

IF IT IS FOUND DESIRABLE TO CHANGE ANY TOLERANCE OR OTHER DETAIL SPECIFIED ON THIS DRAWING NOTIFY THE PURCHASER PROMPTLY.

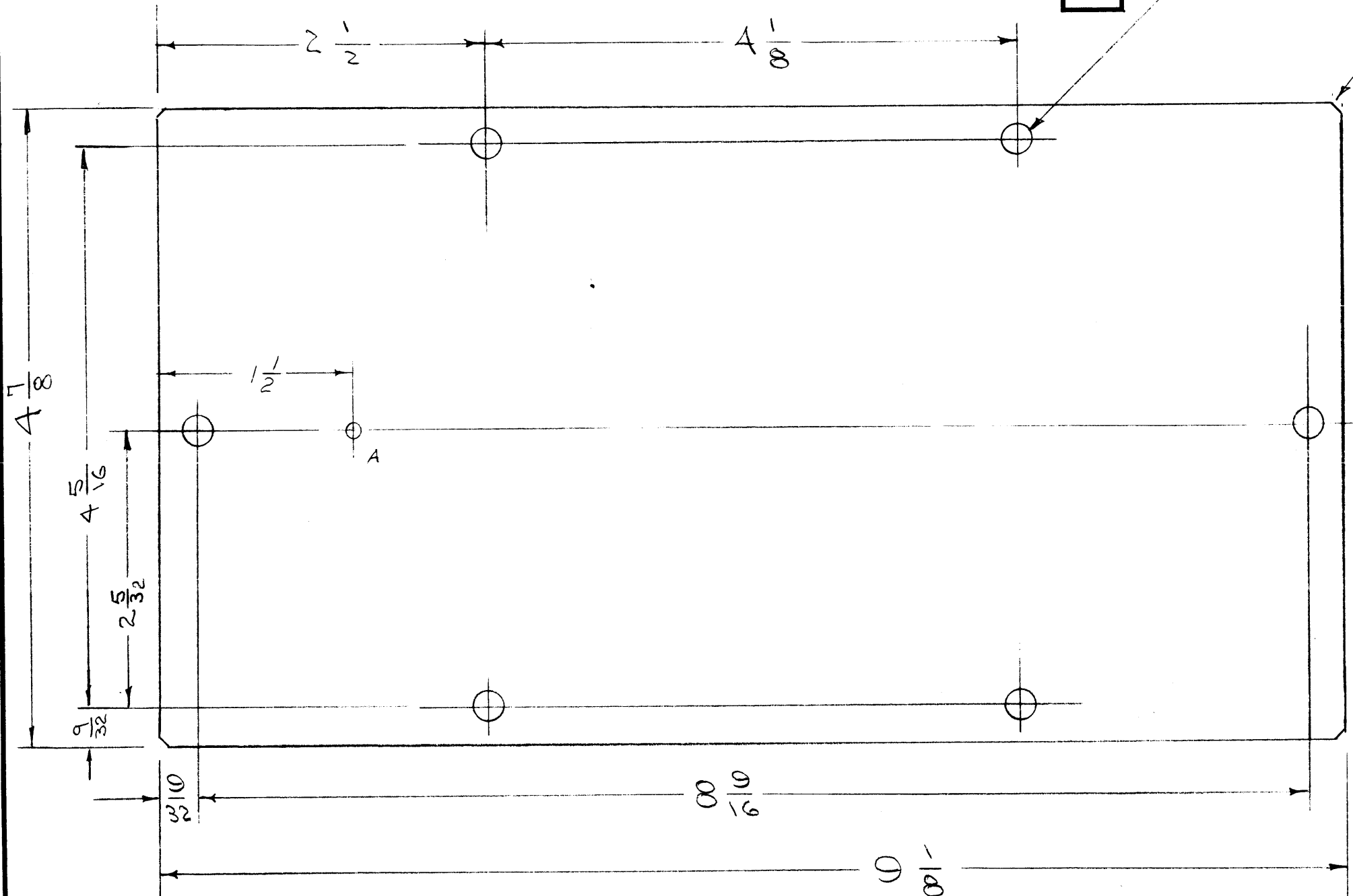
MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES

MS-563 B

$-\frac{1}{4}$ (.250) 6 HOLES REQ

$\frac{3}{32}$ NICK ALL CORNERS

A - $\frac{1}{8}$ (.125) D. 1 HOLE REQ.



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Property of:

THE TECHNICAL MATERIEL CORPORATION
MAMARONECK, NEW YORK

- NOTE - FINISH
- S-404 YELLOW IRIDITE
 - S-105 ZINC CHROMATE PRIMER
 - S-115 SMOOTH GREY ENAMEL

REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
		.081	THE TECHNICAL MATERIEL CORP.	
		STOCK SIZE	MAMARONECK, NEW YORK	
	ALUMINUM	#	DOOR, REAR	
	MATERIAL	WEIGHT PER PC.	C. P. M O	
		52S-H 32	CDD. 9-21-54	
		TYPE & TEMPER	DRAWN	ELEC. DES. APP.
		#	MECH. DES. APP.	
		HEAT TREAT. SPEC.	CHECKED	FINAL APPROVAL
		SEE NOTE		
		FINISH & SPEC. NO.	MS-563	B

ISSUE	ITEM	CHANGED FROM	DATE	CN. NO.	DRAFTS	CHECKER	ENG. APP.
B	1	S-404 WAS S-101	12/11/59	1001	AB		EMM
A	1	1/8 HOLE ADDED	11-18-54	1	RB	FAID	WJR

TOLERANCES		SCALE:	
ALL OTHERS	DEC. DIM. \pm FRAC. DIM. $\pm \frac{1}{64}$ ANGULAR DIM. \pm	DRILL, PUNCH, COMMERCIAL STOCK SIZES AND MANUFACTURERS TOLERANCES ARE NOT INCLUDED.	

UNIT	MODEL	PROJECT NO.	ASS'Y. NO.	DATE
1	CPMO			9-21-54

USED ON