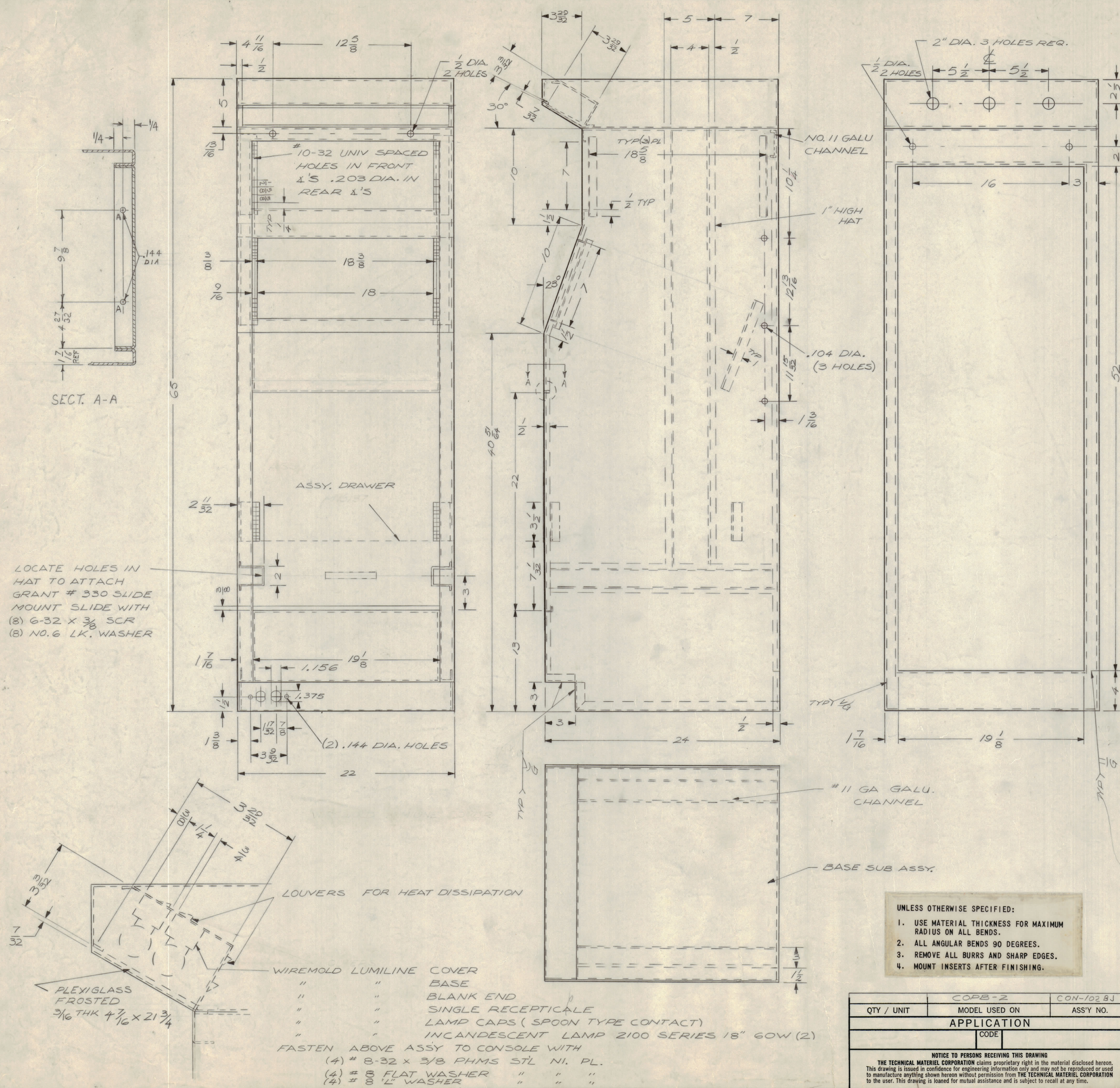
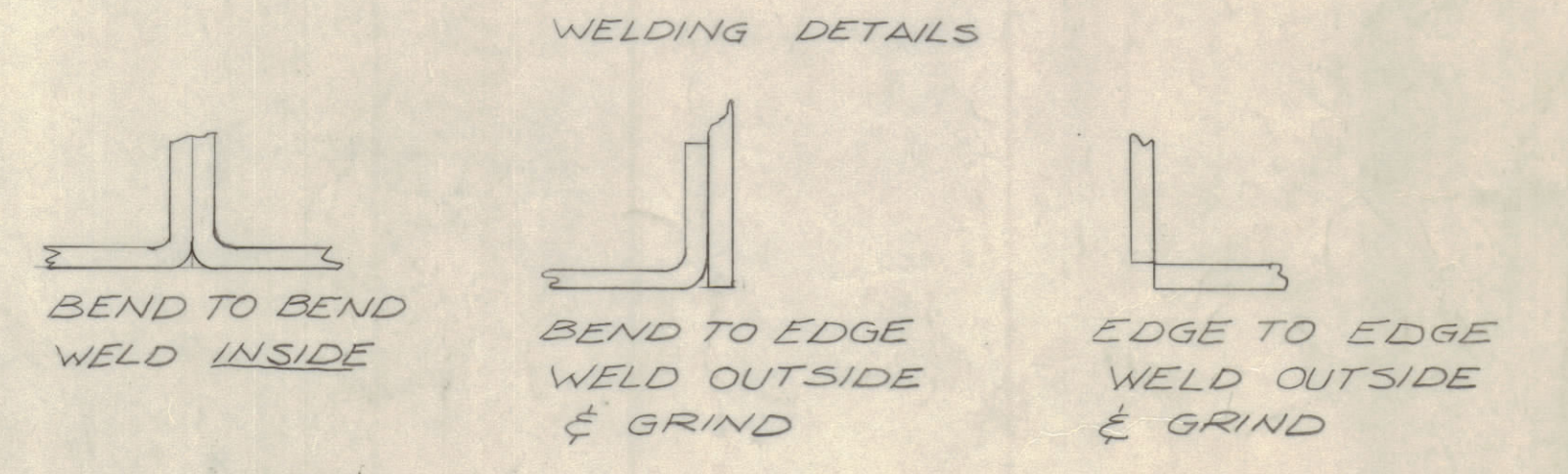


