REVISIONS							
E.M.N.NO	DRAFT	CHKD	ZONE	LTR	DESCRIPTION	DATE	APPROVED
				X	EXP. RELEASE		
				Ø	ORIGINAL RELEASE	9-26-80	

OBSOLETE

USE FOR SPARE PARTS ONLY

(SEE AX5218)

MS6615 Ø

HOLE -

A	.191 - .194 DIA	8 REQ
B	1/4 DIA	1 REQ
C	.161 .164 DIA	8 REQ
D	11/64 DIA	7 REQ
E	9/64 DIA	2 REQ

UNLESS OTHERWISE SPECIFIED:

1. USE MATERIAL THICKNESS FOR MAXIMUM RADIUS ON ALL BENDS.
2. ALL ANGULAR BENDS 90 DEGREES.
3. REMOVE ALL BURRS AND SHARP EDGES.
4. MOUNT INSERTS AFTER FINISHING.

QTY. REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
8	2	NT129-0440-4	NUT PLN SPLINE	C
8	1	NT129-0632-4	NUT PLN SPLINE	A

LIST OF MATERIAL

QTY / UNIT	MODEL USED ON	ASS'Y NO.
1	HETA-10K( )AX5196	

APPLICATION

CODE

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES

TOLERANCES ON

DECIMALS .X ± .05, .XX ± .01, .XXX ± .005

FRACTIONS ± 1/64

ANGLES ± 0° -30'

MATERIAL .064 THK ALUM 5052-H32

FINISH S404 YEL IRIDITE

		DATE
FINAL APPROVAL	YU	
MECH. DES.		
ELECT. DES.		
CHECKED		
DRAWN	G.D.L	4-14-75

THE TECHNICAL MATERIEL CORP.
MAMARONECK, NEW YORK

CHASSIS, TUNE CAP

SIZE	CODE IDENT NO.	DWG NO.	ISSUE
D	82679	MS6615	Ø

SCALE 1:1 SHEET OF

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BRUNING 40-22