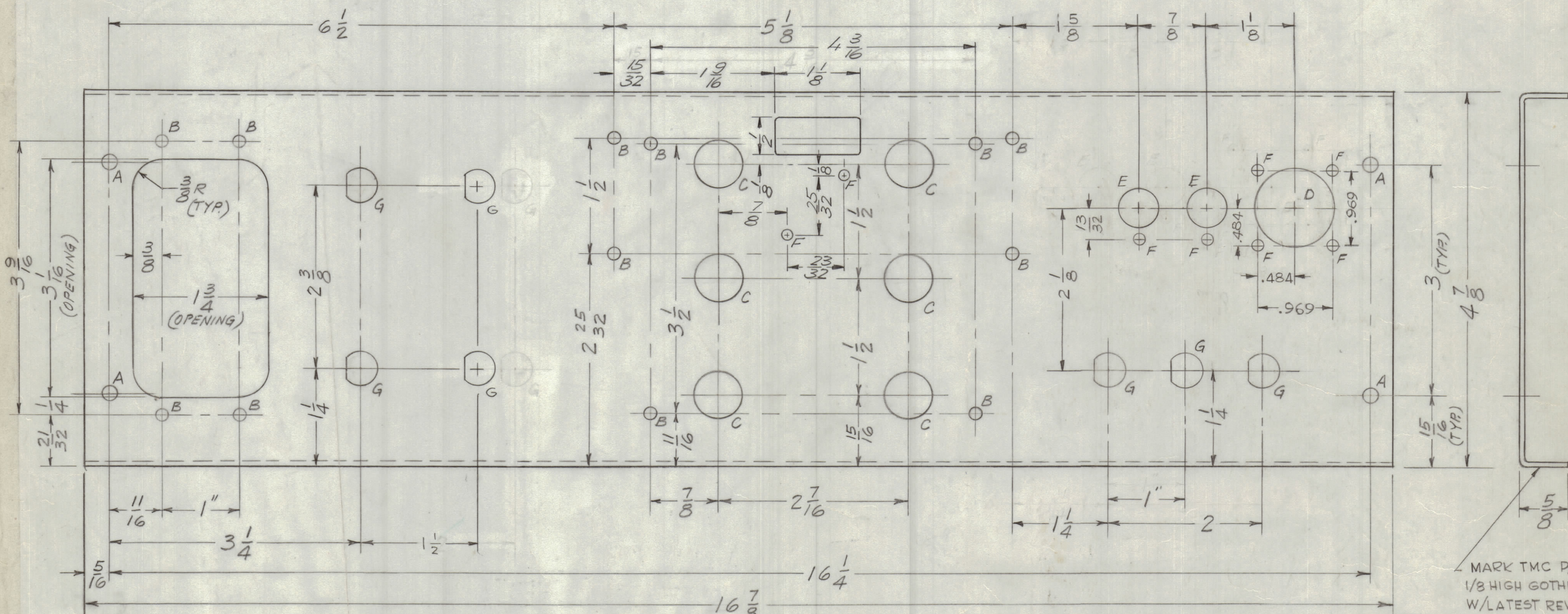


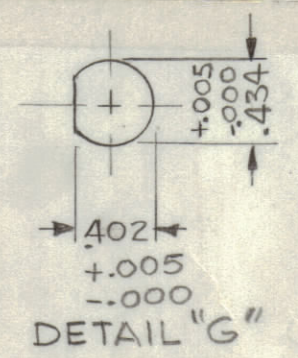
REVISIONS						
ZONE	LTR	DESCRIPTION	DATE	E.M.N.NO	DRAFT	CHKD APPD
	X	EXP. RELEASE				
	X1					
	X2	REVISED	10-22-66		GDL	
	X3	TWO "E" HOLES & "D" HOLE RELOCATED	1-23-67	X3	GDL	
	B	ORIG. RELEASE FOR PROD.	5-2-68		R.G.	
	A	"G" HOLES (1-1/2) WAS (2 DIM.)	6-4-68	18955	H.S.	
	B	1/2 x 1/8 CUTOUT & 2 "F" HOLES ADD.	2/14/70	19749	H.H.	

45° (TYP)



- UNLESS OTHERWISE SPECIFIED:
1. USE MATERIAL THICKNESS FOR MAXIMUM RADIUS ON ALL BENDS
 2. ALL ANGULAR BENDS 90 DEGREES
 3. REMOVE ALL BURRS AND SHARP EDGES

HOLE	DESCRIPTION	REQ
A	13/64 DIA	4
B	11/64 DIA	12
C	5/8 DIA	6
D	1 1/32 DIA	1
E	1/2 DIA	2
F	9/64 DIA	8
G	SEE DETAIL	7



1	VOX-7	BMA 109
QTY / UNIT	MODEL USED ON	ASS'Y NO.
APPLICATION		
S401-451	CODE A	
NOTICE TO PERSONS RECEIVING THIS DRAWING		
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UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES	
TOLERANCES ON	
DECIMALS	FRACTIONS
.X ± .05	± 1/64
.XX ± .01	ANGLES
.XXX ± .005	± 0° -30'
MATERIAL .063 THK ALUMINUM 5052-H32	
FINISH S404 YEL. IRIDITE	

REF: LD2205		QTY. REQ.		ITEM	PART NO.	DESCRIPTION	SYMBOL
		0 POSE		LIST OF MATERIAL SK 3213-MS 29			
FINAL APPROVAL		DATE		THE TECHNICAL MATERIEL CORP.			
MECH. DES.		DATE		MAMARONECK, NEW YORK			
ELECT. DES.		DATE		PLATE, REAR			
CHECKED		DATE					
DRAWN		DATE					
SIZE		CODE IDENT. NO.	DWG NO.		ISSUE		
C		82679	MS 6057		B		
SCALE 1:1		SHEET		OF			