



REVISIONS						
ZONE	LTR	DESCRIPTION	DATE	EM	NO	DRAFT
	X	REVISED	3-6-68			PH
	XI	REVISED & UPDATED	1/10/69			PH
	0	ORIG. RELEASE FOR PRODUCTION	1/10/69			R.G.
	A	ADDED A & B HOLES	5-19-71	20344	R	PH

HOLE	DESCRIPTION	REQD
A	1 3/4 DIA	11
B	11/64 DIA	10

NOTE:
 1. ZINC CHROMATE PRIMER, PRIME ALL OVER
 PRIMER TO MATCH BLUE S-520.
 2. PAINT TMC BLUE TEXTURE S-520
 OUTSIDE ONLY.

QTY. REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
2	2	TEFLON TAPE	3/16 W x 8.44 LG x .010 THK, ADHESIVE	
1	1	M3231-1	HOUSING (18 GA. STL)	

FINAL APPROVAL		DATE		THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK
MECH. DES.	EP	1/10/69		
ELECT. DES.	EP	1/10/69		
CHECKED	PH	1-7-69		
DRAWN	PH	3-5-68		

MATERIAL		LIST OF MATERIAL	
18 GA STEEL		CABINET, ELECTRICAL COMPONENT (C.P.A.-2) (HOUSING)	
FINISH	AS NOTED	SIZE	CODE IDENT. NO. DWG. NO.
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES		82679	MS 5373
DECIMALS	± 1/64	SCALE	
FRACTIONS	± 1/64		
ANGLES	± 30'		
TOLERANCES			

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S401-189(M3231)

MS5373 A

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SHEET 1 OF 2