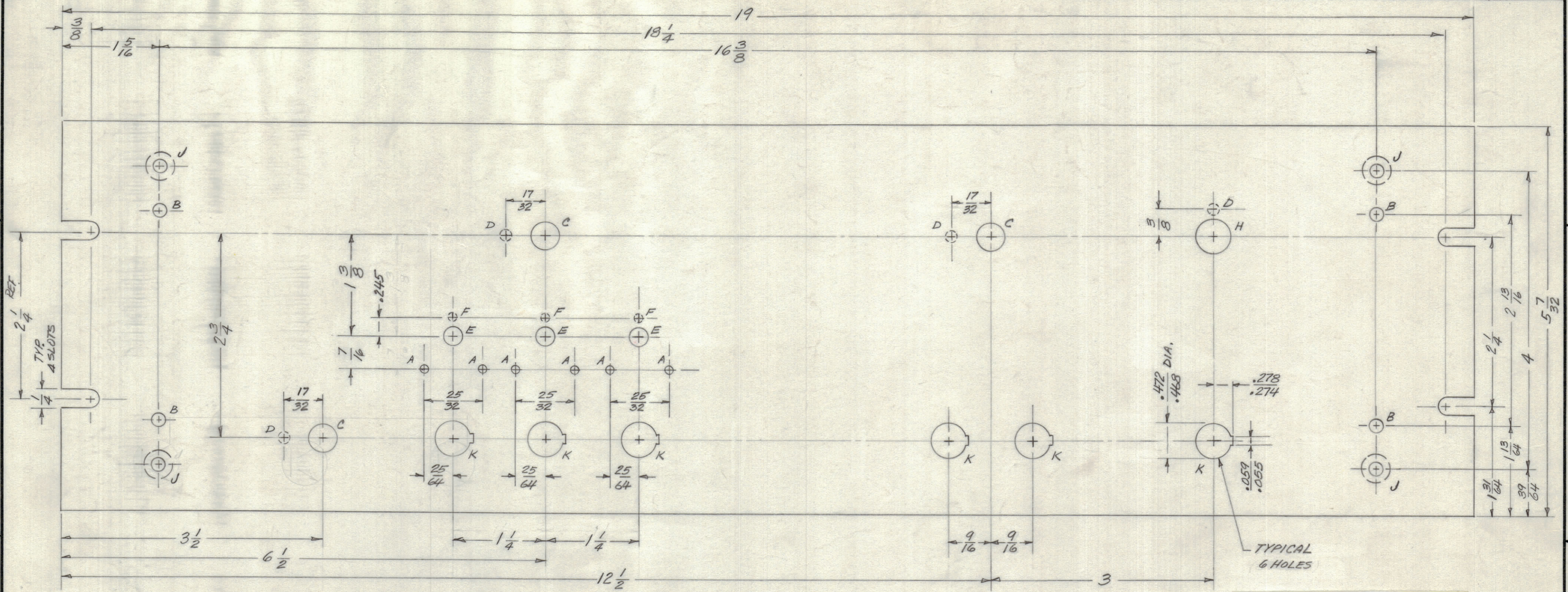


REVISIONS						
ZONE	LTR	DESCRIPTION	DATE	E.M.N.NO	DRAFT	CHKD APPD
		ORIGINAL RELEASE FOR PRODUCTION	11-27-68		RGS.	



MARK TMC PART NUMBER
1/8 HIGH GOTHIC WITH LATEST
REVISION LETTER ON REAR OF PANEL

LEGEND		
HOLE	DESCRIPTION	REQ'D.
A	.076 DIA.	6
B	13/64 DIA	4
C	25/64 DIA	3
D	5/32 DIA X 3/32 DEEP	4
E	1/4 DIA	3
F	.096 DIA X 3/32 DEEP	3
H	15/32 DIA.	1
J	13/64 DIA & C'SINK 32° X .390 DIA.	4
K	AS SHOWN	6

MACHINING:

1. MILL ALL EDGES.
2. HOLES MUST BE DRILLED, UNLESS OTHERWISE SPECIFIED.
3. LATERAL BOW OF PANEL MUST BE KEPT TO .031 TOLERANCE.
4. PANEL MUST BE FREE OF ALL MACHINING MARKS, GOUGES AND SCRATCHES. IF NECESSARY, SAND FRONT OF PANEL WITH NO. 120 GRIT SANDPAPER.

FINISH NOTES:

1. S404 - IRIDITE 14-2 AL-COAT.
 2. S114 - ZINC CHROMATE PRIMER } FRONT AND
 3. S115 - SMOOTH GRAY ENAMEL } EDGES ONLY
- OR
PRIME AND PAINT PER CUSTOMER'S SPECIFICATIONS

REF: LD 2341

1	SPER-1F3	
QTY / UNIT	MODEL USED ON	ASS'Y NO.
APPLICATION		
CODE		
NOTICE TO PERSONS RECEIVING THIS DRAWING		
THE TECHNICAL MATERIEL CORPORATION claims proprietary right in the material disclosed hereon. This drawing is issued in confidence for engineering information only and may not be reproduced or used to manufacture anything shown hereon without permission from THE TECHNICAL MATERIEL CORPORATION to the user. This drawing is loaned for mutual assistance and is subject to recall at any time.		

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES
AND INCLUDE CHEMICALLY APPLIED
OR PLATED FINISHES

TOLERANCES ON

DECIMALS	FRACTIONS
.X ± .05	± 1/64
.XX ± .01	ANGLES
.XXX ± .005	± 0° - 30'

MATERIAL 3/16 THICK
2024-T3 ALUMINUM

FINISH
SEE NOTES

QTY. REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
ANGER LIST OF MATERIAL				
FINAL APPROVAL <i>[Signature]</i> DATE 11/27/68				
MECH. DES. DATE				
ELECT. DES. <i>[Signature]</i> DATE 11/20/68				
CHECKED <i>[Signature]</i> DATE 11-20-68				
DRAWN <i>[Signature]</i> DATE 11/19/68				
THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK				
PANEL, FRONT, MACHINING				
SIZE	CODE	IDENT.NO.	DWG NO.	ISSUE
C	82679	MS	5443	0
SCALE 1:1				SHEET / OF /