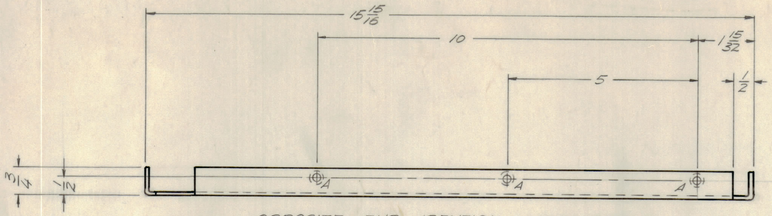
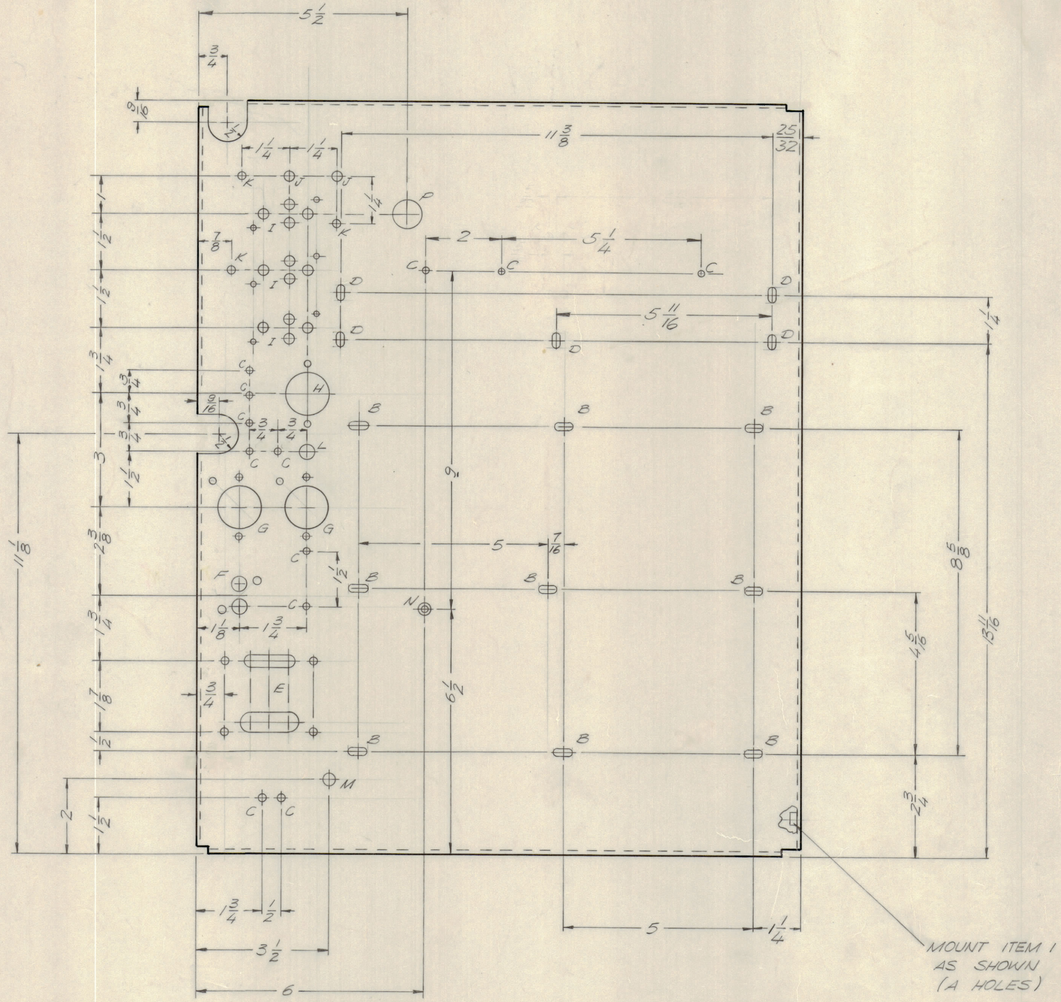
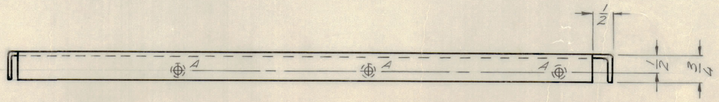
REVISIONS							
E.M.N.NO	DRAFT	CHKD	ZONE	LTR	DESCRIPTION	DATE	APPROVED
	GE			Ø	ORIGINAL RELEASE FOR PROD	2/2/70	
19850	LL			A	REVISED & UPDATED	5/26/70	
20516	GE	CJ	CJ	B	ADDED 1" C HOLE	4/7/72	CJ

