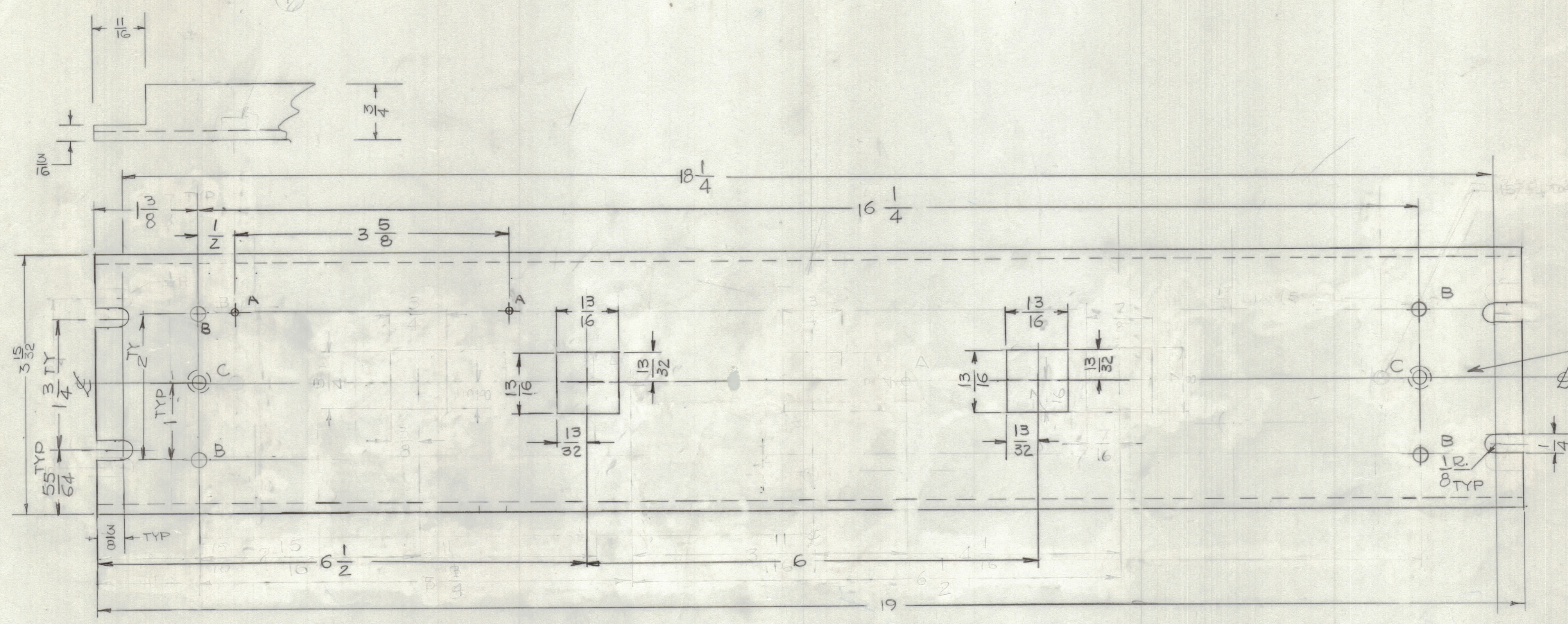


REVISIONS							
E.M.N.O	DRAFT	CHKD	ZONE	LTR	DESCRIPTION	DATE	APPROVED
	GDL			X1	MODIFIED	4-25-78	
	GDL			X2	REVISED & UPDATED	6-29-78	
	GDL			X3	REVISED	7-11-78	

MACHINING:

- MILL ALL EDGES.
- HOLES MUST BE DRILLED, UNLESS OTHERWISE SPECIFIED.
- LATERAL BOW OF PANEL MUST BE KEPT TO .031 TOLERANCE.
- PANEL MUST BE FREE OF ALL MACHINING MARKS, GOUGES AND SCRATCHES. IF NECESSARY, SAND FRONT OF PANEL WITH NO. 120 GRIT SANDPAPER.

MACHINE CORNERS AFTER BENDING.



HOLES
 A - #47 DRILL 2 REQ'D
 B - 13/64 DIA 4 REQ'D
 C - .196 DIA C'SHK 82° TO .390 DIA. 2 REQ'D

MARK TMC PART NUMBER
 1/8 HIGH GOTHIC WITH LATEST
 REVISION LETTER ON REAR OF PANEL

FINISH NOTES:

- S404 - IRIDITE 14-2 AL-COAT.
- S114 - ZINC CHROMATE PRIMER } FRONT AND EDGES ONLY
- S115 - SMOOTH GRAY ENAMEL } FRONT AND EDGES ONLY

OR
 PRIME AND PAINT PER CUSTOMER'S SPECIFICATIONS

DPC-10		
QTY / UNIT	MODEL USED ON	ASS'Y NO.
APPLICATION		
CODE		
<small>NOTICE TO PERSONS RECEIVING THIS DRAWING</small> <small>THE TECHNICAL MATERIEL CORPORATION claims proprietary right in the material disclosed hereon. This drawing is issued in confidence for engineering information only and may not be reproduced or used to manufacture anything shown hereon without permission from THE TECHNICAL MATERIEL CORPORATION to the user. This drawing is loaned for mutual assistance and is subject to recall at any time.</small>		

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES

TOLERANCES ON

DECIMALS	FRACTIONS
.X ± .05	± 1/64
.XX ± .01	ANGLES
.XXX ± .005	± 0° -30'

MATERIAL 1/8 THK 5052-H32 ALUM
 FINISH SEE NOTES

QTY. REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
LIST OF MATERIAL				
THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK				
PANEL, FRONT DPC-10				
SIZE	CODE	IDENT NO.	DWG NO.	ISSUE
D	82679	MS	6866	X3
SCALE FULL				SHEET OF