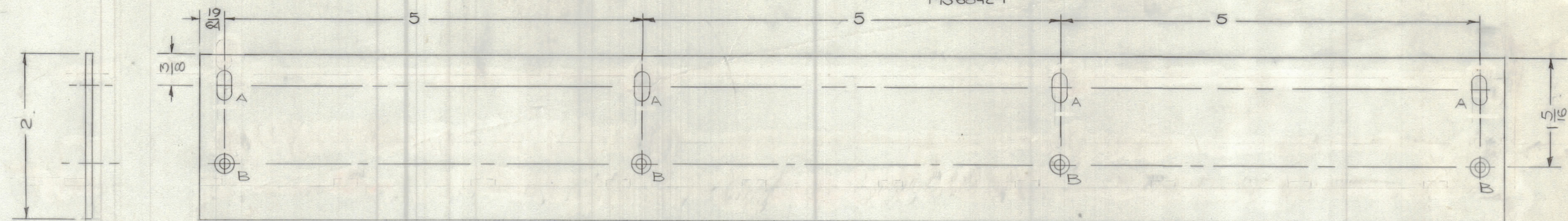
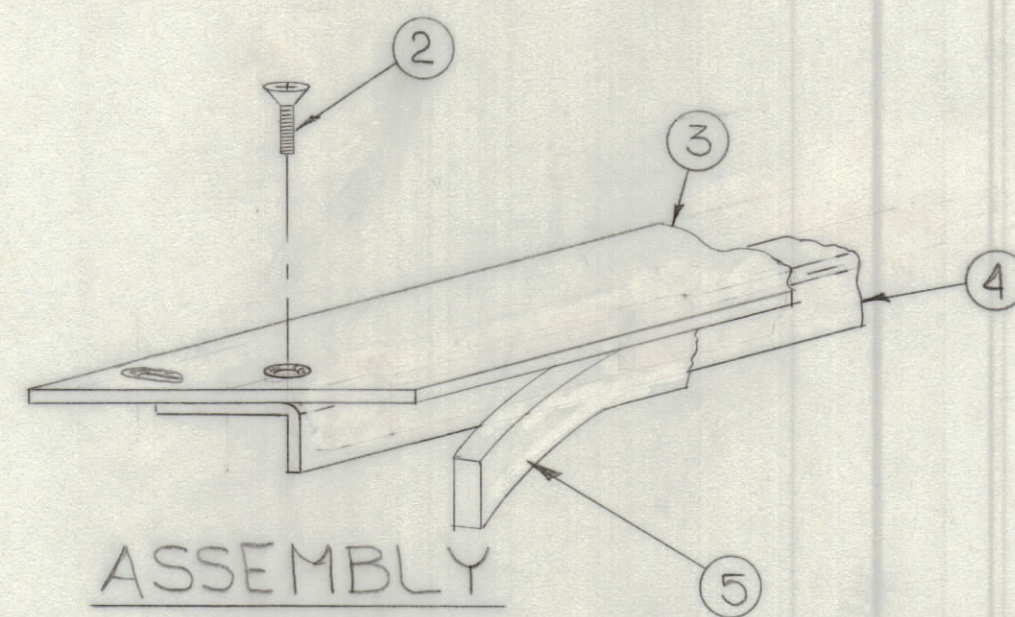
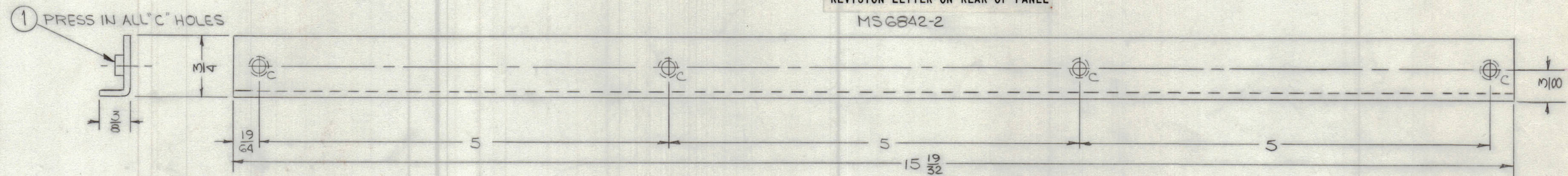


REVISIONS							
E.M.N.O.	DRAFT	CHKD	ZONE	LTR	DESCRIPTION	DATE	APPROVED
	PH			X1	PLATE WAS BENT AND NOTCHED	12-21-77	
	PH			X2	RELOCATE 'A' HOLES, ADD ITEMS	1-9-78	
	MC			Ø	ORIGINAL RELEASE FOR PRODUCTION	1-7-80	SD

MARK TMC PART NUMBER
1/8 HIGH GOTHIC WITH LATEST
REVISION LETTER ON REAR OF PANEL
MSG842-1



MARK TMC PART NUMBER
1/8 HIGH GOTHIC WITH LATEST
REVISION LETTER ON REAR OF PANEL
MSG842-2



NOTE:
TOLERANCES ARE NON-ACCUMULATIVE

- UNLESS OTHERWISE SPECIFIED:
- USE MATERIAL THICKNESS FOR MAXIMUM RADIUS ON ALL BENDS.
 - ALL ANGULAR BENDS 90 DEGREES.
 - REMOVE ALL BURRS AND SHARP EDGES.
 - MOUNT INSERTS AFTER FINISHING.

HOLE	QTY	DESCRIPTION
A	4	1/4" x 1/32" SLOT
B	4	DRILL .120 CSK 82° TO .230
C	4	.161 - .164

QTY. REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
1	5	RY 121-B-15	FOAM RUBBER TAPE	
1	4	MSG842-2	ANGLE	
1	3	MSG842-1	PLATE	
4	2	SCFP-0440-BNG	SCREW, FLATHEAD	
4	1	NT129-440-4	NUT, ROUND	

LIST OF MATERIAL				
FINAL APPROVAL	DATE	THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK MODULE RETAINER (PARTS AND ASSEMBLY)		
MECH. DES.	DATE			
ELECT. DES.	DATE			
CHECKED	DATE			
DRAWN	DATE	SIZE CODE IDENT NO. DWG NO. ISSUE D 82679 MSG842		
MATERIAL .080 THK ALUM 5052-H32		SCALE FULL SHEET OF		
FINISH S404 IRIDITE				

TEACH	RCST-1	AX5224
TEACH	RCST-1	AX5223
QTY / UNIT	MODEL USED ON	ASS'Y NO.
	APPLICATION	CODE
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UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES

TOLERANCES ON
DECIMALS ± 1/64
FRACTIONS ± 1/64
ANGLES ± 0° -30'