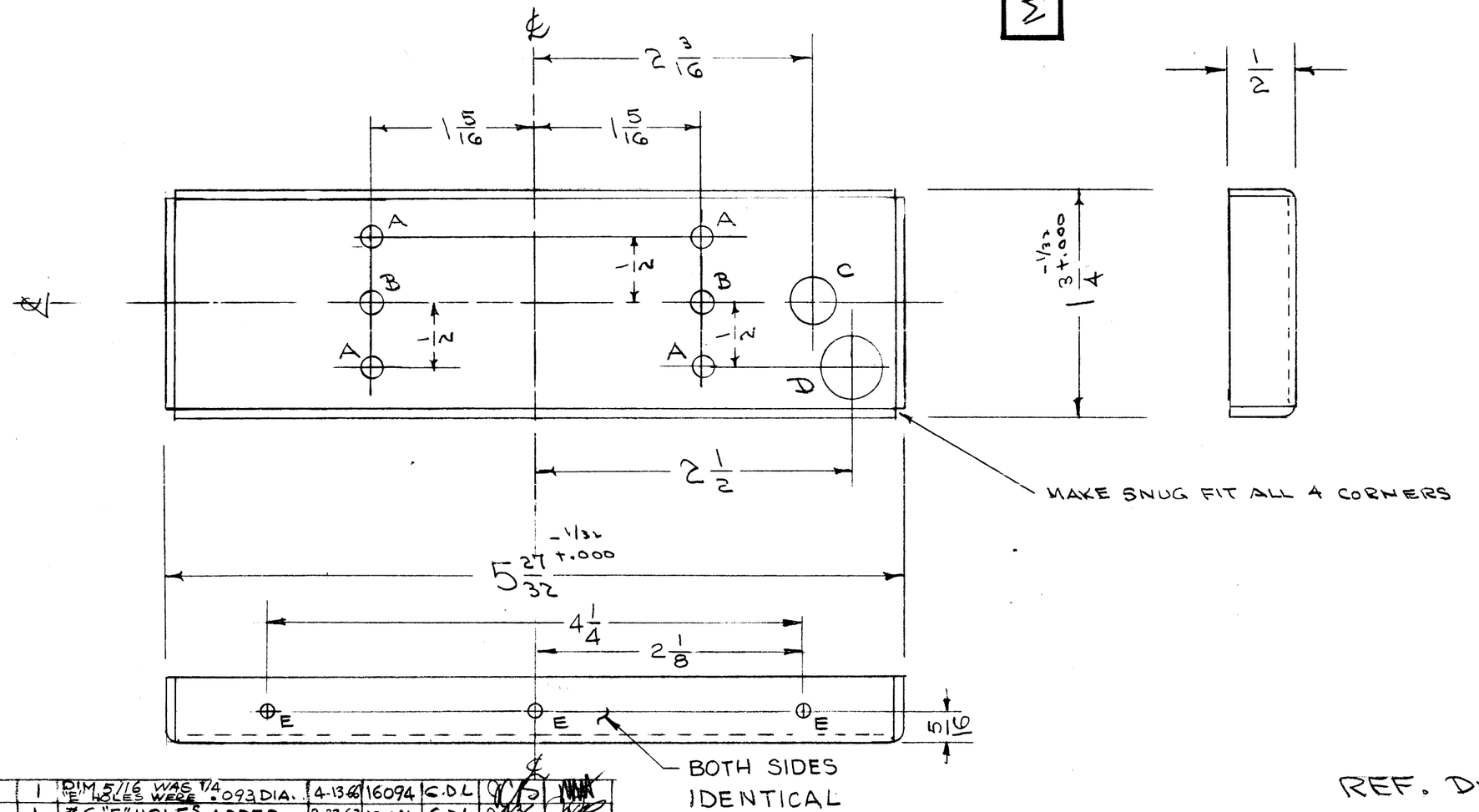
IF IT IS FOUND DESIRABLE TO CHANGE ANY TOLERANCE OR OTHER DETAIL SPECIFIED ON THIS DRAWIN NOTIFY THE PURCHASER PROMPTLY.

MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES

MS-624 J

| | | |
|---|---|---|
| A - 13/64 (.203) D. | 4 | REQ |
| B - 3/16 (.187) D | 2 | " |
| C - 7/16 (.437) D. | 1 | " |
| D - 1/2 (.500) D | 1 | " |
| E - 1/8 DIA | 6 | " |

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MAMARONECK, NEW YORK

REF. DWG MS-593

| ISSUE | ITEM | CHANGED FROM | DATE | CN. NO. | DRAFTS | CHECKER | ENG. APP. |
|---|---|---|---|---|---|---|---|
| J | 1 | DIM 5/16 WAS 1/4 "E" HOLES WERE .093 DIA. | 4-13-66 | 16094 | G.D.L | | |
| H | 1 | #6 "E" HOLES ADDED | 9-23-63 | 10,041 | G.D.L | | |
| G | 1 | ONE "C" HOLE DELETED | 2-19-60 | ~ | N.F | | |
| F | 1 | S-404 WAS S-101 | 12/11/59 | 1001 | AB | | EMN |
| E | 1 | 7/16 (.437) D WAS 3/8 (.375) D | 10-14-58 | 477 | J.C.B | | |
| D | 1 | C HOLE RELOCATED | 12/6/56 | 4 | G | | |
| C | 1 | A HOLES WERE #18 | 7/16/56 | 3 | CDD | | |
| B | 2 | A HOLES WERE 2 REQ | 7/27/55 | 2 | CDD | | |
| | 1 | A " WERE 13/64 D. | | | | | |
| A | 1 | TYPE OF CORNER CHANGED | 7/18/55 | 1 | CDD | | |

| TOLERANCES | | SCALE: |
|---|---|---|
| ALL OTHERS | DEC. DIM. ±<br>FRAC. DIM. ± 1/64<br>ANGULAR DIM. ± | DRILL, PUNCH, COMMERCIAL STOCK SIZES AND MANUFACTURERS TOLERANCES ARE NOT INCLUDED. |

| REQ. PER UNIT | MODEL | PROJECT NO. | ASS'Y. NO. | DATE |
|---|---|---|---|---|
| 1 | GPR-90 | 297 | | 3-29-55 |
| | USED ON | | | |

| REQ. | ITEM | PART NO. | DESCRIPTION | SYMBOL |
|---|---|---|---|---|
| .064 | | | THE TECHNICAL MATERIEL CORP. MAMARONECK. NEW YORK | |
| STOCK SIZE | | | | |
| ALUMINUM | | — " — | BTM. COVER | |
| MATERIAL | | WEIGHT PER PC. | 2nd CONVERTER GPR | |
| 52S | | H32 | | |
| TYPE & TEMPER | | | | |
| — " — | | | | |
| HEAT TREAT. SPEC. | | | | |
| 5-404 YELLOW IRIDITE | | | | |
| FINISH & SPEC. NO. | | | | |

| DRAWN | ELEC. DES. APP. | MECH. DES. APP. |
|---|---|---|
| CDD. 3-29-55 | | |
| CHECKED | FINAL APPROVAL | |
| | G.T.O | |

MS-624 J

FORM—109