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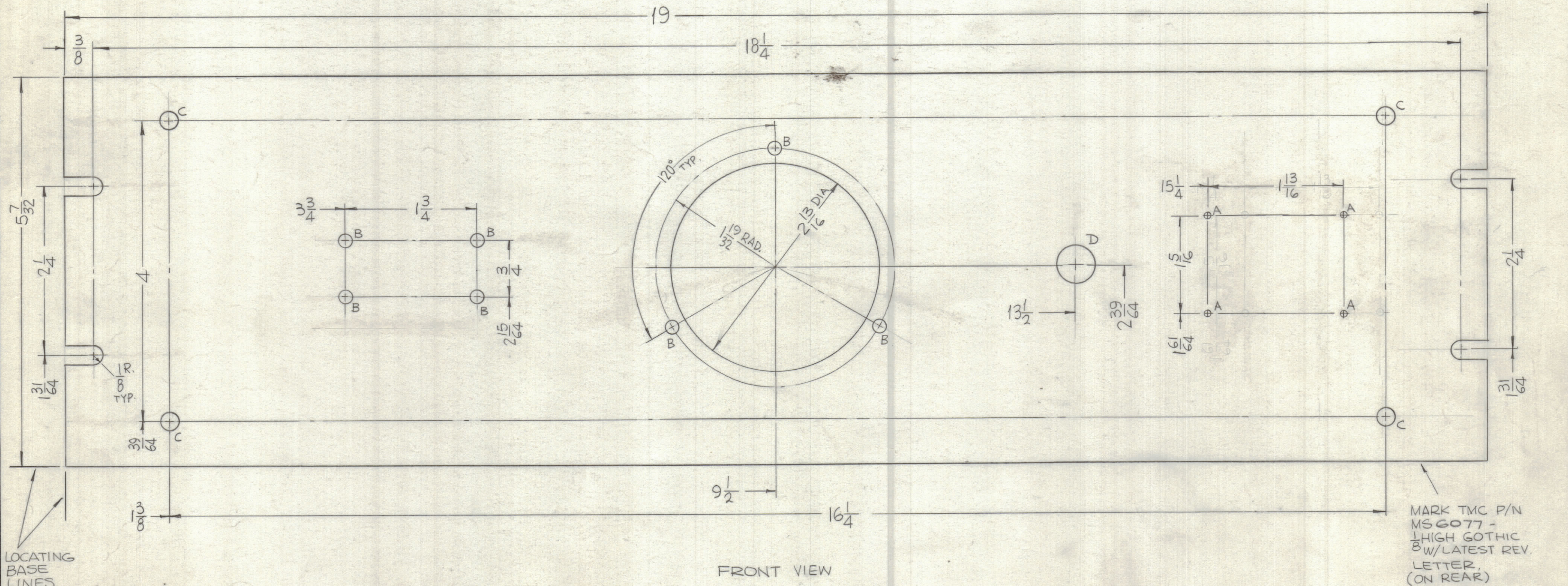
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REVISIONS

ZONE	LTR	DESCRIPTION	DATE	E.M.N.NO	DRAFT	CHKD	APPD
	X	EXP. RELEASE	1-23-67				
	Ø	ORIGINAL RELEASE FOR PRODUCTION	3-28-67				

HOLES	DESCRIPTION	REQ.
A	.078 DIA.	4
B	11/64 DIA.	7
C	15/64 DIA.	4
D	1/2 DIA.	1



FRONT VIEW

**MACHINING:**

1. MILL ALL EDGES.
2. HOLES MUST BE DRILLED, UNLESS OTHERWISE SPECIFIED.
3. LATERAL BOW OF PANEL MUST BE KEPT TO .031 TOLERANCE.
4. PANEL MUST BE FREE OF ALL MACHINING MARKS, GOUGES AND SCRATCHES. IF NECESSARY, SAND FRONT OF PANEL WITH NO. 120 GRIT SANDPAPER.

**FINISH NOTES:**

1. S404 - IRIDITE 14-2 AL-COAT.
2. S114 - ZINC CHROMATE PRIMER } FRONT AND
3. S115 - SMOOTH GRAY ENAMEL } EDGES ONLY

OR  
PRIME AND PAINT PER CUSTOMER'S SPECIFICATIONS.

1	SWRA-1K	
QTY / UNIT	MODEL USED ON	ASS'Y NO.
APPLICATION		
S401-451	CODE A	S401-

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REF: LD1545

QTY. REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
	F. BUDETTI LIST OF MATERIAL			
	THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK			
	PANEL, FRONT			
	SIZE	CODE IDENT. NO.	DWG. NO.	ISSUE
	C	82679	MSG077	Ø
	SCALE	1:1	SHEET	OF

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES		FINAL APPROVAL <i>[Signature]</i>	DATE 3/27/67
TOLERANCES ON		MECH. DES. <i>[Signature]</i>	DATE 27 MAR 67
DECIMALS	FRACTIONS	ELECT. DES.	DATE
.X ± .05	± 1/64	CHECKED <i>[Signature]</i>	DATE
.XX ± .01	ANGLES	DRAWN <i>[Signature]</i>	DATE
.XXX ± .005	± 0° -30'		1-23-67
MATERIAL 3/16 THICK ALUMINUM 2024-T3			
FINISH SEE NOTES			

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MSG077