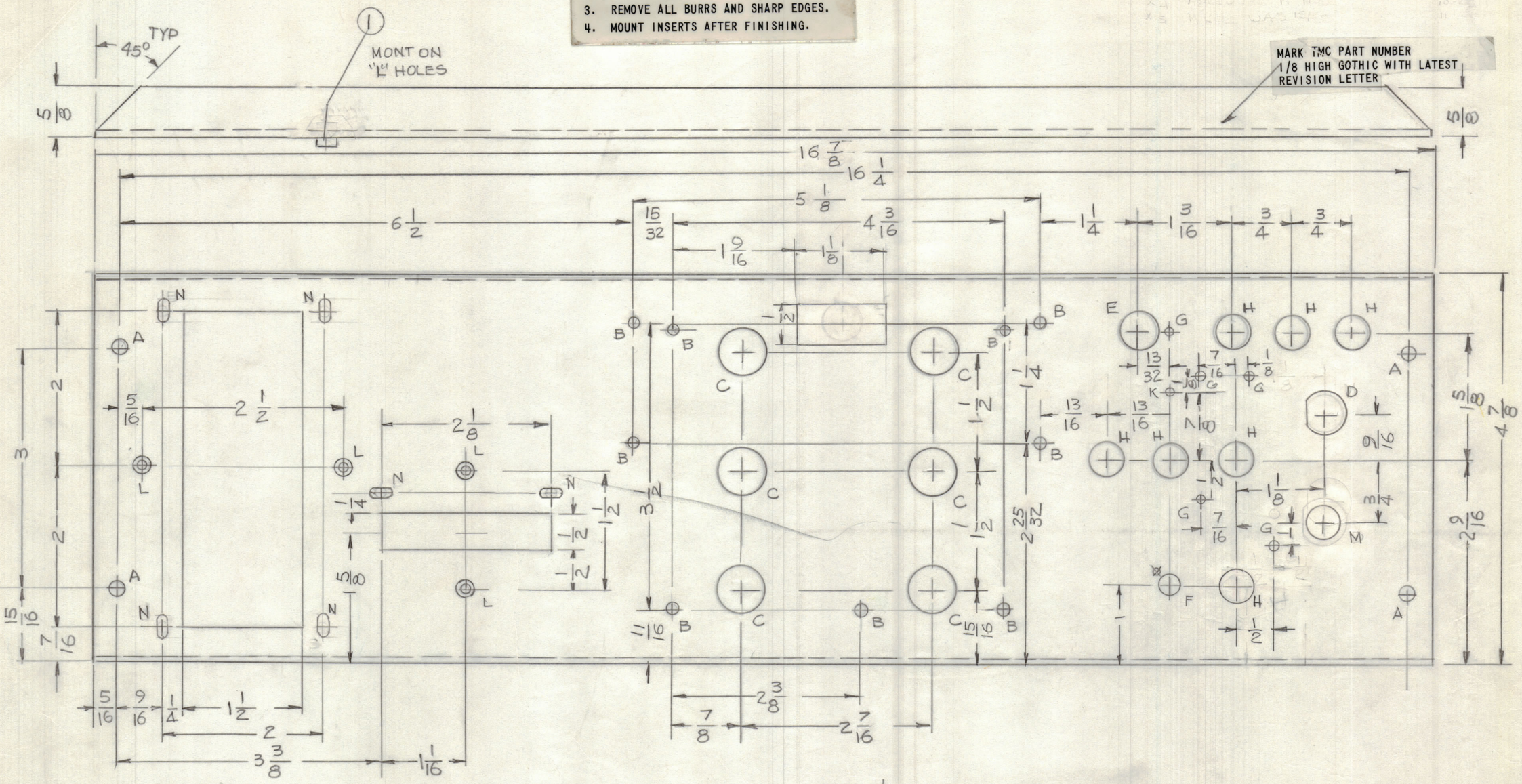
REVISIONS							
ZONE	LTR	DESCRIPTION	DATE	E.M.N.NO	DRAFT	CHKD	APPD
	Ø	ORIGINAL RELEASE FOR PRODUCTION	6-6-78	-4-	G.D.L	WJB	*

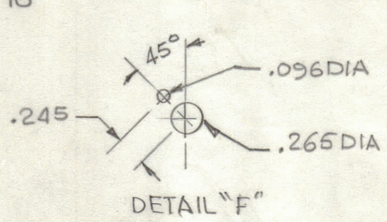
UNLESS OTHERWISE SPECIFIED:

1. USE MATERIAL THICKNESS FOR MAXIMUM RADIUS ON ALL BENDS.
2. ALL ANGULAR BENDS 90 DEGREES.
3. REMOVE ALL BURRS AND SHARP EDGES.
4. MOUNT INSERTS AFTER FINISHING.

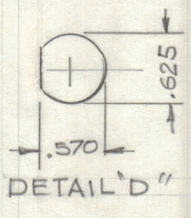


HOLE

A - 13/64	DIA	4 REQ
B - 11/64	DIA	8 REQ
C - 5/8	DIA	6 REQ
D - SEE	DETAIL	1 REQ
E - 1/2	DIA	1 REQ
F - SEE	DETAIL	1 REQ
G - 9/64	DIA	5 REQ
H - 7/16	DIA	7 REQ
K - .096	DIA	1 REQ
L - .191 - .194	DIA	4 REQ
M - 1 1/2	DIA	1 REQ
N - 9/64 X 9/32	SLOT	6 REQ.



DETAIL "F"



DETAIL "D"

REF: LD 3084

1	CHGR	
QTY / UNIT	MODEL USED ON	ASS'Y NO.

APPLICATION

CODE

NOTICE TO PERSONS RECEIVING THIS DRAWING

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UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES

TOLERANCES ON

DECIMALS	FRACTIONS
.X ± .05	± 1/64
.XX ± .01	ANGLES
.XXX ± .005	± 0° -30'

MATERIAL .063 THK ALUM 5052-H32

FINISH S-404 YEL IRIDITE

QTY. REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
4	1	NT129-0632-4	NUT, ROUND	

LIST OF MATERIAL

FINAL APPROVAL	GDL	DATE 5/2/78
MECH. DES.		DATE
ELECT. DES.		DATE
CHECKED		DATE
DRAWN	GDL	DATE 9-15-77

THE TECHNICAL MATERIEL CORP.
MAMARONECK, NEW YORK

REAR PLATE

SIZE	CODE IDENT. NO.	DWG NO.	ISSUE
C	82679	MS6838	Ø

SCALE 1 : 1 SHEET OF

MS6838 Ø

FCI-10-170 (10-66)

N39990