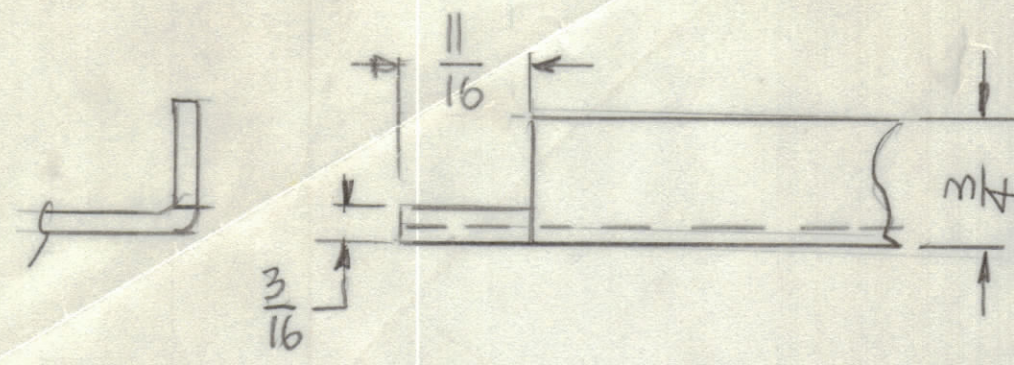
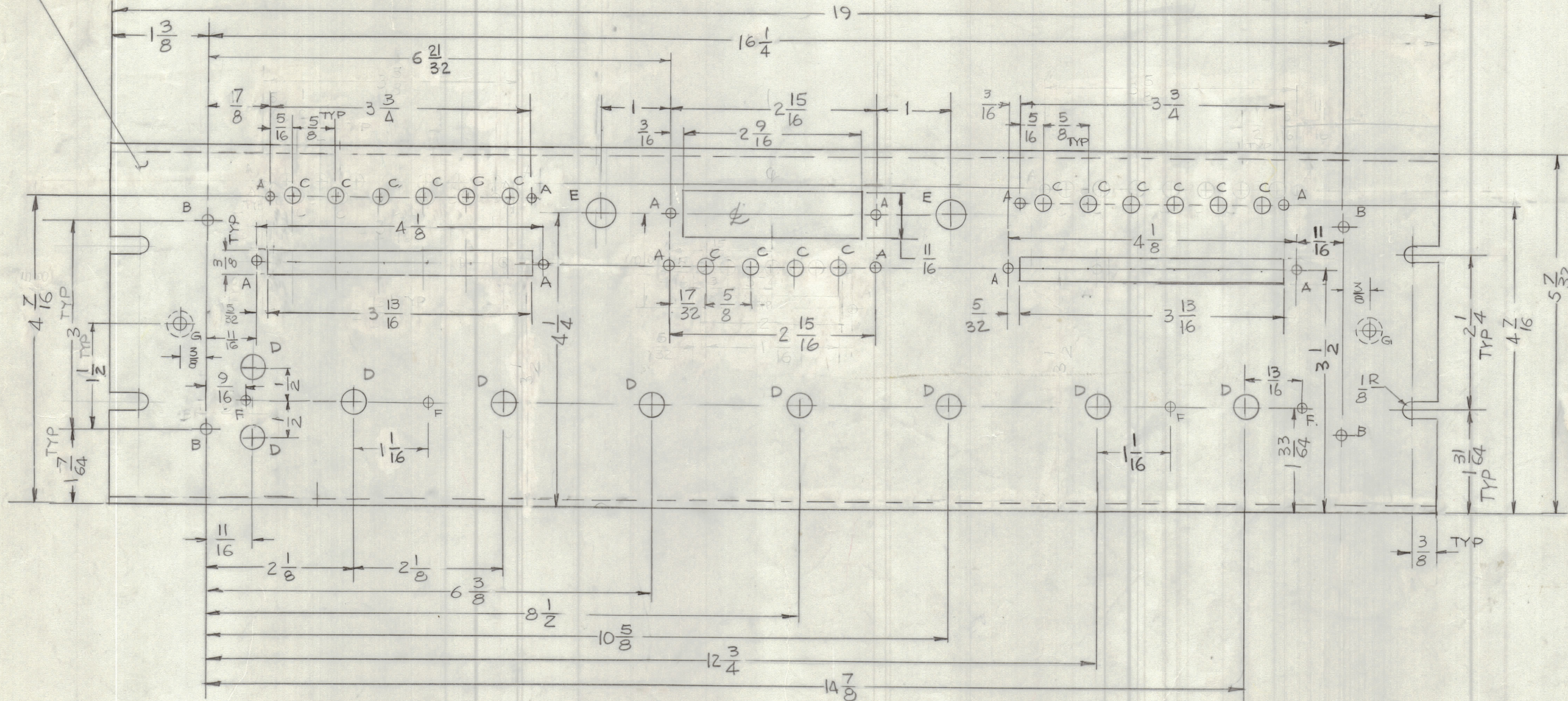


