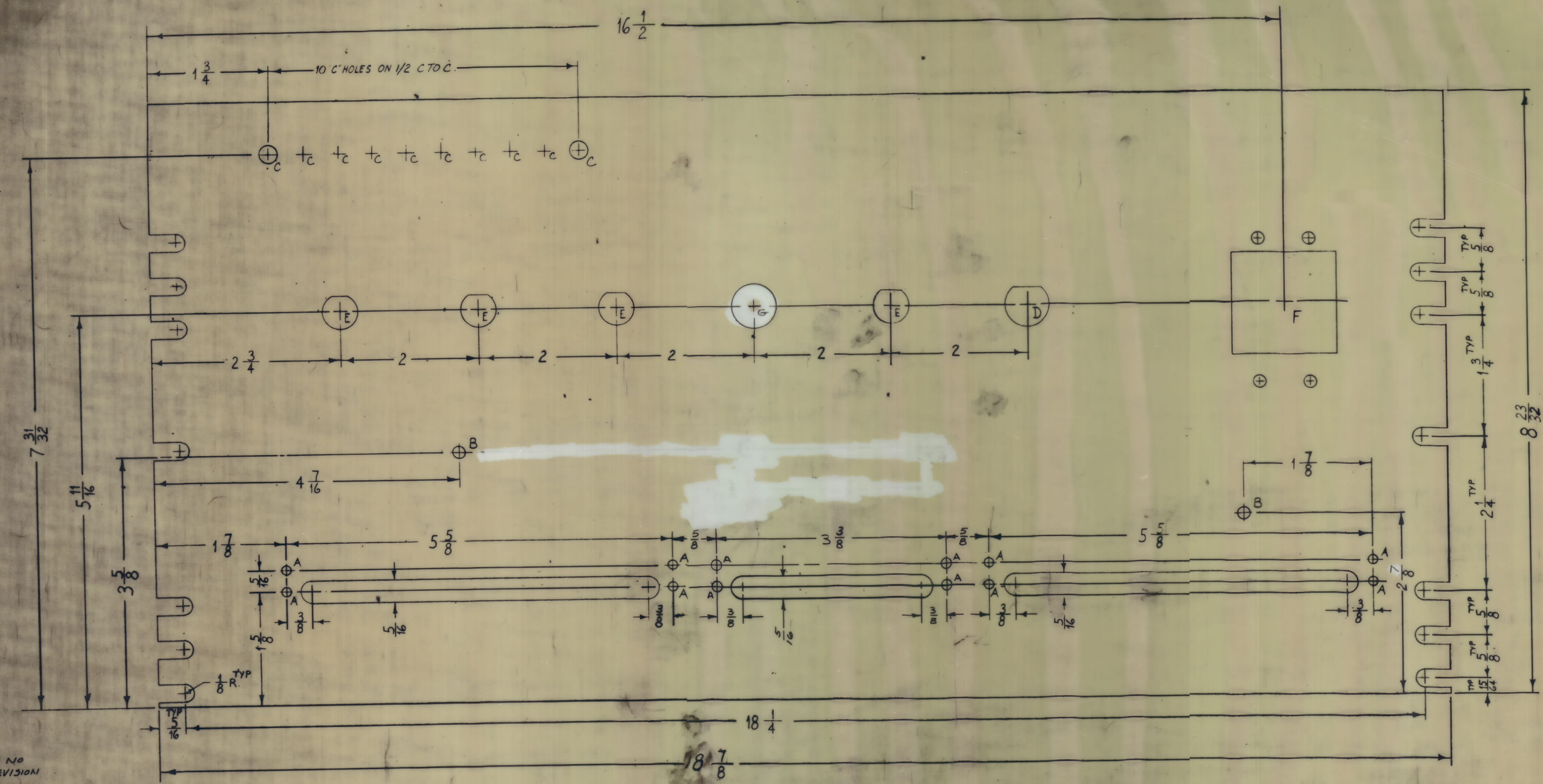
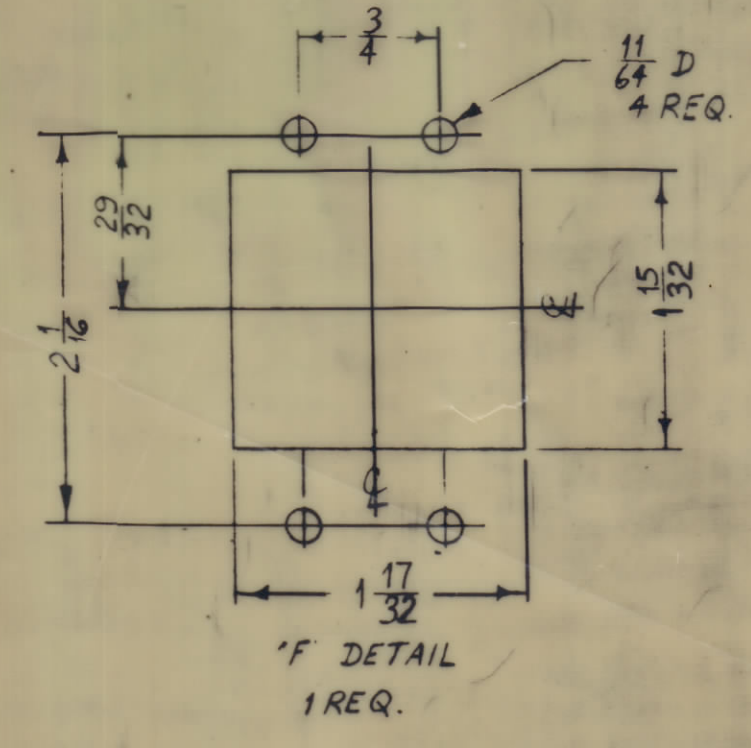
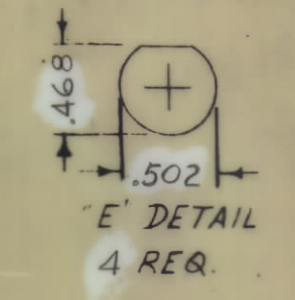
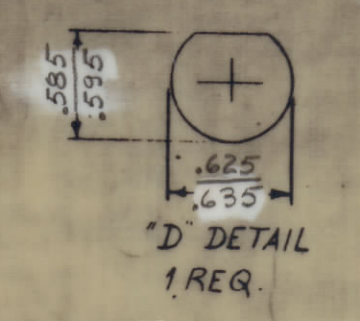


