



- 1) FINISH:
 - S404 IRIDITE 14-2 AL-COAT
 - S114 ZINC CHROMATE PRIMER } FRONT
 - S115 SMOOTH GRAY ENAMEL } EDGES ONLY
- 2) MAT'L:
 - ALUM. ANGLE EXCEPT AS NOTED
- 3) HELIARC ALL JOINTS

QTY / UNIT	MODEL USED ON	ASS'Y NO.
APPLICATION		
CODE		
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UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES	
TOLERANCES ON	
DECIMALS	FRACTIONS
.X ± .05	± 1/64
.XX ± .01	ANGLES
.XXX ± .005	± 0' - 30'
MATERIAL NOTED	
FINISH NOTED	

QTY. REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
LIST OF MATERIAL				
FINAL APPROVAL		DATE	THE TECHNICAL MATERIEL CORP.	
MECH. DES.		DATE	MAMARONECK, NEW YORK	
ELECT. DES.		DATE	DUMMY LOAD	
CHECKED		DATE	FRAMEWORK	
DRAWN		DATE	SIZE CODE IDENT. NO. DWG NO.	
		DATE	D 82679	MS 8181
		DATE	SCALE 3" = 1'-0"	
		DATE	SHEET OF	