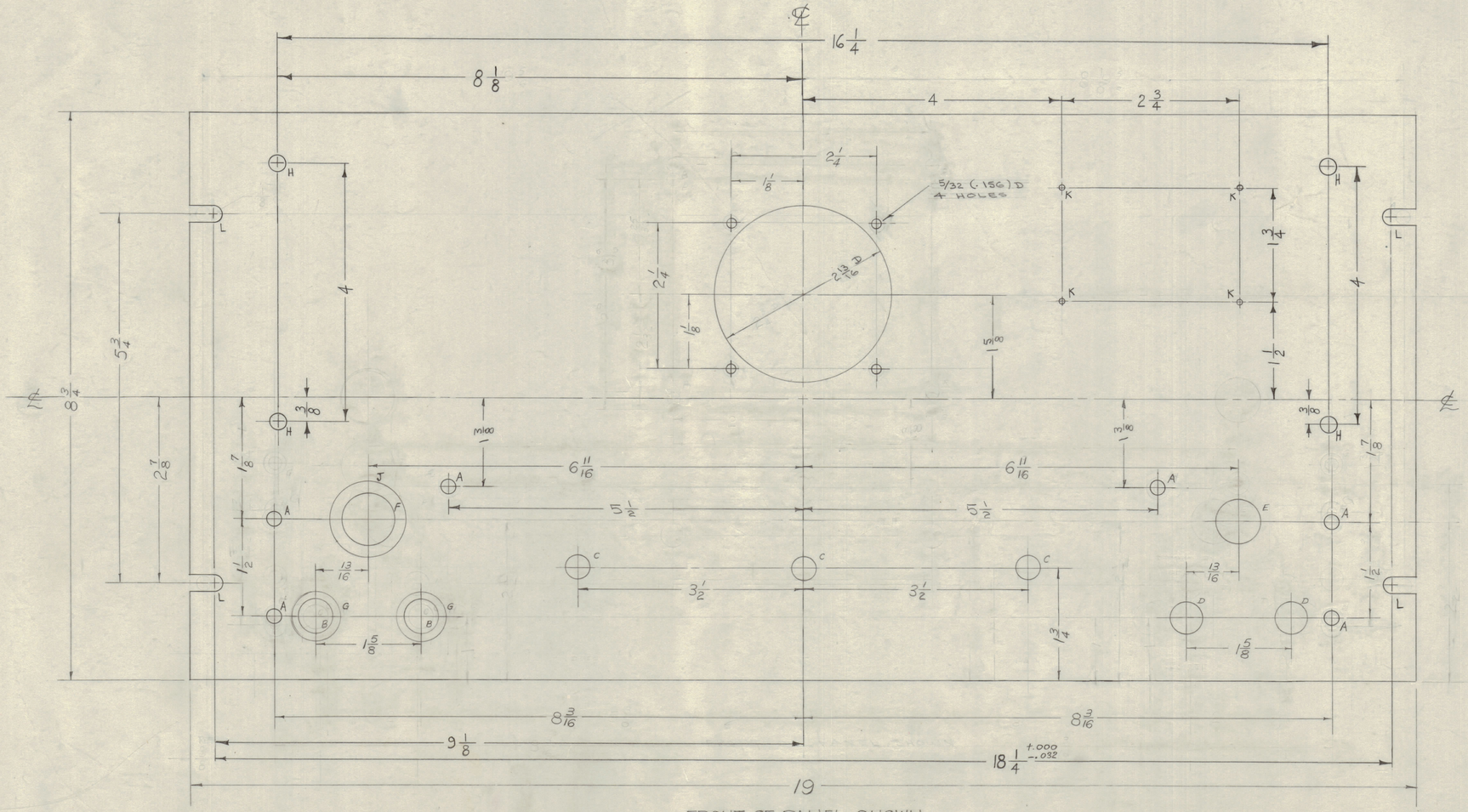
IF IT IS FOUND DESIRABLE TO CHANGE ANY TOLERANCE OR OTHER DETAIL SPECIFIED ON THIS DRAWING NOTIFY THE PURCHASER PROMPTLY.

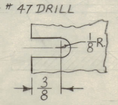
MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES



FRONT OF PANEL SHOWN

LEGEND

A - 7/32 (.218) D.	6	HOLES	REQ.
B - 33/64 (.515) D.	2	"	"
C - 25/64 (.390) D.	3	"	"
D - 31/64 (.484) D.	2	"	"
E - 45/64 (.703) D.	1	"	"
F - 27/32 (.843) D.	1	"	"
G - COUNTERBORE	3/4 D. x 1/16 DEEP		2 REQ.
H - 1/4 DIA.			4 REQ.
J - COUNTERBORE 1 1/4" x 1/16 DEEP			1 REQ.
K - # 47 DRILL			4 REQ.



"L" DETAIL
4 REQ

FRONT & EDGES ONLY

NOTE FINISH:—
S-404 YEL. IRIDITE
S-114 - ZINC CHROMATE PRIMER
S-115 - SMOOTH GRAY ENAMEL
OR- PRIME & PAINT TO CUSTOMERS SPECIFICATION.

ISSUE	ITEM	CHANGED FROM	DATE	CN. NO.	DRAFTS	CHECKER	ENG. APP.
F	1	DWG. REVISED	11-9-60	3416	M.S.	[illegible]	[illegible]
E	1	S-404 YEL. IRIDITE WAS S-101 CAUSTIC DIP	12/8/59	1001	A.B.		EMN
D	1	"J" C'BORE 1 1/4 x 1/16 Added	7/18/56	4	[illegible]	[illegible]	[illegible]
C	1	1/64 TOL. ADDED	8/25/56	3	[illegible]	[illegible]	[illegible]
B	1	G WAS 3/4 D. x 1/8	2-16-56	2	PB	[illegible]	[illegible]
	3	LEGEND CLARIFIED					
A	2	6 11/16 WAS 6 3/4	1-11-56	1	PB	[illegible]	[illegible]
	1	1 7/8 & 1 1/2 WERE 1 3/4					

TOLERANCES

ALL OTHERS: DEC. DIM. ± ; FRAC. DIM. ± 1/64 ; ANGULAR DIM. ±

SCALE:

DRILL, PUNCH, COMMERCIAL STOCK SIZES AND MANUFACTURERS TOLERANCES ARE NOT INCLUDED.

FORM — 111

REQ PER UNIT	MODEL	PROJECT NO.	ASS'Y. NO.	DATE
1	RTC			12/6/55

USED ON

NOTICE TO PERSONS RECEIVING THIS DRAWING

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THE TECHNICAL MATERIEL CORPORATION
MAMARONECK, NEW YORK

REF: LD-239

REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
3/16 THK.			THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK	
STOCK SIZE			FRONT PANEL MACHINING	
ALUMINUM	—		RTC	
MATERIAL	WEIGHT PER PC.			
24S - T3			PB 10/24/60	
TYPE & TEMPER			DRAWN / ELEC. DES. APP. / MECH DES. APP.	
—	—			
HEAT TREAT. SPEC.			CHECKED / FINAL APPROVAL	
SEE NOTE				
FINISH & SPEC. NO.			MS-731	F

MS-731 F