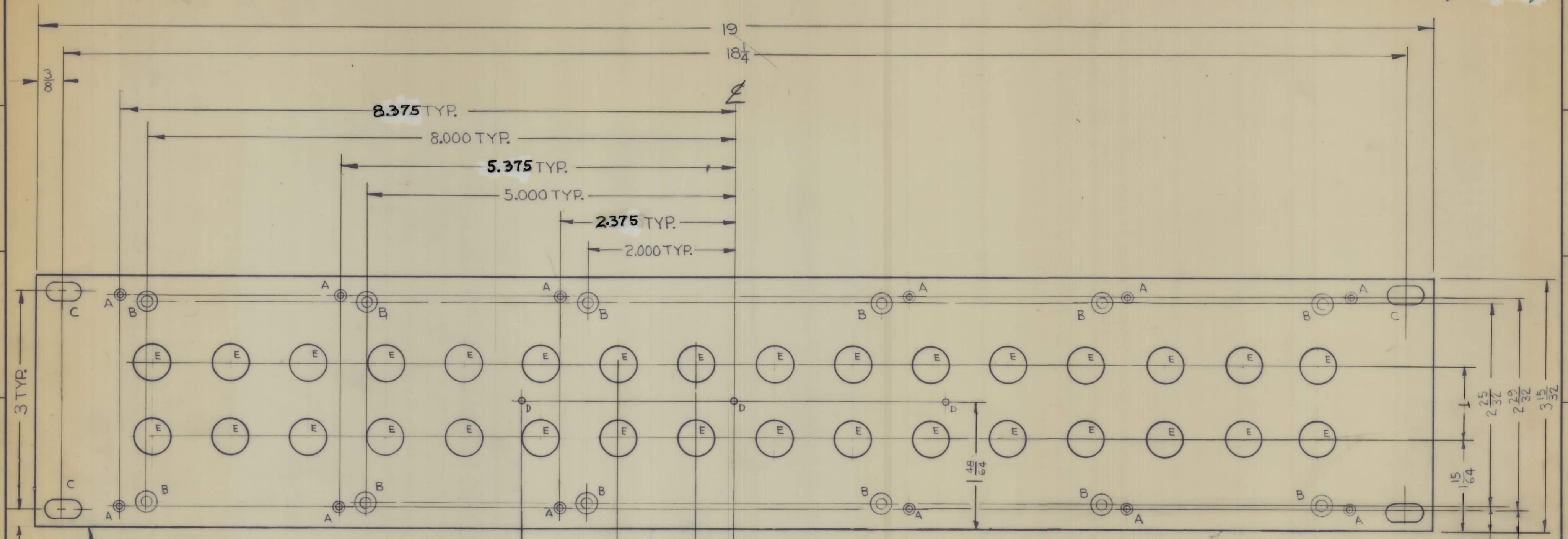


REVISIONS						
ZONE	SYM	DESCRIPTION	DATE	E.M.N. NO.	DRAFT	CHKD
Ø		ORIGINAL RELEASE FOR PROD				



METAL STAMP TMC PART NO.  
 $\frac{1}{8}$ " HIGH BLACK GOTHIC ON  
 REAR OF PANEL. (MS 6099)  
 W/ LATEST REV. LETTER

MS 6099

FRONT OF PANEL SHOWN

FINISHING NOTES:

- S404 IRIDITE
  - S114 ZINC CHROMATE PRIMER
  - S115 TMC SMOOTH GREY ENAMEL
- FRONT & EDGES ONLY  
 OR PRIME & PAINT TO CUST. SPEC.

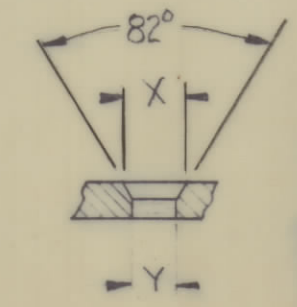
HOLE	DESCRIPTION	REQ
A	SEE DETAIL C'SINK	12
B	SEE DETAIL C'SINK	12
C	29/64 x 1/4 SLOT	4*
D	.0785 DIA.	3
E	.609 DIA.	32

MACHINING NOTES:

- 1- LATERAL BOW OF PANEL MUST BE KEPT .031 TOL.
- 2- MILL ALL EDGES.
- 3- HOLES MUST BE DRILLED.
- 4- HOLES MUST BE FREE OF ALL MACHINING MARKS, GOUGES & SCRATCHES. IF NECESSARY, SAND FRONT OF PANEL WITH NO. 120 GRIT SANDPAPER.

C'SINK DETAIL

HOLE	TYPE	X	Y
A	3-48	.224 .234	DRILL & TAP 3-48
B	6-32	.289	.144



REF. LD 2297.

REQ'D.	ITEM	PART NUMBER	DESCRIPTION	SYMBOL
MARTINENGO LIST OF MATERIAL				
MATERIAL		THE TECHNICAL MATERIEL CORP.		
$\frac{3}{16}$ ALUMINUM 2024 T3		MAMARONECK, NEW YORK		
FINISH		TITLE		
SEE FINISHING NOTES		PANEL, FRONT MACHINING		
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES		DRAWN	DATE	FINAL APPROVAL
		DATE		
DECIMALS		FRACTIONS		ELECT. DES.
.X ± .05		± 1/64		
.XX ± .01		ANGLES ± 0° 30'		
.XXX ± .005		TOLERANCES		MECH. DES.
				DATE
				MS-6099
				SHEET
				REV. LTR.

NOTES

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