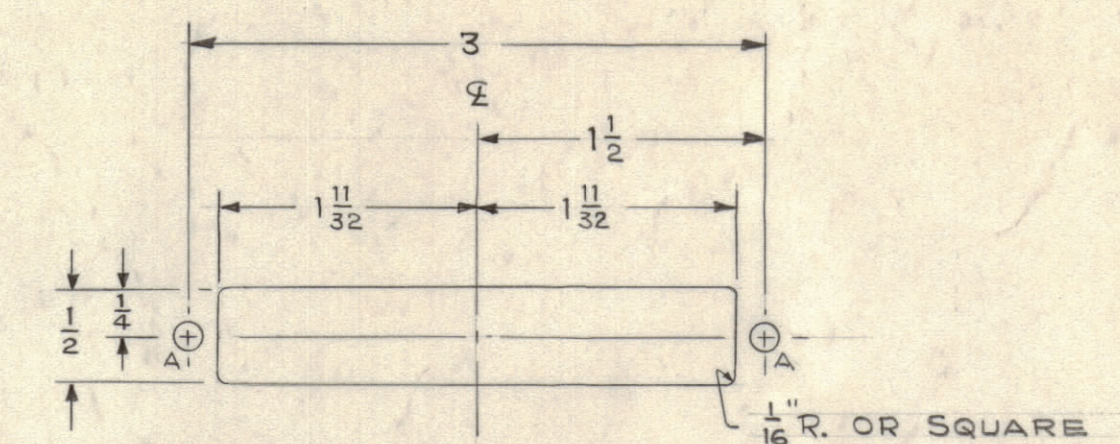
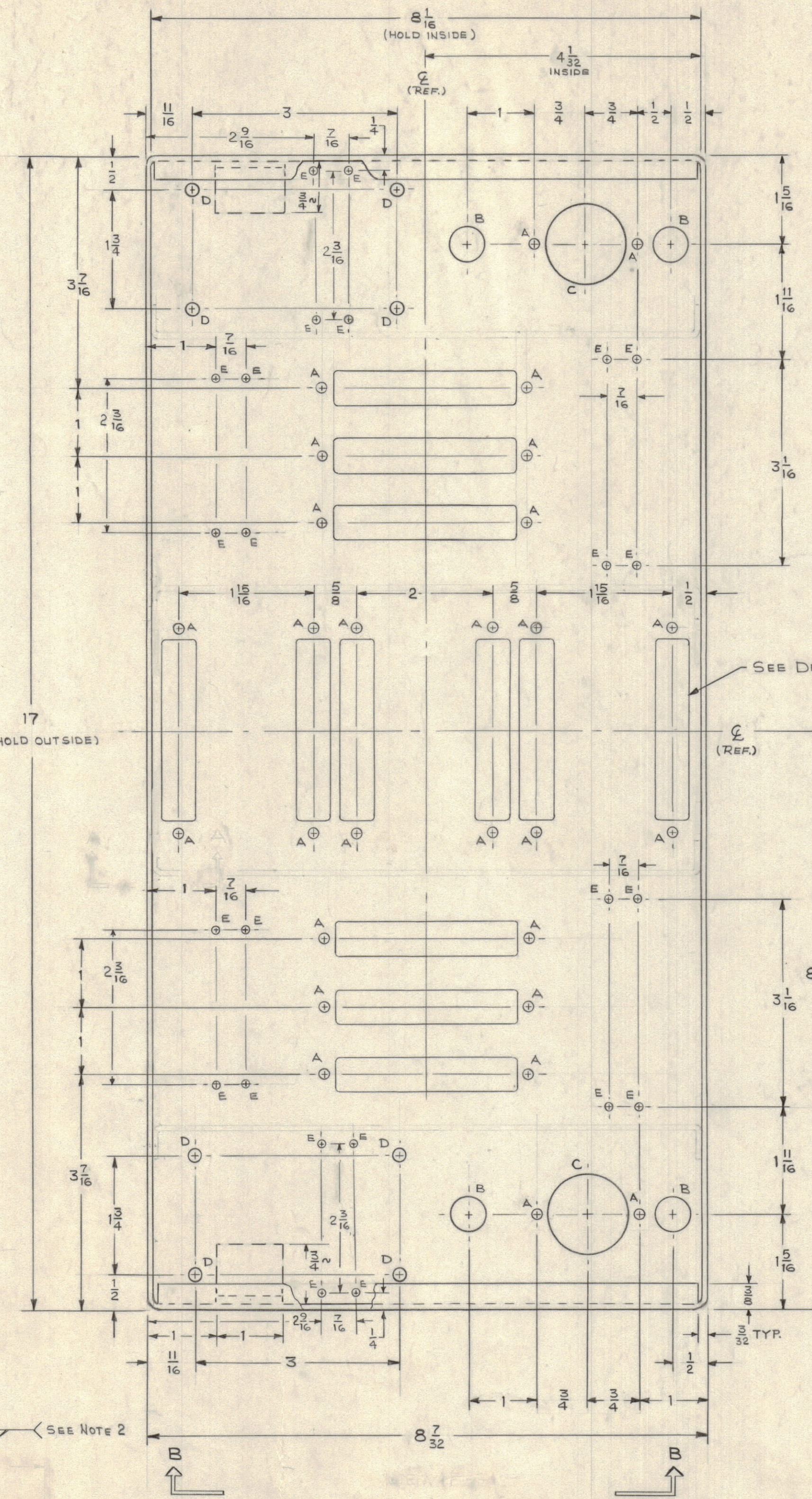