REVISIONS							
E.M.N.O	DRAFT	CHKD	ZONE	LTR	DESCRIPTION	DATE	APPROVED
	PH			X1	ADDED "G" HOLES	11-7-77	
	PH			X2	LOCATED SLOTS	11-28-77	
	PH			X3	ADD 2 "F" HOLES	1-9-78	
RC	PH			Ø	ORIGINAL RELEASE FOR PRODUCTION	1-7-80	SD



BEND PANEL BEFORE MACHING 4 CORNERS

MARK TMC PART NUMBER  
1/8 HIGH GOTHIC WITH LATEST  
REVISION LETTER ON REAR OF PANEL



- HOLE :
- A - 11/64 DIA 12 REQ
  - B - 13/64 DIA 4 REQ.
  - C - 1/4 DIA 15 REQ
  - D - 1/2 DIA 9 REQ
  - E - 13/32 DIA 2 REQ
  - F - 9/64 DIA 4 REQ.
  - G - .196 DIA CSK 82° TO .390 DIA 2 REQ

FINISH NOTES:

1. S404 - IRIDITE 14-2 AL-COAT.
2. S114 - ZINC CHROMATE PRIMER } FRONT AND
3. S115 - SMOOTH GRAY ENAMEL } EDGES ONLY

OR  
PRIME AND PAINT PER CUSTOMER'S SPECIFICATIONS

MACHINING:

1. MILL ALL EDGES.
2. HOLES MUST BE DRILLED, UNLESS OTHERWISE SPECIFIED.
3. LATERAL BOW OF PANEL MUST BE KEPT TO .031 TOLERANCE.
4. PANEL MUST BE FREE OF ALL MACHINING MARKS, GOUGES AND SCRATCHES. IF NECESSARY, SAND FRONT OF PANEL WITH NO. 120 GRIT SANDPAPER.

QTY / UNIT	MODEL USED ON	RCST-1
APPLICATION		ASS'Y NO.
CODE		
NOTICE TO PERSONS RECEIVING THIS DRAWING		
THE TECHNICAL MATERIEL CORPORATION claims proprietary right in the material disclosed hereon. This drawing is issued in confidence for engineering information only and may not be reproduced or used to manufacture anything shown hereon without permission from THE TECHNICAL MATERIEL CORPORATION to the user. This drawing is loaned for mutual assistance and is subject to recall at any time.		

REF: LD3081

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES	
DECIMALS .X ± .05 .XX ± .01 .XXX ± .005	FRACTIONS ± 1/64 ANGLES ± 0° -30'
MATERIAL 1/8THK ALUM 5052-H32	
FINISH SEE NOTE	

QTY. REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
LIST OF MATERIAL				
THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK				
PANEL, FRONT PROGRAMMER				
SIZE	CODE	IDENT NO.	DWG NO.	ISSUE
D	82679	MS6833		Ø
SCALE 1:1				SHEET OF

MS6833