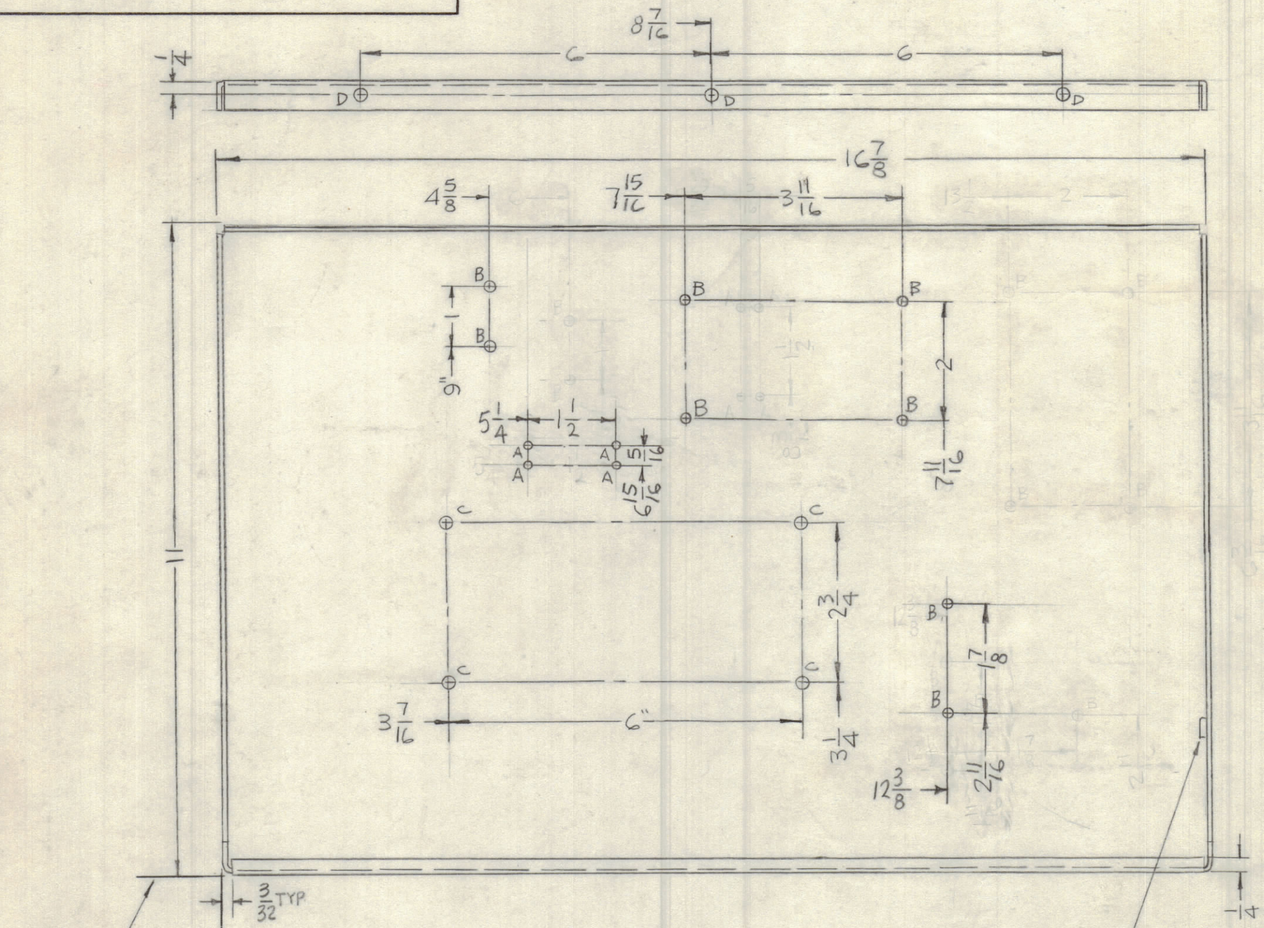
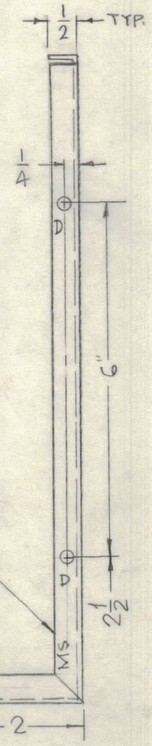
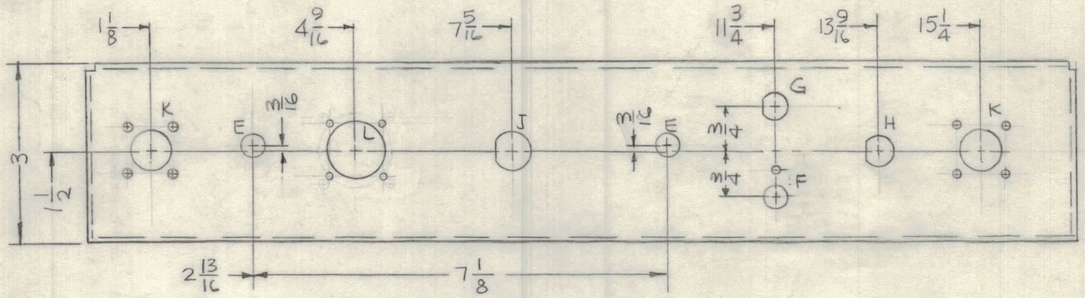
MS 6047 Ø

