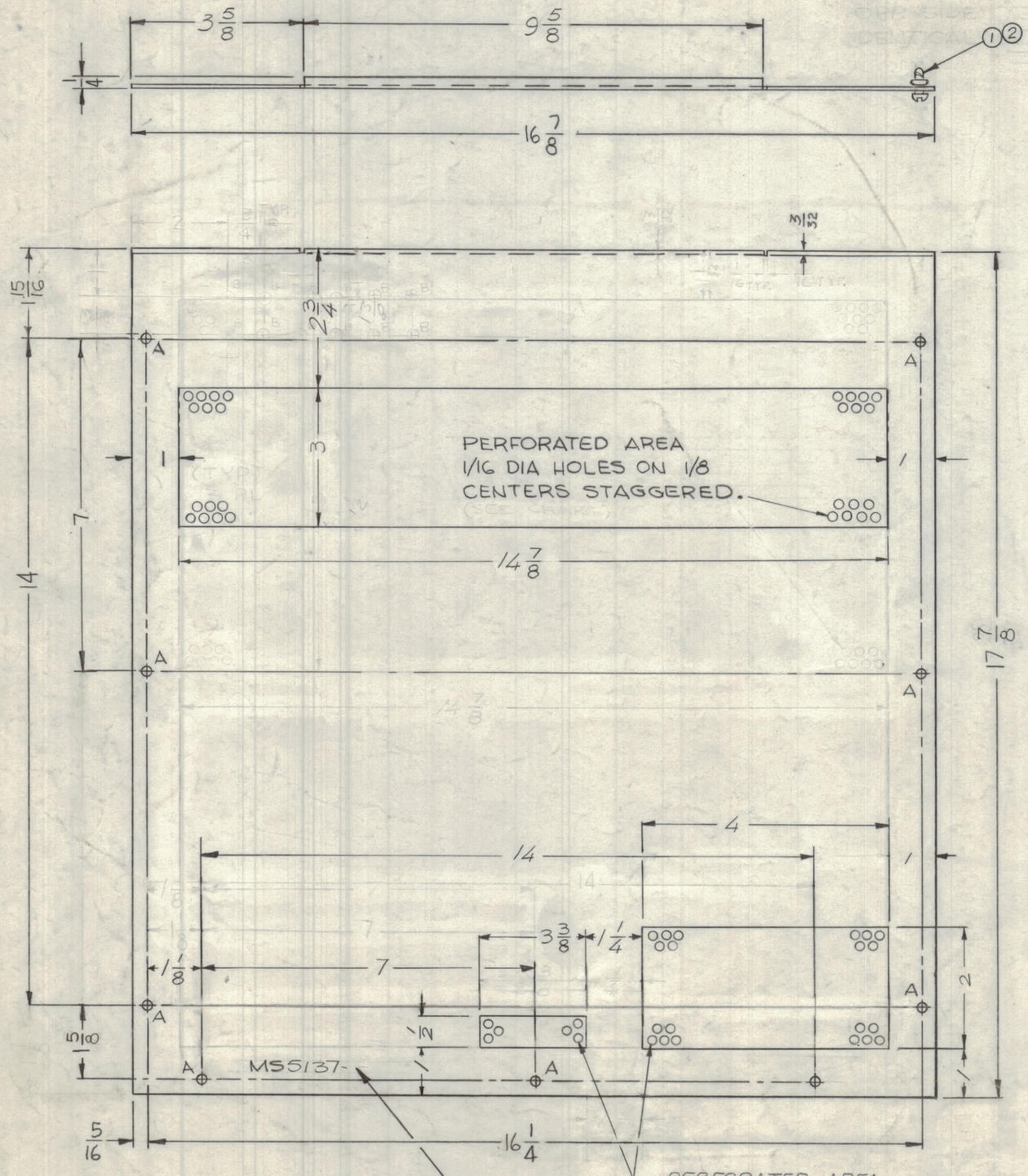
REVISIONS							
ZONE	LTR	DESCRIPTION	DATE	E.M.N.NO	DRAFT	CHKD	APPD
	X	EXPERIMENTAL RELEASE	7.11.67	—	WHO		
	X1	"B" HOLES, IT. 1 & 2 ADDED	9-20-67		H.G.		
	Ø	ORIGINAL RELEASE FOR PRODUCTION	9-26-67	Ø	RG.		
	A	DELETED (12) 1/4 DIA. HOLES "B"	11-9-67	18600	HG.		FB
	B	QTY. REQ WAS 9 & IT. 1 & 2 ADDED	1-3-68	18699	HG.		FB
	C	REVISED & UPDATED	5-29-69	19472	GE		FB
	D	REVISED & UPDATED	7/7/69	19499	GE		FB



A HOLES 1/4 DIA 9 REQ.

UNLESS OTHERWISE SPECIFIED:

1. USE MATERIAL THICKNESS FOR MAXIMUM RADIUS ON ALL BENDS
2. ALL ANGULAR BENDS 90 DEGREES
3. REMOVE ALL BURRS AND SHARP EDGES

QTY. REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
9	2	FS 109-3	RING, RETAINING	A
9	1	FS 110-1	STUD TURNLOCK	A

F. BUDETTI — LIST OF MATERIAL SK3240-8E9

1 EA	LPA-2
QTY / UNIT	MODEL USED ON

APPLICATION

S401-451	CODE A

ASS'Y NO.

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UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES

TOLERANCES ON

DECIMALS	FRACTIONS
.X ± .05	± 1/64
.XX ± .01	ANGLES
.XXX ± .005	± 0° 30′

MATERIAL 5052-H32 .051 ALUMINUM (SEE CHART)

FINISH S404 YEL IRIDITE

FINAL APPROVAL		DATE 9/26/67
MECH. DES.		DATE
ELECT. DES.	E.P.	DATE 9/26
CHECKED		DATE 9-26-67
DRAWN	WHO	DATE 7.11.67

M/L

THE TECHNICAL MATERIEL CORP.
MAMARONECK, NEW YORK

COVER, CHASSIS BOTTOM & TOP

SIZE	CODE IDENT. NO.	DWG NO.	ISSUE
C	82679	MS5137	D

SCALE 1:2 SHEET OF

MS5137 D

FCI-10-170 (10-66)