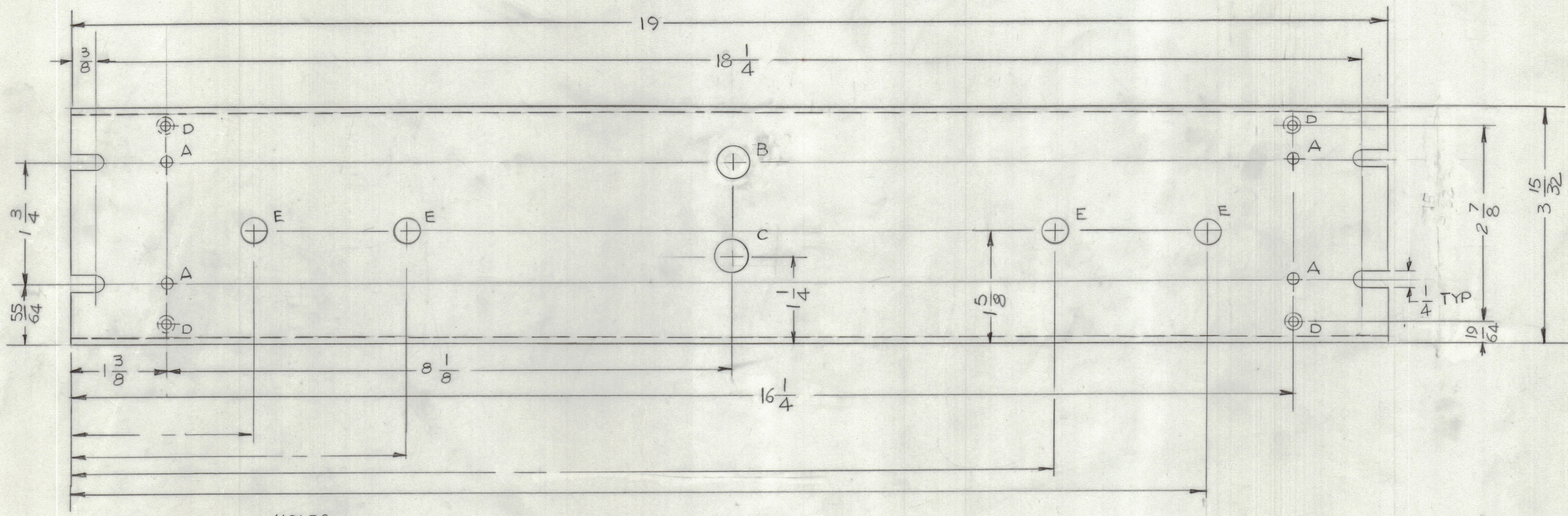
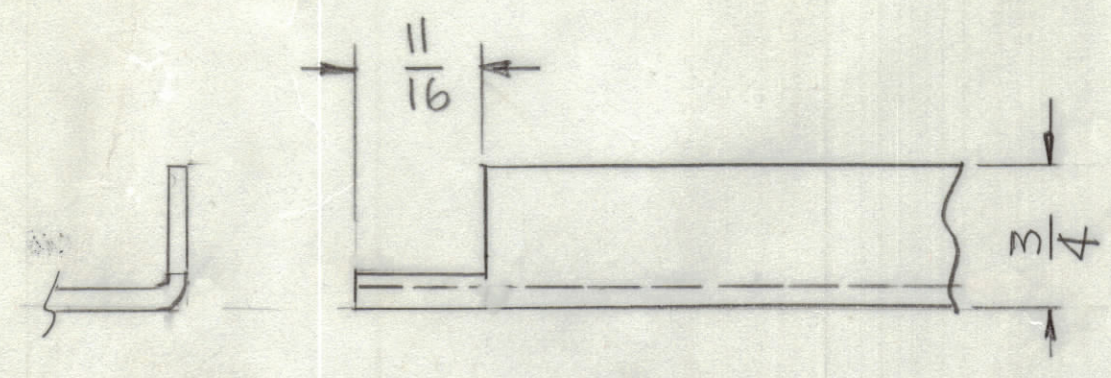


REVISIONS					DATE	APPROVED
E.M.N.NO	DRAFT	CHKD	ZONE	LTR	DESCRIPTION	

BEND PANEL BEFORE MACHINING  
(4 CORNERS)



- HOLES
- A - 11/64 DIA 4 REQ'D
  - B - 15/32 DIA 1 REQ'D
  - C - 1/2 DIA 1 REQ'D
  - D - .144 .CHK .82° TO .284 DIA 4 REQ'D
  - E - 3/8 DIA 4 REQ'D

MACHINING:

1. MILL ALL EDGES.
2. HOLES MUST BE DRILLED, UNLESS OTHERWISE SPECIFIED.
3. LATERAL BOW OF PANEL MUST BE KEPT TO .031 TOLERANCE.
4. PANEL MUST BE FREE OF ALL MACHINING MARKS, GOUGES AND SCRATCHES. IF NECESSARY, SAND FRONT OF PANEL WITH NO. 120 GRIT SANDPAPER.

FINISH NOTES:

1. S404 - IRIDITE 14-2 AL-COAT.
2. S114 - ZINC CHROMATE PRIMER } FRONT AND
3. S115 - SMOOTH GRAY ENAMEL } EDGES ONLY

OR  
PRIME AND PAINT PER CUSTOMER'S SPECIFICATIONS

1	AX5221	RCMT-1
QTY / UNIT	MODEL USED ON	ASS'Y NO.
APPLICATION		
CODE		
<small>NOTICE TO PERSONS RECEIVING THIS DRAWING</small> <small>THE TECHNICAL MATERIEL CORPORATION claims proprietary right in the material disclosed hereon. This drawing is issued in confidence for engineering information only and may not be reproduced or used to manufacture anything shown hereon without permission from THE TECHNICAL MATERIEL CORPORATION to the user. This drawing is loaned for mutual assistance and is subject to recall at any time.</small>		

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES

TOLERANCES ON

DECIMALS	FRACTIONS
.X ± .05	± 1/64
.XX ± .01	ANGLES
.XXX ± .005	± 0° -30'

MATERIAL .063 THK  
ALY 5052-H32  
FINISH SEE NOTE

QTY. REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
LIST OF MATERIAL				
FINAL APPROVAL		DATE		<b>THE TECHNICAL MATERIEL CORP.</b> MAMARONECK, NEW YORK  <b>FRONT, PANEL</b>
MECH. DES.		DATE		
ELECT. DES.		DATE		
CHECKED		DATE		
DRAWN		DATE		
G.D.L.		3-22-77		
MATERIAL		SIZE		ISSUE
ALY 5052-H32		D 82679 MS 6784		X
FINISH		SCALE 1:1		SHEET OF
SEE NOTE				