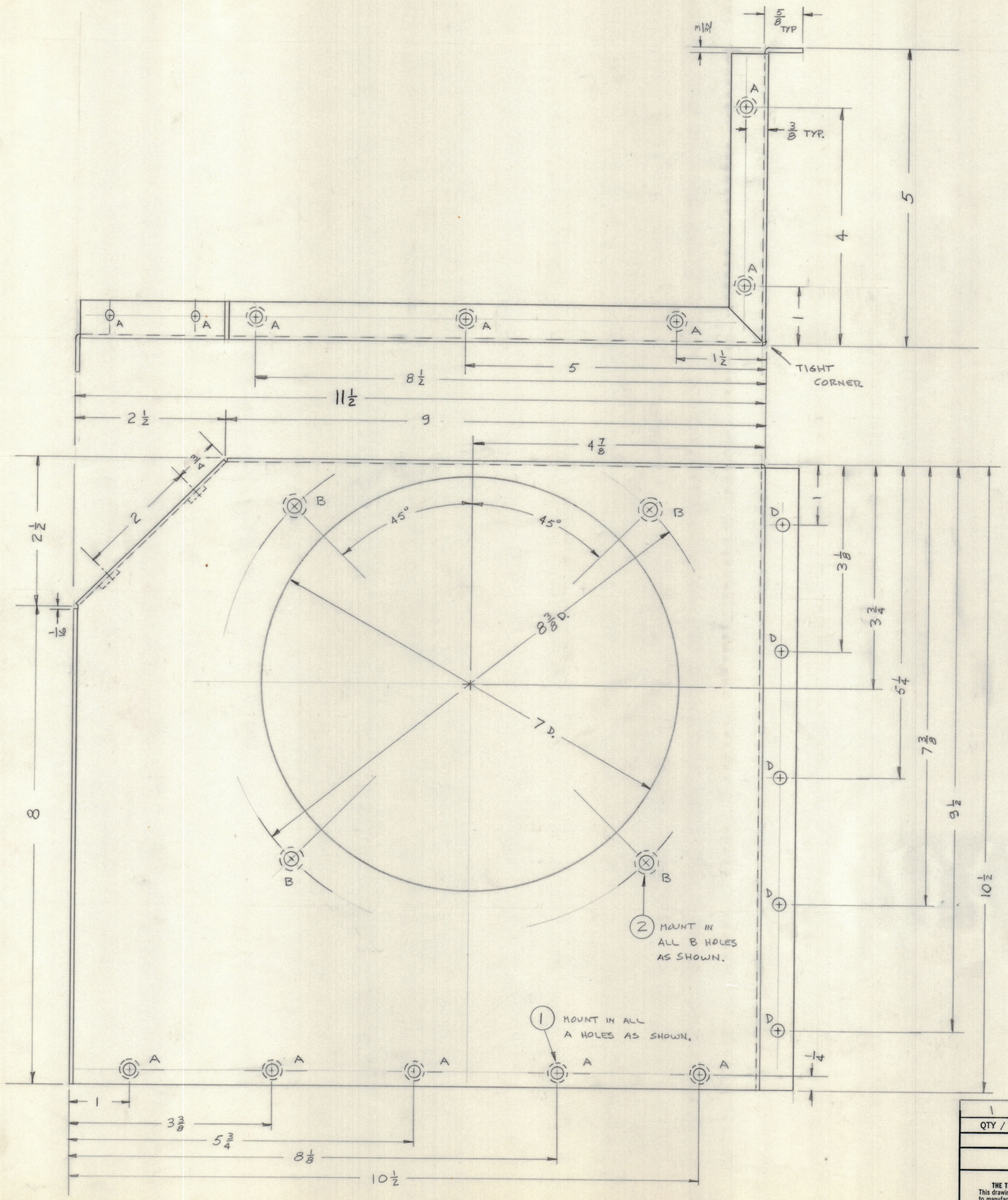
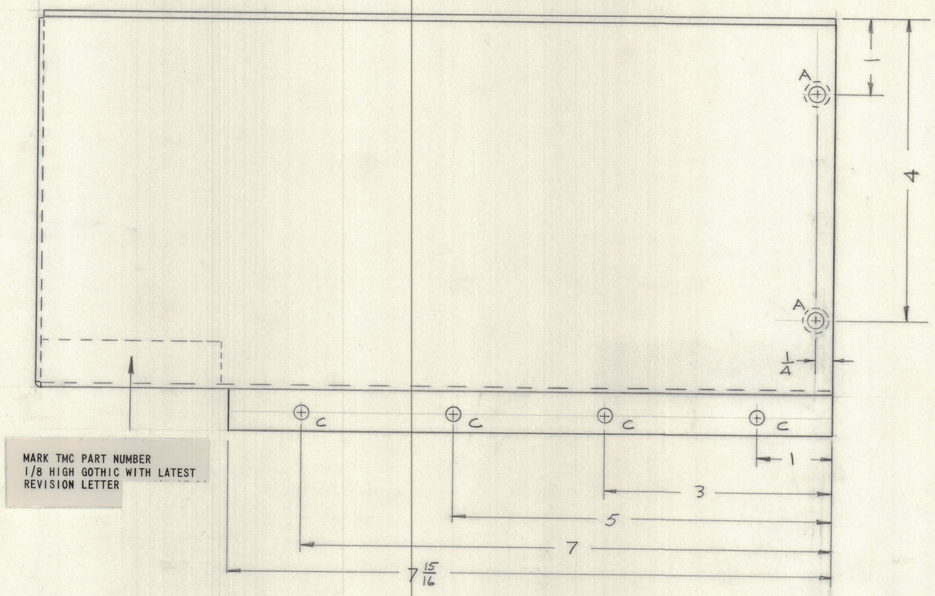
E.M.N.NO	DRAFT	CHKD	ZONE	LTR	DESCRIPTION	DATE	APPROVED
	CY			Ø	ORIGINAL RELEASE FOR PRODUCTION	2/14/73	

