



REVISIONS							
E.M. NO.	DRAFT	CHKD	ZONE	LTR	DESCRIPTION	DATE	APPROVED
					ORIGINAL RELEASE FOR PRODUCTION	2/19/73	

A ~ 3 1/4 DIA. 2 REQ'D.
 B ~ 3/16 DIA. 6 REQ'D.
 C ~ 1/4 x 20 WELDNUT 8 REQ'D

- UNLESS OTHERWISE SPECIFIED:
1. USE MATERIAL THICKNESS FOR MAXIMUM RADIUS ON ALL BENDS.
 2. ALL ANGULAR BENDS 90 DEGREES.
 3. REMOVE ALL BURRS AND SHARP EDGES.
 4. MOUNT INSERTS AFTER FINISHING.

1	HFTA-5KJ	KIT 391
QTY / UNIT	MODEL USED ON	ASS'Y NO.
APPLICATION		
CODE		
<small>THE TECHNICAL MATERIEL CORPORATION claims proprietary right in the material disclosed herein. This drawing is issued in confidence for engineering information only and may not be reproduced or used to manufacture anything shown hereon without permission from THE TECHNICAL MATERIEL CORPORATION to the user. This drawing is loaned for mutual assistance and is subject to recall at any time.</small>		

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES	
TOLERANCES ON	
DECIMALS	FRACTIONS
.X ± .05	± 1/64
.XX ± .01	ANGLES
.XXX ± .005	± 0° - 30'
MATERIAL	11 GA. COLD ROLLED STEEL
FINISH	S220 TMC GRAY

8	1	#	1/4 x 20 WELDNUT	C
QTY. REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
LIST OF MATERIAL				
FINAL APPROVAL	DATE	THE TECHNICAL MATERIEL CORP.		
MECH. DES.	DATE	MAMARONECK, NEW YORK		
ELECT. DES.	DATE	PAD XMTR MTG.		
CHECKED	DATE			
DRAWN	DATE			
SIZE	CODE	IDENT NO.	DWG NO.	ISSUE
D	82679	MS6437		Ø
SCALE				SHEET OF