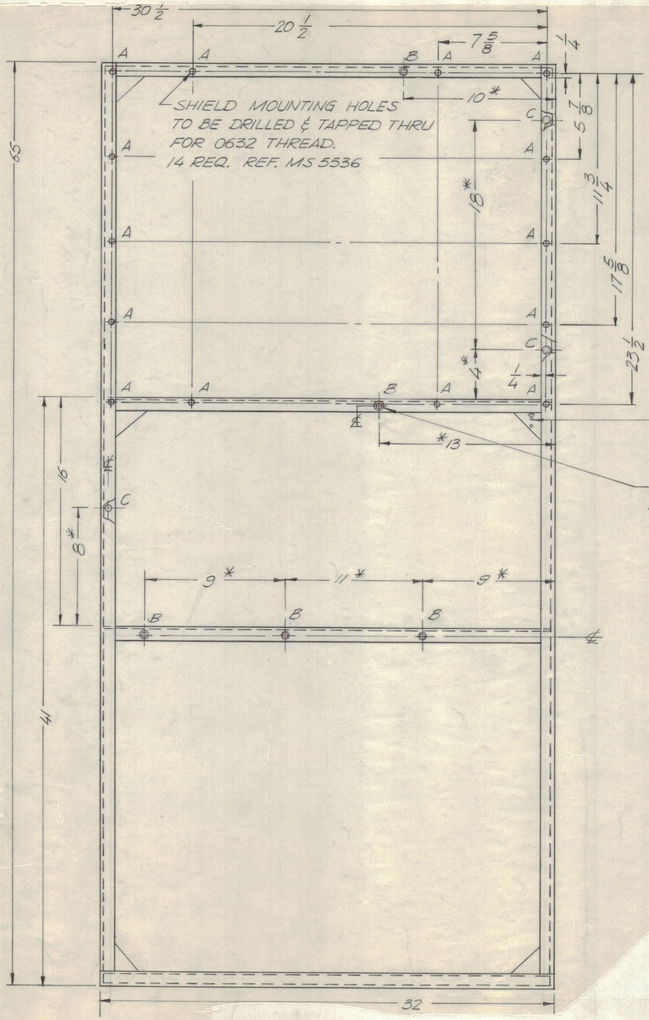
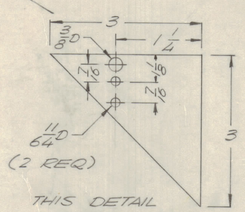
REVISIONS						
E.M.N.NO	DRAFT	CHKD	ZONE	LTR	DESCRIPTION	DATE	APPROVED
	FV				ORIGINAL RELEASE FOR PRODUCTION	12/2/69	
19751	GE			A	ADDED HOLES FOR CABLE CLAMPS	2/7/70	
19964	GE			B	ADD GUSSET DETAIL	3/4/70	
20575	GE			C	SEE OTHER SHEETS-NO CHG ON 4	11.12.72	
20948	GE			D	ASTERISKS NOTE ADDED SEE EMN	11-13-72	
21831				E	SEE SHEET 3	11-10-80	





HOLE	DESCRIPTION	REQ.
A	TAP THRU 0632	14
B	DRILL & C'SINK #8 FHS	5
C	13/64 DIA.	3

NOTE
1. ALL CHANNELS ARE 1 X 1 X 13 GA. STEEL UNLESS OTHERWISE NOTED.
2. GRIND ALL EXTERNAL WELDS FLUSH.
3. DIMENSIONS WITH ASTERISKS ARE NON CRITICAL TOLERANCE ± 1/16

SHEETS 1, 2, 3, 5 & 6 ARE D SIZE

REAR VIEW

	HFL( )-10K REV A	AX 5163
	PALA 10K	AX 5085
QTY / UNIT	MODEL USED ON	ASS'Y NO.

APPLICATION

CODE

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UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES

TOLERANCES ON

DECIMALS	FRACTIONS
.X ± .05	± 1/64
.XX ± .01	ANGLES
.XXX ± .005	± 0° -30'

MATERIAL 13 GA CRS EXCEPT AS NOTED

FINISH COPPER FLASH & CLEAR IRIDITE

QTY. REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
		F. BUDETTI	LIST OF MATERIAL	

FINAL APPROVAL		DATE 11/6/70
MECH. DES.	ALR	DATE 12/2/69
ELECT. DES.		DATE
CHECKED		DATE
DRAWN EVANGELIST		DATE 12/4/69

THE TECHNICAL MATERIEL CORP.
MAMARONECK, NEW YORK

FRAME 10K REAR

SIZE	CODE IDENT NO.	DWG NO.	ISSUE
C	82679	MS 5530	E

SCALE NTS | SHEET 4 OF 7

N39990