

4

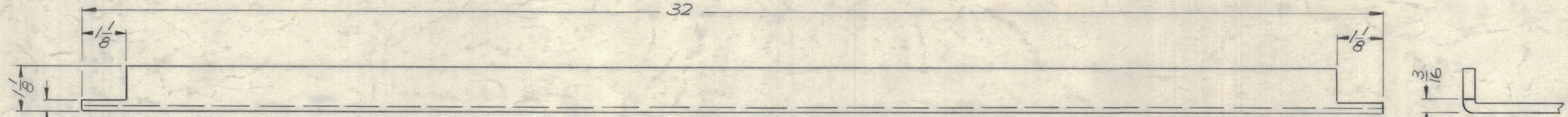
3

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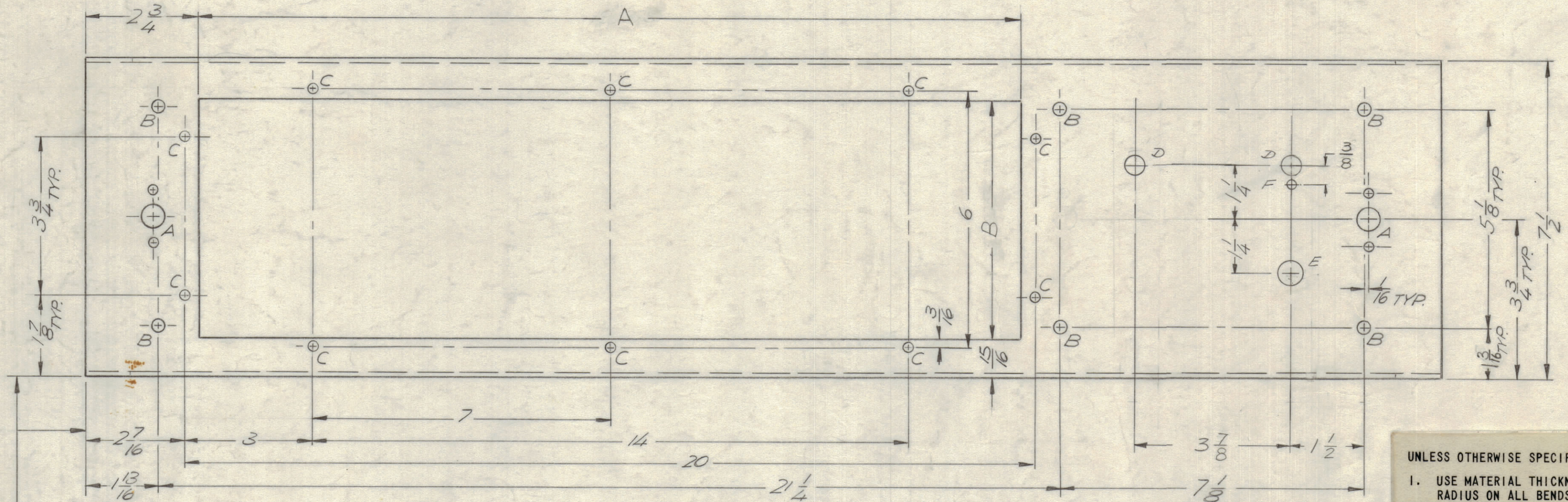
REVISIONS						
ZONE	LTR	DESCRIPTION	DATE	E.M.N.NO	DRAFT	CHKD APPD
X		EXP. RELEASE	5/2/69		K.H.	
X1		ADDED CHART	5/18/69		RE	
X2		CHG 5/32 DIM TO 3/16 & 13/16 TO 1 3/16	5/12/69		JA	
X3		ADDED D,E,F HOLES	8/26/69		GE	
X4		REV. FIN CHT.	9-3-69		GE	
Ø		ORIGINAL RELEASE FOR PRODUCTION	1/1/70		W	

TMC PART NO.	C' HOLE	D' HOLE	E' HOLE	F' HOLE	"A" DIM	"B" DIM
-1	NOT REQD	NOT REQD	NOT REQD	NOT REQD	NOT REQD	NOT REQD.
-2	11/64 DIA.	15/32 DIA.	17/32 DIA.	5/32 DIA.	19.375	5.625



OPPOSITE SIDE IS IDENTICAL

REFERENCE FOR MACHINING CORNERS:
BEND PANELS BEFORE MACHINING
(4 CORNERS TYP.)



LOCATING BASE LINES

FRONT VIEW SHOWN

UNLESS OTHERWISE SPECIFIED:

- USE MATERIAL THICKNESS FOR MAXIMUM RADIUS ON ALL BENDS.
- ALL ANGULAR BENDS 90 DEGREES.
- REMOVE ALL BURRS AND SHARP EDGES.
- MOUNT INSERTS AFTER FINISHING.

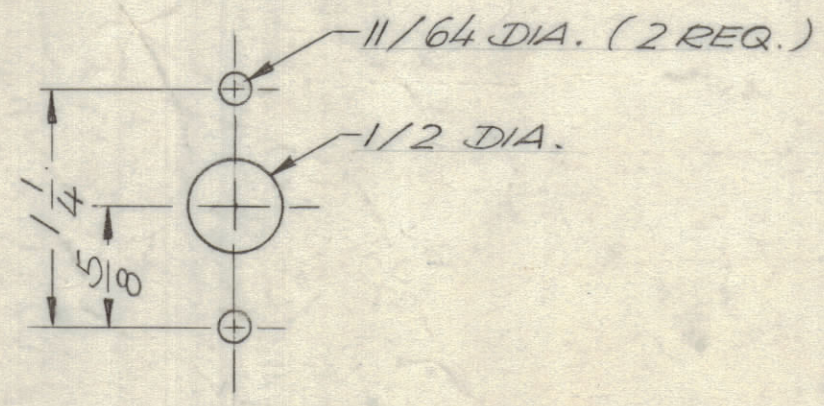
FINISH NOTES:

- S 404 - YEL. IRIDITE
- S 114 - ZINC CHROMATE PRIMER
- S 115 - TMC SMOOTH GREY ENAMEL

FRONT AND EDGES ONLY

HOLE LEGEND:

A ~ SEE DETAIL (2 REQ.)
 B ~ 15/64 DIA. (6 REQ.)
 C ~ SEE CHART (10 REQ.)
 D ~ 15/32 (2 REQ.)
 E ~ 17/32 (1 REQ.)
 F ~ 5/32 (1 REQ.)



DETAIL "A"

REF: LD 2365

QTY / UNIT	MODEL USED ON	ASS'Y NO.
1	PALA-10K	AX5094
APPLICATION		
CODE		

NOTICE TO PERSONS RECEIVING THIS DRAWING

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UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES

TOLERANCES ON

DECIMALS	FRACTIONS
.X ± .05	± 1/64
.XX ± .01	ANGLES
.XXX ± .005	± 0° -30'

MATERIAL 1/8 ALUM.
5052-H32

FINISH
SEE NOTES

QTY. REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
F. BUDETTI LIST OF MATERIAL				
FINAL APPROVAL		DATE	THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK	
MECH. DES.		DATE		
ELECT. DES.		DATE		
CHECKED		DATE		
DRAWN		DATE	PANEL, FRONT (EXCITER DRAWER)	
SIZE	CODE	IDENT. NO.	DWG NO.	ISSUE
C	82679		MS 5504	Ø
SCALE NTS			SHEET	OF

4

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1

MS 5504

A