A - $\frac{1}{8}$ " DIA. 12 REQ.
 B - $\frac{11}{64}$ " DIA. 2 REQ.
 C - $\frac{1}{4}$ " DIA. 10 REQ.
 G - $\frac{3}{8}$ " DIA. 1 REQ.



METAL STAMP THE PART NO ON REAR, W/ LATEST REVISION LETTER

MACHINING -
 1- LATERAL BOW OF PANEL MUST BE KEPT TO .031 TOLERANCE.
 2- MILL ALL EDGES.
 3- HOLES MUST BE DRILLED.
 4- PANEL MUST BE FREE OF ALL MACHINING MARKS, GOUGES & SCRATCHES.
 IF NECESSARY SAND FRONT OF PANEL WITH NO. 120 GRIT SANDPAPER.

FINISHING -
 S404 YELLOW IRIDITE

REF: LD2422

ORIGINAL RELEASE FOR PRODUCTION		DATE	CHK. NO.	DRG. NO.	CHECKER	ENG. APP.
UNLESS OTHERWISE SPECIFIED:		SCALE	MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND ANY DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS & SHARP EDGES			
DIMENSIONS ARE IN INCHES		TOLERANCES ON FRACTIONS & USA DECIMALS & .008 ANGLES & 1/8"				

1	GP7H-10KLA	AX5123			
REQ. PER UNIT	MODEL	SECTION	APPY. NO.	DATE	USED ON

REQ. ITEM	PART NO.	DESCRIPTION	SYMBOL
1	1/8 STOCK SIZE ALUMINUM	THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK	
		PANEL CENTER SHIELD	
2024 T3		HEAT TREAT. SPEC.	
SEE NOTE		FINISH & SPEC. NO.	
		ELEC. DES. APP.	
		MECH. DES. APP.	
		DRG. DES. APP.	
		SHEET	OF

MS5661