REVISIONS							
E.M.N.O	DRAFT	CHKD	ZONE	LTR	DESCRIPTION	DATE	APPROVED
4	GE			X	EXP RELEASE	5-19-69	
1	U			Ø	ORIGINAL RELEASE FOR PRODUCTION	4-13-70	
20372	RP			A	ADD. SECT. A-A & CON-102BJ TO ASSY NO.	6-7-71	(V.E.J.)



- 1) TAPPING &'S #11 GA GALU.
- 2) ALL OTHER MAT #14 GA GALUANEAL STL.
- 3) ALL WELDING TO BE DONE ON INSIDE EXCEPT AS NOTED.
- 4) TACKWELD AND SPOTWELDED CONST. SEE WELD DETAILS TACKS 1/2 LG EVERY 3" (APPROX)
- 5) FINISH~
  - a) BEFORE ASSY OF HARDWARE, #26307 MIL STD .795 LIGHT GRAY ENAMEL FORMULA III CLASS II SEMI GLOSS MILE-15090B, EXCEPT AS NOTED.
  - b) ZINC CHROMATE PRIMER ALL OVER.
  - c) LIGHT ENCLOSURE TO BE WHITE ENAMEL GLOSS.
  - e) GRINDING MUST BE SUITABLE FOR SMOOTH PAINT FINISH.
  - 7) USE PAINT FILLER AS REQUIRED.
  - 8) UTILITY DRAWER M3137 TO BE INSTALLED AND SHIPPED AS PART OF THIS UNIT.



LOCATE HOLES IN HAT TO ATTACH GRANT #330 SLIDE MOUNT SLIDE WITH (8) 6-32 X 3/8 SCR (8) NO.6 LK. WASHER

- UNLESS OTHERWISE SPECIFIED:
1. USE MATERIAL THICKNESS FOR MAXIMUM RADIUS ON ALL BENDS.
  2. ALL ANGULAR BENDS 90 DEGREES.
  3. REMOVE ALL BURRS AND SHARP EDGES.
  4. MOUNT INSERTS AFTER FINISHING.

QTY. REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
LIST OF MATERIAL				
FINAL APPROVAL		DATE	<b>THE TECHNICAL MATERIEL CORP.</b> MAMARONECK, NEW YORK  <b>CABINET CONSOLE</b>	
MECH. DES.		DATE		
ELECT. DES.		DATE		
CHECKED		DATE	SIZE CODE IDENT NO. DWG NO. ISSUE <b>D 82679 MS 5476 A</b>	
DRAWN		DATE		
MATERIAL		AS NOTED	SCALE # SHEET OF	
FINISH		AS NOTED		

QTY / UNIT	MODEL USED ON	ASSY NO.
	COPB-2	CON-102BJ
APPLICATION		
CODE		

NOTICE TO PERSONS RECEIVING THIS DRAWING  
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- FASTEN ABOVE ASSY TO CONSOLE WITH
- (4) # 8-32 X 3/8 PHMS STL NI. PL.
  - (4) # 8 FLAT WASHER " " " "
  - (4) # 8 "L" WASHER " " " "
- LOUVERS FOR HEAT DISSIPATION
- WIREMOLD LUMILINE COVER
- " " " " BASE
  - " " " " BLANK END
  - " " " " SINGLE RECEPTACLE
  - " " " " LAMP CAPS ( SPOON TYPE CONTACT)
  - " " " " INCANDESCENT LAMP 2100 SERIES 18" 60W (2)
- PLEXIGLASS FROSTED 3/16 THK 4 7/16 X 21 3/4