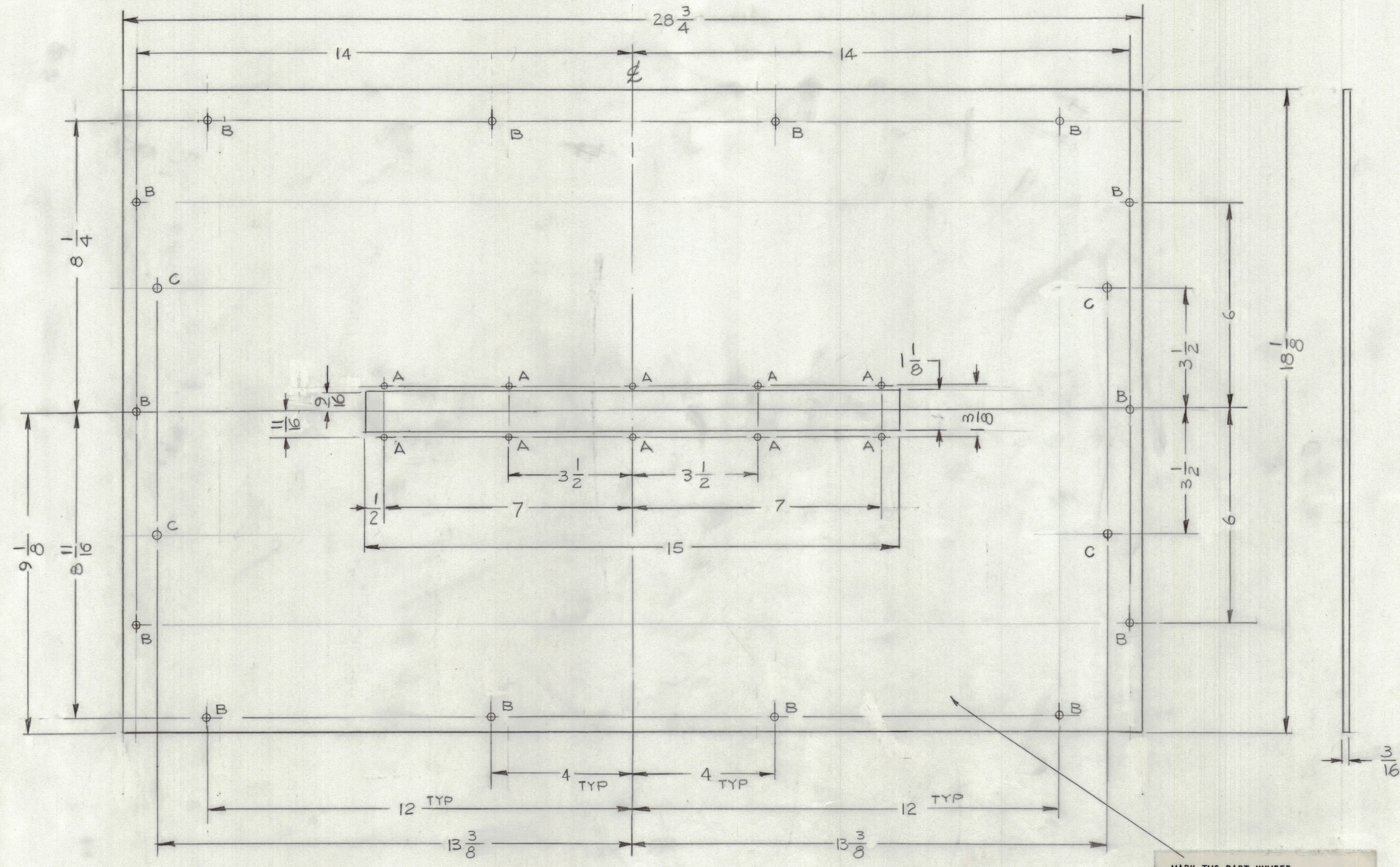


REVISIONS					
E.M.N.O	DRAFT	CHKD	ZONE	LTR	
				X	
DESCRIPTION				DATE	APPROVED
EXP. RELEASE				4-78	



HOLES :

A - 9/64 DIA	10 REQ
B - 3/16 DIA	14 REQ
C - 7/32 DIA	4 REQ

**MACHINING:**

- MILL ALL EDGES.
- HOLES MUST BE DRILLED, UNLESS OTHERWISE SPECIFIED.
- LATERAL BOW OF PANEL MUST BE KEPT TO .031 TOLERANCE.
- PANEL MUST BE FREE OF ALL MACHINING MARKS, GOUGES AND SCRATCHES. IF NECESSARY, SAND FRONT OF PANEL WITH NO. 120 GRIT SANDPAPER.

**FINISH NOTES:**

1. S404 - IRIDITE 14-2 AL-COAT.	} FRONT AND EDGES ONLY
2. S114 - ZINC CHROMATE PRIMER	
3. S115 - SMOOTH GRAY ENAMEL	

OR  
PRIME AND PAINT PER CUSTOMER'S SPECIFICATIONS

MARK TMC PART NUMBER  
1/8 HIGH GOTHIC WITH LATEST  
REVISION LETTER ON REAR OF PANEL

QTY. REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL										
LIST OF MATERIAL														
FINAL APPROVAL		DATE	<b>THE TECHNICAL MATERIEL CORP.</b> MAMARONECK, NEW YORK  <b>PANEL, WINDOW</b>											
MECH. DES.		DATE												
ELECT. DES.		DATE												
CHECKED		DATE												
DRAWN		DATE	<table border="0"> <tr> <td>SIZE</td> <td>CODE</td> <td>IDENT NO.</td> <td>DWG NO.</td> <td>ISSUE</td> </tr> <tr> <td>D</td> <td>82679</td> <td>MS</td> <td>6679</td> <td>1</td> </tr> </table>		SIZE	CODE	IDENT NO.	DWG NO.	ISSUE	D	82679	MS	6679	1
SIZE	CODE	IDENT NO.	DWG NO.	ISSUE										
D	82679	MS	6679	1										
MATERIAL			SCALE											
3/16 THK			1/2											
ALY 2024 - T3			SHEET											
FINISH			OF											
SEE NOTE			1											

QTY / UNIT	MODEL USED ON	ASS'Y NO.
1	HFTM - 40K (J)	
APPLICATION		
CODE		

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