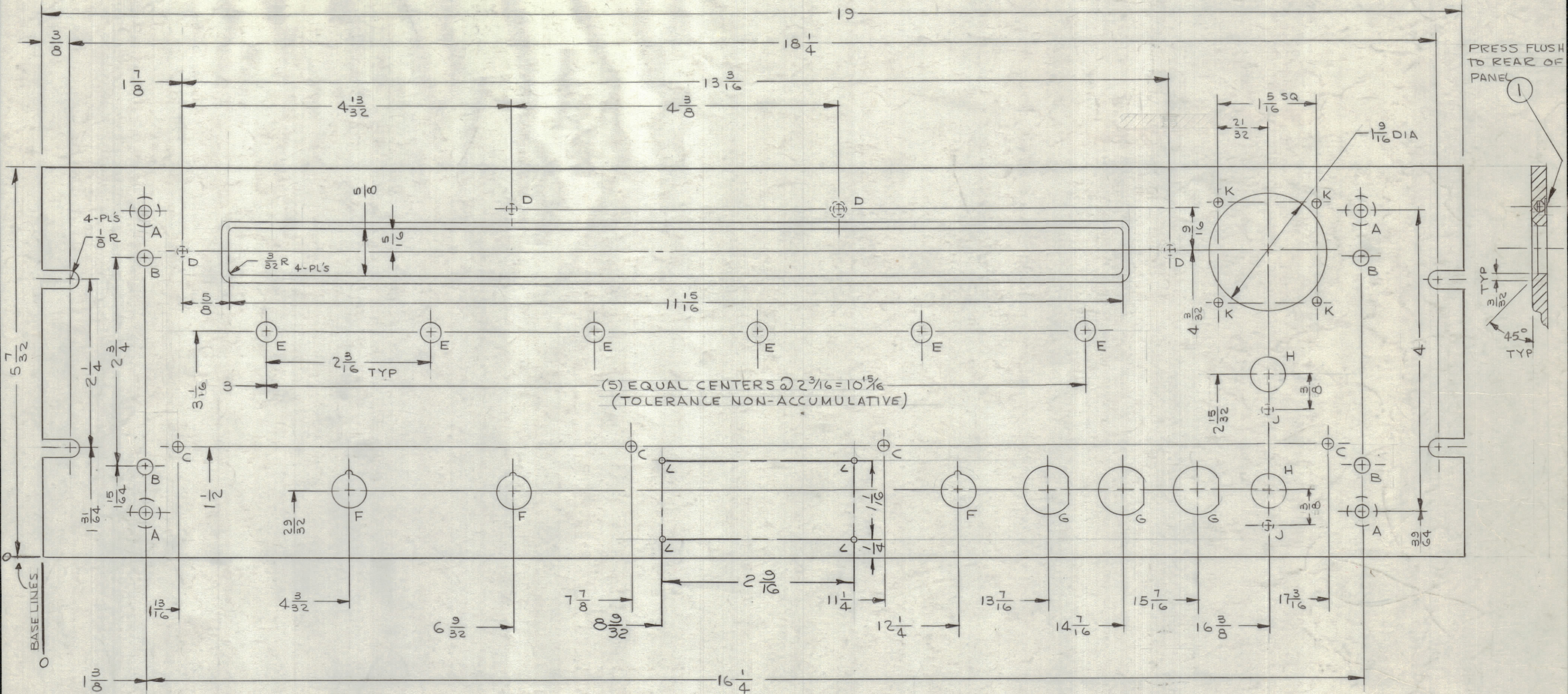


REVISIONS						
ZONE	LTR	DESCRIPTION	DATE	E.M.N.NO	DRAFT	CHKD APPD
	X	ADD 2 HOLES	3-7-68			
		ORIGINAL RELEASE FOR PRODUCTION	11-7-68		R.G.	
	A	C HOLE DIA. 3/16 WAS 1/64	52069	19426	GE	

- FRONT VIEW -



HOLE	DESCRIPTION	REQ.
A	.196 DIA & C/SINK 82° TO .390 DIA (ON REAR)	4
B	13/64 DIA	4
C	3/16 DIA	4
D	NO. 18 (.1695) DR X 1/64 DP (ON REAR)	4
E	11/32 DIA	6
F	SEE DETAIL	3
G	SEE DETAIL	3
H	15/32 DIA	2
J	5/32 DIA X 1/8 DP (ON REAR)	2
K	9/64 DIA	4
L	NO. 48 (.0760) DRILL	4

**MACHINING:**

1. MILL ALL EDGES.
2. HOLES MUST BE DRILLED, UNLESS OTHERWISE SPECIFIED.
3. LATERAL BOW OF PANEL MUST BE KEPT TO .031 TOLERANCE.
4. PANEL MUST BE FREE OF ALL MACHINING MARKS, GOUGES AND SCRATCHES. IF NECESSARY, SAND FRONT OF PANEL WITH NO. 120 GRIT SANDPAPER.

**FINISH NOTES:**

1. S404 - IRIDITE 14-2 AL-COAT.
2. S114 - ZINC CHROMATE PRIMER
3. FORMULA NO. III, CLASS 2 SEMI-GLOSS ENAMEL PER MILITARY SPEC MIL-E-15090 COLOR # 26307.

FRONT & EDGES ONLY

QTY / UNIT	MODEL USED ON	ASS'Y NO.
1	HFSR-4	
APPLICATION		
	CODE	

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UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES

TOLERANCES ON

DECIMALS	FRACTIONS
.X ± .05	± 1/64
.XX ± .01	ANGLES
.XXX ± .005	± 0° -30'

MATERIAL  
3/16 THK ALUMINUM  
2024-T3

FINISH  
SEE ABOVE

REF: LD 2301-22

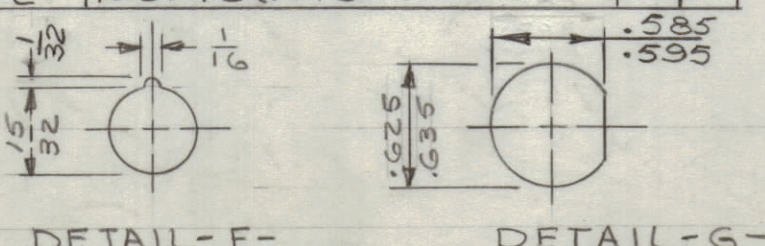
QTY. REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
4	I	NT145-1	NUT, PLAIN, SPLINE	D

M. ZETENA, HOGAN LIST OF MATERIAL SK3252-004-1

THE TECHNICAL MATERIEL CORP.  
MAMARONECK, NEW YORK

PANEL, FRONT

SIZE	CODE IDENT. NO.	DWG NO.	ISSUE
C	82679	MS5352	Δ



MS5352 A B