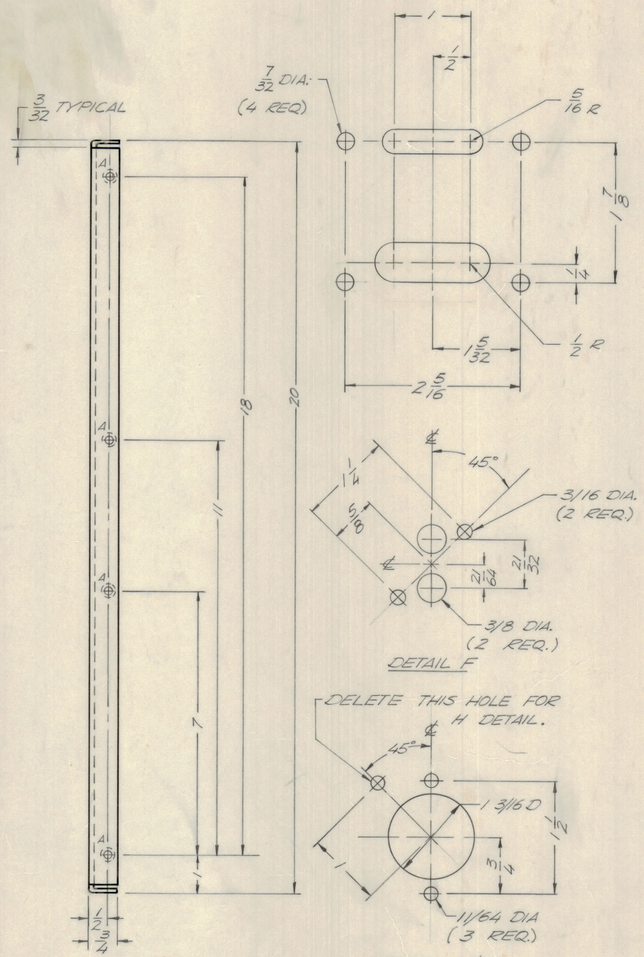


OPPOSITE END IDENTICAL LESS CUTOUT





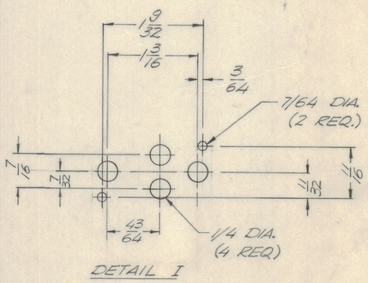
DETAIL E



OPPOSITE SIDE IDENTICAL

DETAIL F

DETAILS G & H



DETAIL I

HOLE	DESCRIPTION	QTY.
A	.221-.224 DIA.	14
B	5/32 x 5/16 SLOT	9
C	11/64 DIA.	12
D	13/64 x 13/32 SLOT	5
E	SEE DETAIL	1
F	SEE DETAIL	1
G	SEE DETAIL	2
H	SEE DETAIL	1
I	SEE DETAIL	3
J	1/4 DIA.	2
K	9/64 DIA.	3
L	3/8 DIA.	1
M	5/8 DIA.	1
N	0632 C' SINK	1
P	13/16 DIA.	1

MARK THIS PART NUMBER 1/8 HIGH GOTHIC WITH LATEST REVISION LETTER ON REAR OF PANEL

REF: LP2404

QTY. REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
14	1	NT129-0832-4	NUT ROUND SPLINE	A

LIST OF MATERIAL

1	PALA 10 K	AX 5080
QTY / UNIT	MODEL USED ON	ASS'Y NO.

APPLICATION

CODE

NOTICE TO PERSONS RECEIVING THIS DRAWING
THE TECHNICAL MATERIEL CORPORATION claims proprietary right in the material disclosed hereon. This drawing is issued in confidence for engineering information only and may not be reproduced or used to manufacture anything shown hereon without permission from THE TECHNICAL MATERIEL CORPORATION to the user. This drawing is loaned for mutual assistance and is subject to recall at any time.

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES

TOLERANCES ON

DECIMALS	FRACTIONS
.X ± .05	± 1/64
.XX ± .01	ANGLES
.XXX ± .005	± 0° 30'

MATERIAL .064 ALUM. 5052 H32

FINISH S404 YEL IRIDITE

FINAL APPROVAL	JB	DATE	2-2-70
MECH. DES.	AL PETROCCA	DATE	2-2-70
ELECT. DES.		DATE	2-3-70
CHECKED		DATE	
DRAWN	G. EVANGELIST	DATE	2/2/70

F. BUDETTI

THE TECHNICAL MATERIEL CORP.
MAMARONECK, NEW YORK

CHASSIS, SUB, SERVO

SIZE	CODE IDENT NO.	DWG NO.	ISSUE
D	82679	MS5604	B

SCALE 1/2 SHEET OF

MS5604 B

BRUNING 40-22