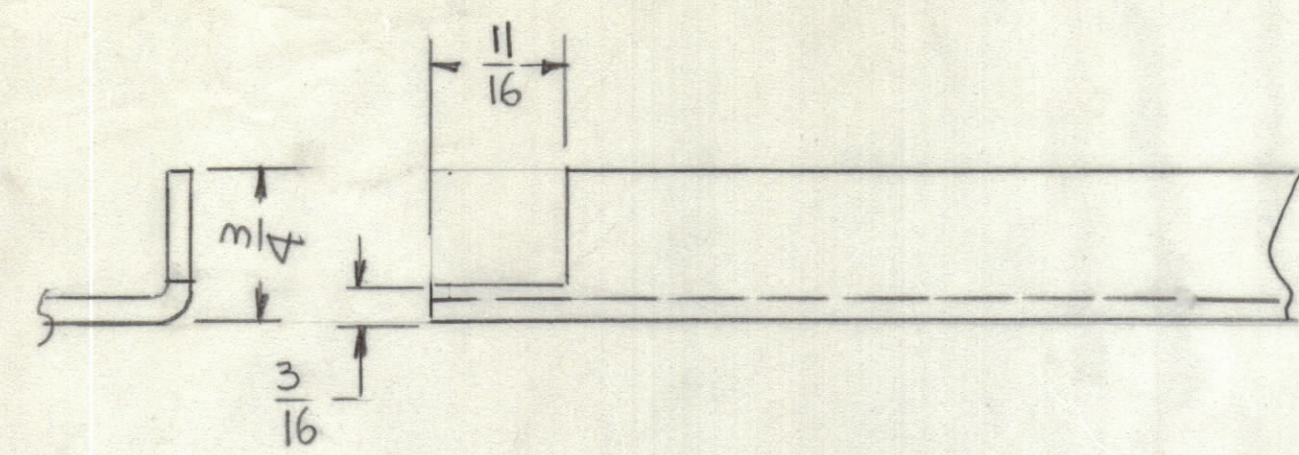
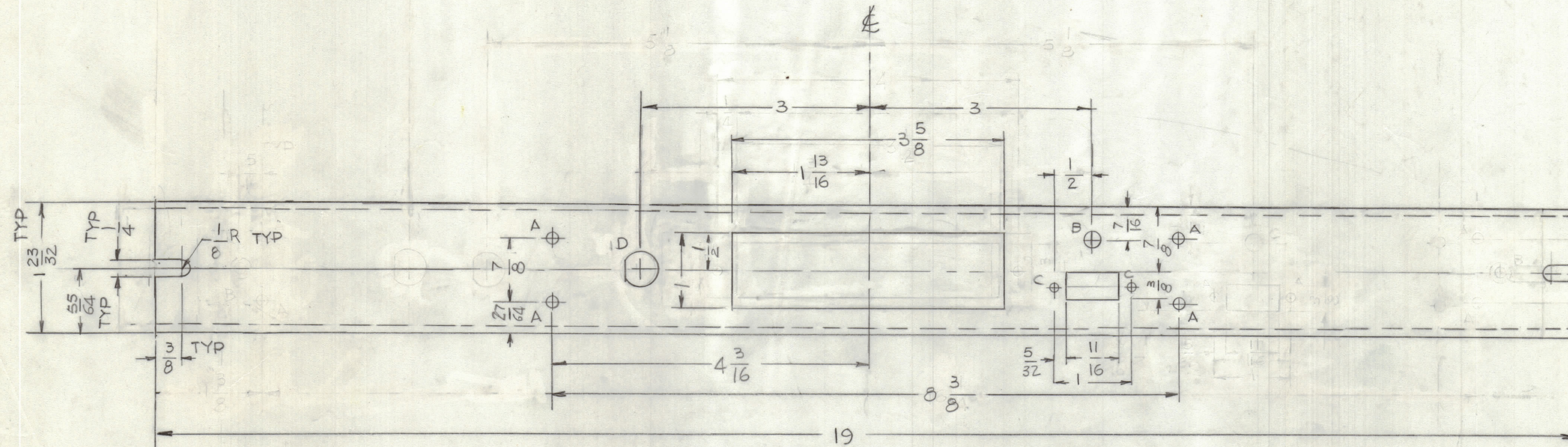


REVISIONS				DATE	APPROVED
E.M.N.NO	DRAFT	CHKD	ZONE	LTR	DESCRIPTION



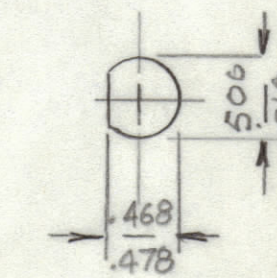
BEND PANEL BEFORE MACHINING CORNERS



FINISH NOTES:
 1. S404 - IRIDITE 14-2 AL-COAT.
 2. S114 - ZINC CHROMATE PRIMER } FRONT AND EDGES ONLY
 MIL-E 10509 TYPE 3-CL.2
 LIGHT GRAY SEMI-GLASS
 BAKING ENAMEL.

MACHINING:
 1. MILL ALL EDGES.
 2. HOLES MUST BE DRILLED, UNLESS OTHERWISE SPECIFIED.
 3. LATERAL BOW OF PANEL MUST BE KEPT TO .031 TOLERANCE.
 4. PANEL MUST BE FREE OF ALL MACHINING MARKS, GOUGES AND SCRATCHES. IF NECESSARY, SAND FRONT OF PANEL WITH NO. 120 GRIT SANDPAPER.

HOLES:
 A - 11/64 DIA = 6 REQ'D
 B - 1/4 DIA = 1 REQ'D
 C - 9/64 DIA = 2 REQ'D
 D - SEE DETAIL = 1 REQ'D



DETAIL D

REF: LD

QTY. REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
LIST OF MATERIAL				

FINAL APPROVAL	DATE	THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK
MECH. DES.	DATE	
ELECT. DES.	DATE	
CHECKED	DATE	
DRAWN	DATE	PANEL, FRONT

QTY / UNIT	MODEL USED ON	ASS'Y NO.
	FCU-1	
APPLICATION		
CODE		

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES

TOLERANCES ON
 DECIMALS FRACTIONS
 .X ± .05 ± 1/64
 .XX ± .01 ANGLES
 .XXX ± .005 ± 0° -30'

MATERIAL 1/8 THK ALUM 5052-H3
 FINISH S404 YEL IRIDITE

SIZE	CODE	IDENT NO.	DWG NO.	ISSUE
D	82679	MS	7012	X

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