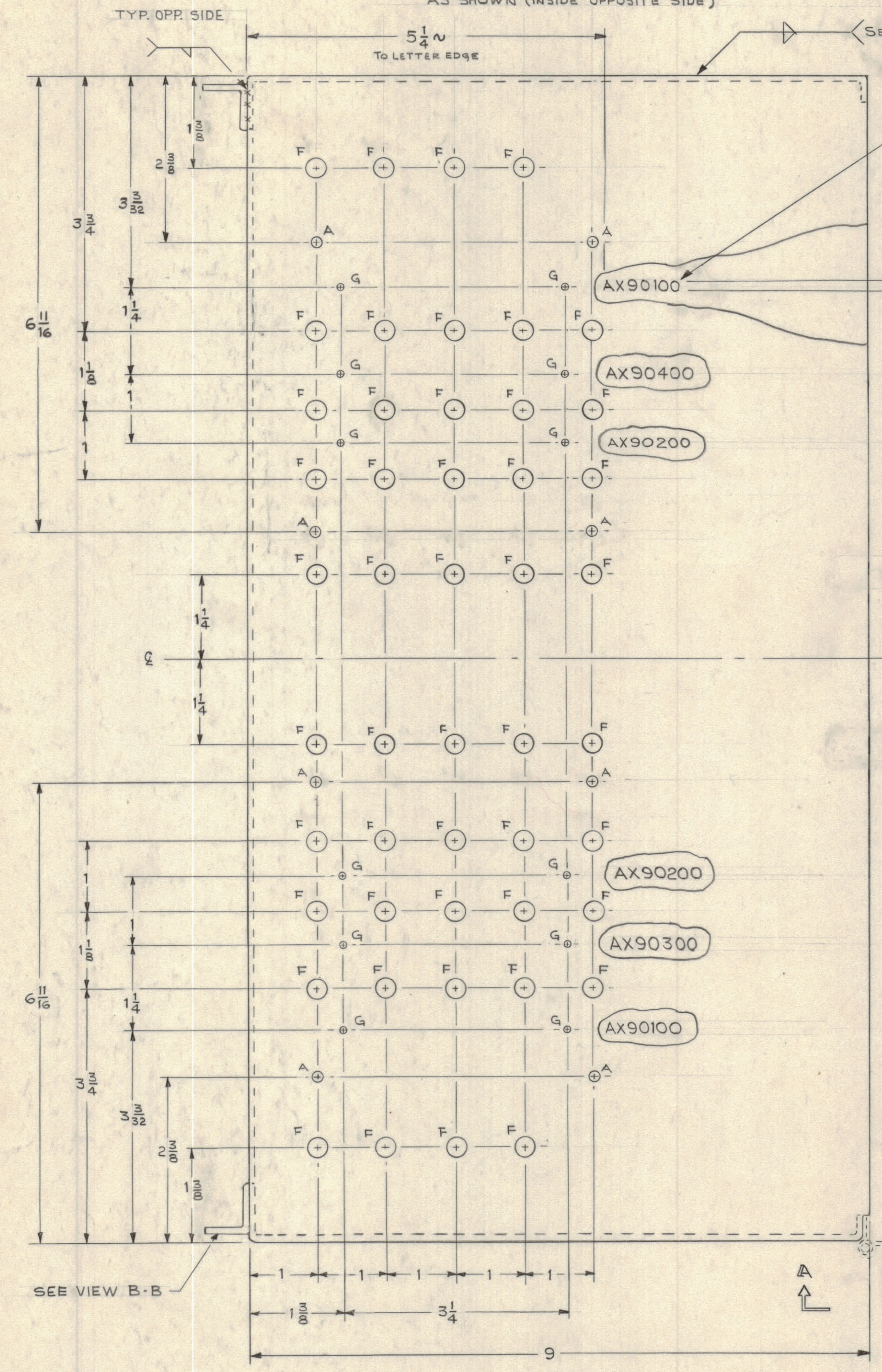


