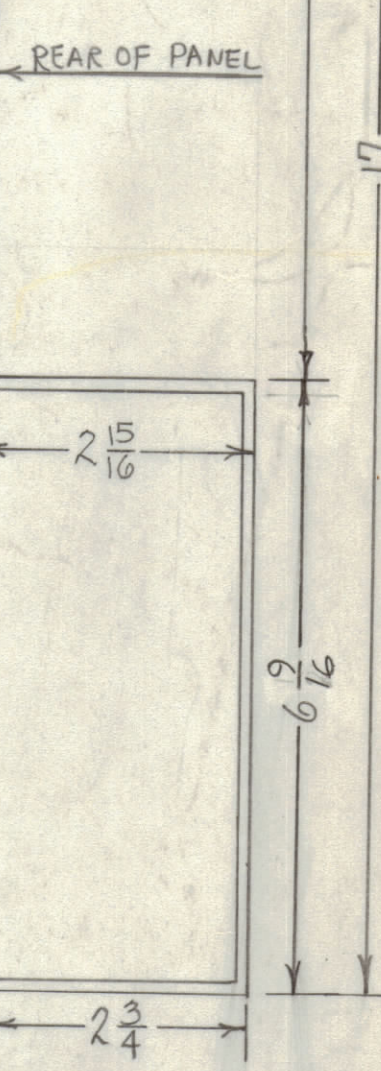
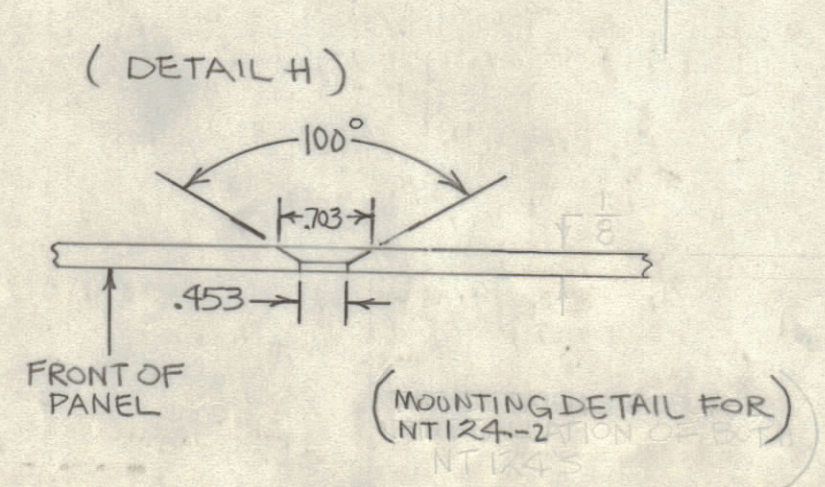


AFTER FINISHING,
 MOUNT IN FRONT
 OF PANEL, IN ALL
 'H' HOLES - SEE DETAIL



MSS128 - METAL STAMP TMC PART NO.
 1/8 HIGH GOTHIC, WITH
 LATEST REVISION LETTER

HOLE	DESCRIPTION	REQ.
A	9/64 DIA.	24
B	1/64 DIA.	27
C	1/4 DIA.	8
D	3/8 DIA.	8
E	1/2 DIA.	1
F	1" DIA.	6
G	1/16 DIA.	6
H	SEE DETAIL	2



TMC P/N	HOLE	REF.
MSS128-1	1/2 DIA	LD 2235
MSS128-2	3/8 DIA	LD 2286

UNLESS OTHERWISE SPECIFIED
 DIMENSIONS ARE IN INCHES AND INCLUDE
 TOLERANCES UNLESS OTHERWISE SPECIFIED
 FINISHES UNLESS OTHERWISE SPECIFIED
 TOLERANCES
 ± .005
 ± .010
 ± .015
 ± .020
 ± .030
 ± .040
 ± .050

REF. LD2235-1 LD2286-1

QTY.	ITEM	PART NO.	DESCRIPTION	SYMBOL
2	1	NT124-2	NUT, PLAIN, SPLINE	H

DATE: 2/18/69
 DATE: 2-17-69
 DATE: 8-14-67
 DATE: 8-9-67

THE TECHNICAL MATERIAL CORP.
 MAMARONECK, NEW YORK

PANEL, RELAY
 (GPT-10K RL)

SIZE CODE IDENT NO./DWG. NO.
 82679 MSS128

SCALE: DO NOT SCALE

- UNLESS OTHERWISE SPECIFIED:
1. USE MATERIAL THICKNESS FOR MAXIMUM RADIUS ON ALL BENDS
 2. ALL ANGULAR BENDS 90 DEGREES
 3. REMOVE ALL BURRS AND SHARP EDGES
 4. MOUNT INSERTS AFTER FINISHING
- MACHINING:
1. MILL ALL EDGES.
 2. HOLES MUST BE DRILLED, UNLESS OTHERWISE SPECIFIED.
 3. LATERAL BOW OF PANEL MUST BE KEPT TO .031 TOLERANCE.
 4. PANEL MUST BE FREE OF ALL MACHINING MARKS, GOUGES AND SCRATCHES. IF NECESSARY, SAND FRONT OF PANEL WITH NO. 120 GRIT SANDPAPER.
- FINISH NOTES:
1. S404 - IRIDIUM 14-2 AL-COAT.
 2. S114 - ZINC CHROMATE PRIMER FRONT AND
 3. S113 - SMOOTH GRAY ENAMEL EDGES ONLY
- OR
- PRIME AND PAINT PER CUSTOMER'S SPECIFICATIONS.