REVISIONS





MARK TMC PART NUMBER
1/8 HIGH GOTHIC WITH LATEST
REVISION LETTER

A ~ .191-.194 DIA. 14 REQ'D
B ~ .221-.224 DIA. 4 REQ'D
C ~ 11/64 DIA. 4 REQ'D
D ~ 13/64 DIA. 5 REQ'D

UNLESS OTHERWISE SPECIFIED:

1. USE MATERIAL THICKNESS FOR MAXIMUM RADIUS ON ALL BENDS.
2. ALL ANGULAR BENDS 90 DEGREES.
3. REMOVE ALL BURRS AND SHARP EDGES.
4. MOUNT INSERTS AFTER FINISHING.

QTY. REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
4	2	NT129-0832-4	NUT, SWAGE	B
14	1	NT129-0632-4	NUT, SWAGE	A

LIST OF MATERIAL

QTY / UNIT	MODEL USED ON	ASS'Y NO.
1	HFTA-5KJ	AX5151

APPLICATION

CODE

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES

TOLERANCES ON

DECIMALS	FRACTIONS
.X ± .05	± 1/64
.XX ± .01	ANGLES
.XXX ± .005	± 0° -30'

MATERIAL .064 ALUM 5052-H32

FINISH 6404 YEL IRID

		DATE
FINAL APPROVAL		8 FEB 73
MECH. DES.		8 FEB 73
ELECT. DES.		
CHECKED		
DRAWN		6 JAN 73

THE TECHNICAL MATERIEL CORP.
MAMARONECK, NEW YORK

DUCT, AIR
SIDE AIR EXHAUST

SIZE	CODE IDENT NO.	DWG NO.	ISSUE
D	82679	MS6424	Ø

SCALE SHEET OF

MS6424

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BRUNING 40-22