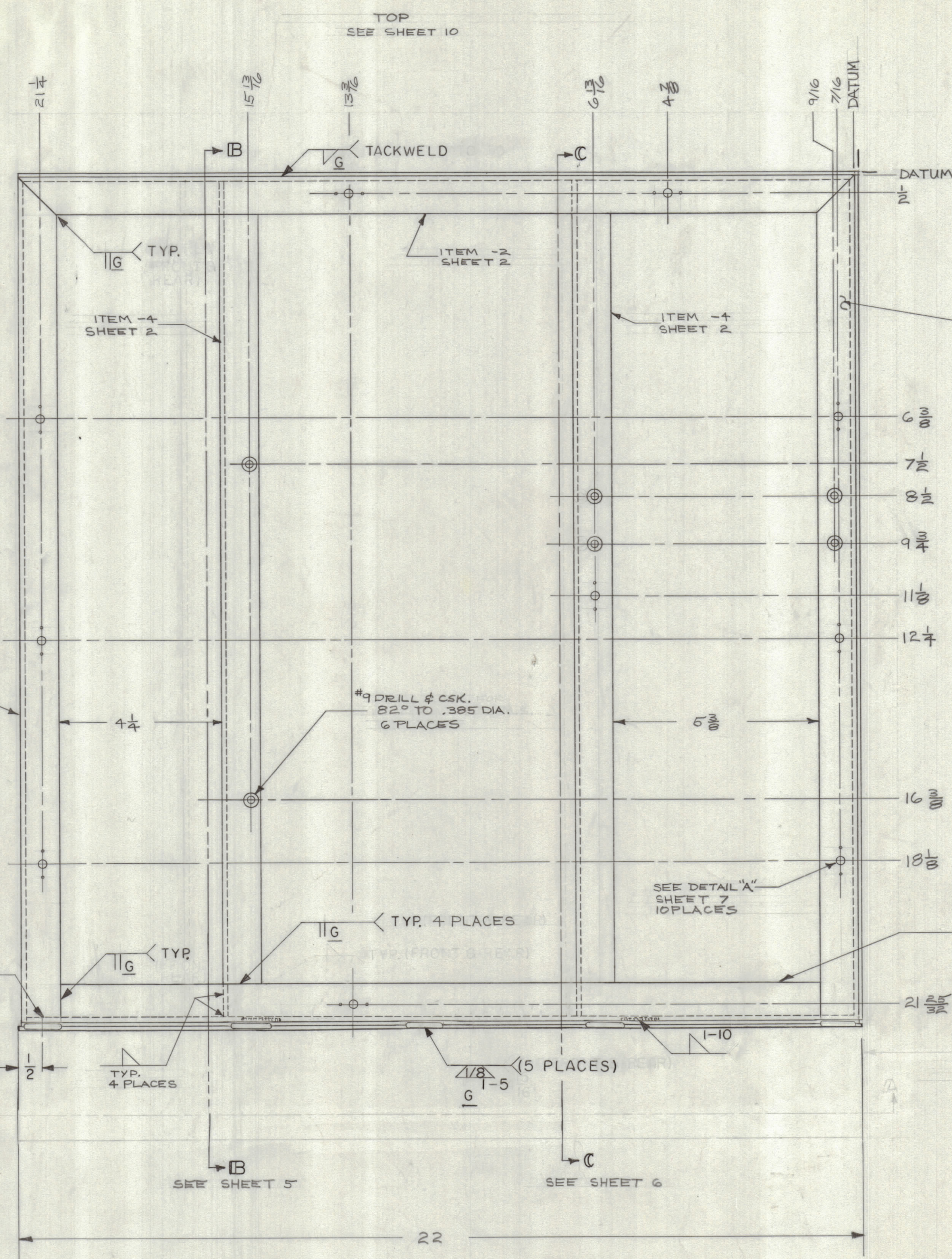


REVISIONS						
ZONE	LTR	DESCRIPTION	DATE	E.M.N. NO.	DRAFT	CHKD
	X	DWG No WAS 40M12D7033	8-20-68		C. GRAD	
	Ø	ORIGINAL RELEASE FOR PRODUCTION	8-15-69		MIT	



- NOTES:
- WELD BOTTOM ENDS (ITEM 6, SHEET 2) STRAPS, AND BASEPLATE TO CHANNELS. (SEE SHEET 3).
 - WELD FRAME MEMBERS (ITEMS -1, -2, -3, AND -5, SHEET 2) TO EACH OTHER AND TO BASE ASSEMBLY RESULTING FROM NOTE 1 ABOVE. (SEE SHEETS 7, 8, 9, & 10).
 - WELD INSIDE VERTICAL MEMBERS (ITEM 4, SHEET 2) AND TOP CROSSMEMBER (ITEM -7, SHEET 2) IN POSITION. (SEE SHEETS 8 & 10).
 - WELD REAR PANEL (SHEET 12) IN POSITION. (SEE SHEET 8).
 - WELD MESH AND CONNECTOR PLATE TO TOP FRAME MEMBERS AND REAR PANEL. (SEE SHEET 10).
 - ETCH AND IRIDITE ASSEMBLY.
 - INSTALL BULKHEAD (SHEET 13) WITH TEMPORARY FASTENERS.
 - MASK OFF PANEL MOUNTING AND CONNECTOR MOUNTING SURFACES.
 - PAINT GREY VINYL CORITEX NO 63K-LI0744 PER TMC SPEC. S-521.

QTY. REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
LIST OF MATERIAL				
THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK				
FRAME, FRONT VIEW BIAS MODULATOR SUPPLY				
MATERIAL NOTED & SEE SHEETS 2, 3, 4, & 10.		SIZE CODE IDENT. NO. DWG NO.		ISSUE
FINISH SEE NOTE 6 & 9		D 82679 40MS8342		Ø
		SCALE 1/2		SHEET 1 OF 15

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES	FINAL APPROVAL JFP MECH. DES. JFP ELECT. DES. CHECKED R. Smith DRAWN ROG	DATE 3-20-68 DATE 11-5-67 DATE 8-1-69 DATE 3-20-68 DATE 3-8-68
TOLERANCES ON		
DECIMALS .X ± .05 .XX ± .01 .XXX ± .005	FRACTIONS ± 1/64 ANGLES ± 0' -30'	

1	SPT-3KVHF	AP139
QTY / UNIT	MODEL USED ON	ASS'Y NO.
APPLICATION		
CODE		

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