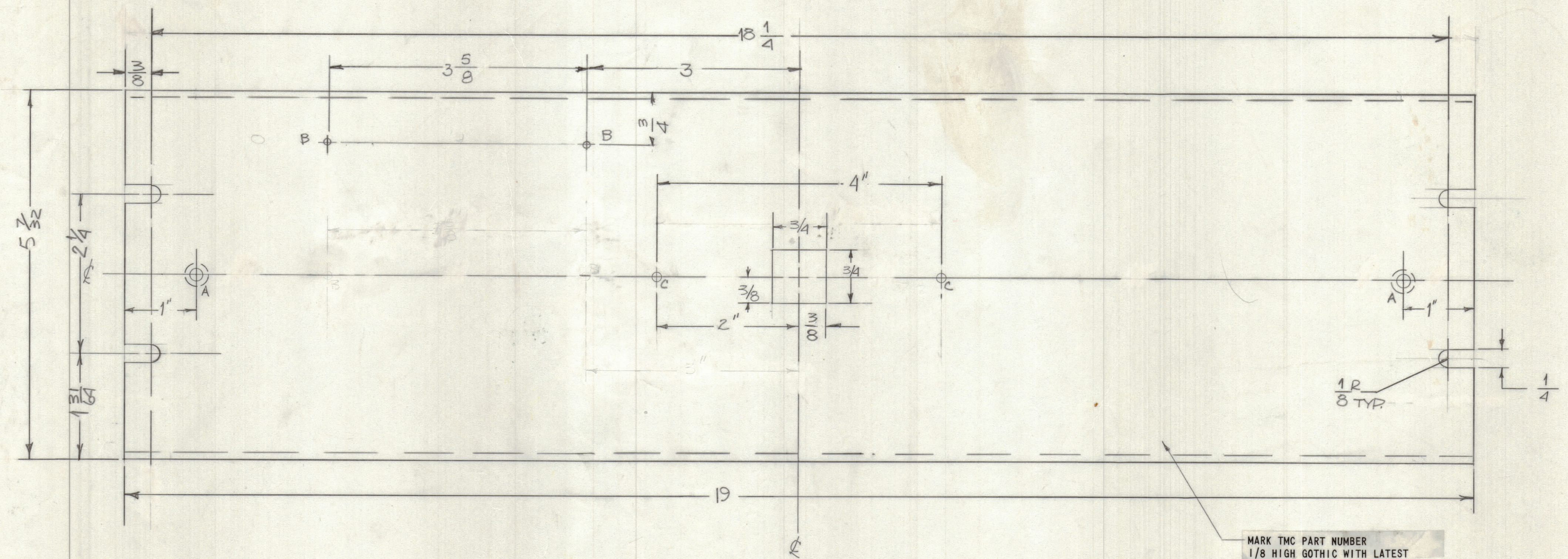
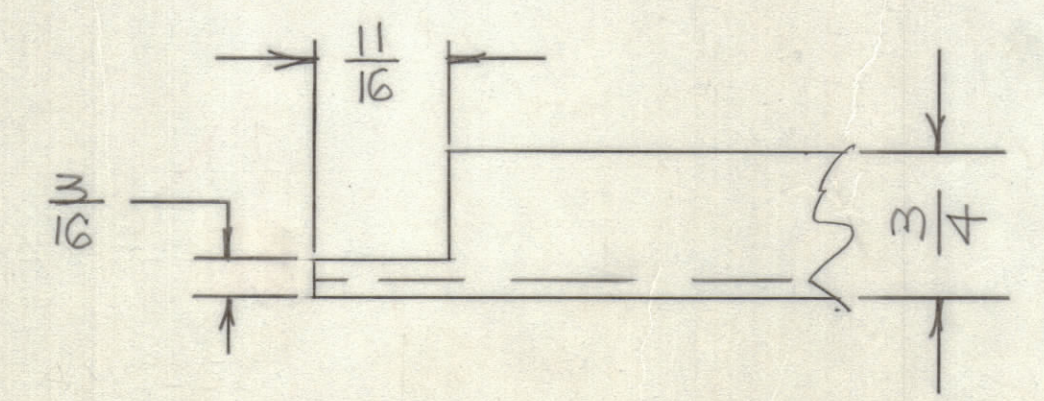


REVISIONS							
E.M.N.NO	DRAFT	CHKD	ZONE	LTR	DESCRIPTION	DATE	APPROVED
	EDL			Ø	ORIGINAL RELEASE FOR PRODUCTION	1-4-83	



HOLE -
 A .196 DIA. C SHK 82° TO .390 DIA.
 B #47 DRILL 2 REQ'D
 C 9/64 DRILL 2 REQ'D

MACHINE CORNERS AFTER BENDING



MACHINING:

- MILL ALL EDGES.
- HOLES MUST BE DRILLED, UNLESS OTHERWISE SPECIFIED.
- LATERAL BOW OF PANEL MUST BE KEPT TO .031 TOLERANCE.
- PANEL MUST BE FREE OF ALL MACHINING MARKS, GOUGES AND SCRATCHES. IF NECESSARY, SAND FRONT OF PANEL WITH NO. 120 GRIT SANDPAPER.

FINISH NOTES:

- S404 - IRIDITE 14-2 AL-COAT.
- S114 - ZINC CHROMATE PRIMER } FRONT AND EDGES ONLY
- S115 - SMOOTH GRAY ENAMEL } OR PRIME AND PAINT PER CUSTOMER'S SPECIFICATIONS

1	AX 5257	
1	AX 5254	
	CFS-4	
QTY / UNIT	MODEL USED ON	ASS'Y NO.
	APPLICATION	
	CODE	

REF: LD3143	QTY. REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
				LIST OF MATERIAL	
				THE TECHNICAL MATERIEL CORP.	
				MAMARONECK, NEW YORK	
				FRONT PANEL, CFS-4	
				SIZE	ISSUE
				D 82679	MS6917 Ø
				SCALE	SHEET OF

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES

TOLERANCES ON

DECIMALS	FRACTIONS
.X ± .05	± 1/64
.XX ± .01	ANGLES
.XXX ± .005	± 0° -30'

MATERIAL 1/8 THK ALUM 5052-H32

FINISH SEE NOTE

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