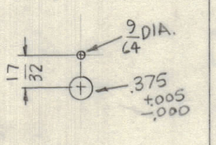
REVISIONS							
SYM	ZONE	DESCRIPTION	DATE	E.M.N.NO.	DRAFT	CHKD	APPD
X		EXP. RELEASE	12-12-66				
X1		ON "L" DETAIL. X WAS 1-1/8, Y WAS 1-1/4	12-30-66				LB
Ø		FINAL RELEASE FOR PRODUCTION	3-14-67		L.A.K.		





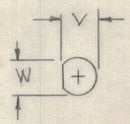


HOLES	DESCRIPTION	REQ
A	9/64 DIA.	4
B	11/64 DIA.	8
C	13/64 DIA.	4
D	.191-.194 DIA.	9
E	3/8 DIA.	2
F	SEE DETAIL	1
G		1
H		1
J		1
K		2
L	SEE DETAIL	1



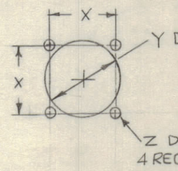
DETAIL - F

DETAIL	V	W
G	.402 +.005 -.000	.434 +.005 -.000
H	.468	.500
J	.585 - .595	.625 - .635



DETAILS, G, H & J

DETAIL	X	Y	Z
K	3/4	11/16	9/64
L	29/32	15/16	9/64



DETAILS, K & L

REF. LD 2194.

QTY REQ	ITEM	PART NO.	DESCRIPTION	SYMBOL
9	1	NT129-632-4	NUT, PLAIN SPLINE	

F. BUDETTI — BILL OF MATERIAL

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
TOLERANCES ON
FRACTIONS ±1/64 DECIMALS ±.005 ANGLES ±1/2°

MATERIAL: .062 THICK ALUMINUM 5052-H32

FINISH: S404 YEL. IRIDITE

FINAL APPROVAL		DATE
MECH. DES.	LCP	DATE 12-15-66
ELECT. DES.		DATE 3/13/67
CHECKED		DATE 3/13/67
DRAWN		DATE 12-12-66
APPROVED FOR BUSHIPS		
CONTRACT NO.		

THE TECHNICAL MATERIEL CORP.
MAMARONECK, NEW YORK

CHASSIS, MAIN
SBT-350/WAX-1

CODE	SIZE	DWG. NO.	ISSUE
82679	C	MS 6047	Ø

SCALE | SHEET OF

UNLESS OTHERWISE SPECIFIED:

1. USE MATERIAL THICKNESS FOR MAXIMUM RADIUS ON ALL BENDS
2. ALL ANGULAR BENDS 90 DEGREES
3. REMOVE ALL BURRS AND SHARP EDGES
4. MOUNT INSERTS AFTER FINISHING

MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND ANY DEVIATIONS WILL BE CAUSE FOR REJECTION.