REVISIONS						
ZONE	LTR	DESCRIPTION	DATE	DRAFT	CHK'D	APPD
A		CHG. DIM. OF "E" HOLES WAS 1/2"	6-1-72	RM		

NOTE
 1. WELD SEAM ALONG BOX EDGE ALL FOUR CORNERS.
 2. CUT HINGE TO 3/8 INCH LIP ON ONE SIDE AND WELD TO BOX AS SHOWN.
 3. LETTER INSIDE USING GOTHIC TYPE LETTERING AS SHOWN (INSIDE OPPOSITE SIDE)



DETAIL "A"
 TYPICAL 12 PLACES
 SCALE 1 = 1

HOLE	QTY	SIZE
A	44	*28 (.140) DRILL
B	4	9/16" DRILL
C	2	1 3/16" DRILL
D	8	*10 (.193) DRILL
E	16	*35 (.110) TAP 6-32
F	96	1/4" DRILL
G	24	*47 (.078) DRILL

SEE DETAIL "A"

17 (HOLD OUTSIDE)

SEE NOTE 2

SECTION A-A

USE MSG122-1

USE MSG122-2 WELD TO BASE

3/16" DIA. 2 PLACES

VIEW B-B TYPICAL OPPOSITE SIDE.

QTY REQ	QTY REQ	QTY REQ	ITEM	PART NO.	MANUFACTURER	DESCRIPTION	SYM
PARTS LIST							
			DRAWN	MITCH	DATE	4-15-72	
			CHECKED		DATE		
			D. ENG.		DATE		
			P. ENG.		DATE		
			P. MGR.		DATE		
			CHIEF, ENG. DEPT		DATE	27 April 72	
			THE TMC SYSTEMS AND POWER CORPORATION		SPRINGFIELD, VIRGINIA		
			MASTER OSCILLATOR		CONTROL BOX		
			SIZE	CODE IDENT NO	DWG. NO.	REV	
			D	24146	MS6118	A	
			SCALE	3/4" = 1"	SHEET	OF	

INTERPRET DRAWING PER LISTED DOCUMENTS

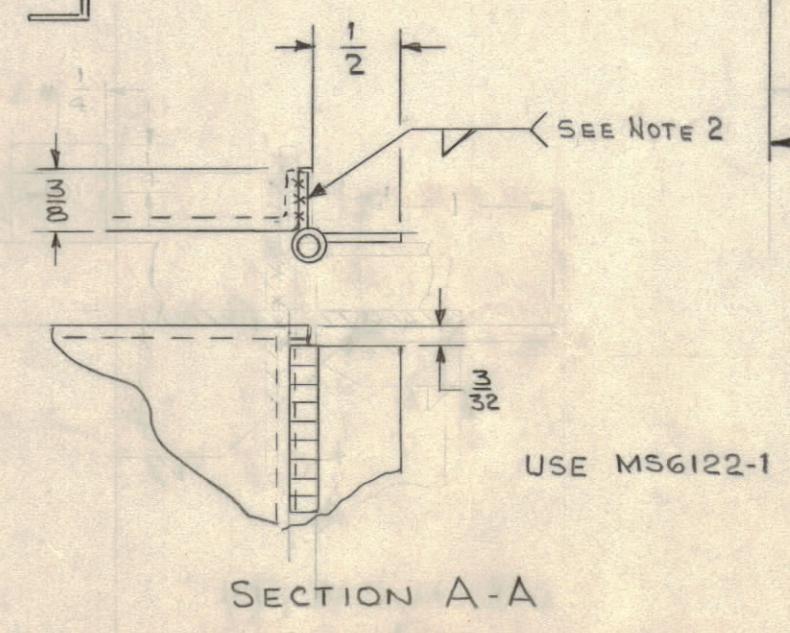
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES REMOVE ALL BURRS AND SHARP EDGES

TOLERANCES ON FRACTIONS ANGLES DECIMALS
 ± 1/64 — .015

MATERIAL 5052 H34 .080 ALL. ALLOY

FINISH IRIDITE

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SECTION A-A

USE MSG122-1