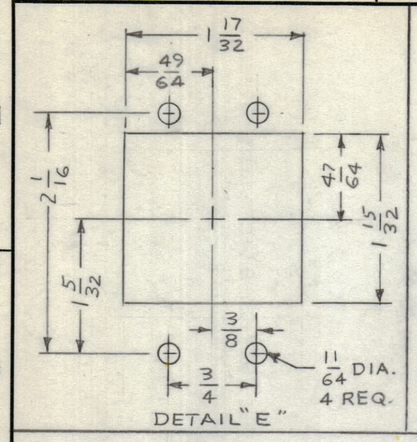
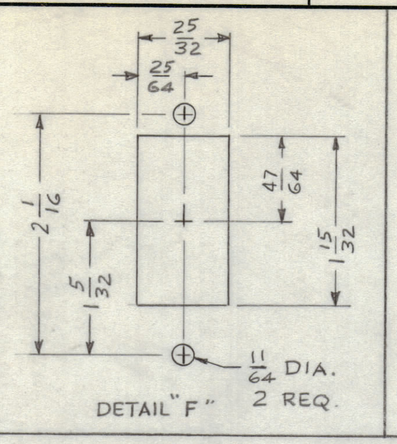
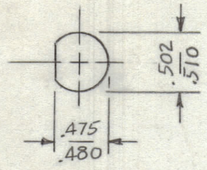


DETAIL "E"



DETAIL "F"



DETAIL "G"

HOLE	DESCRIPTION	REQ
A	.078 DIA.	4
B	15/64 DIA	13
C	1/2 DIA.	1
D	11/16 DIA	4
E	SEE DETAIL	1
F	SEE DETAIL	1
G	SEE DETAIL	2

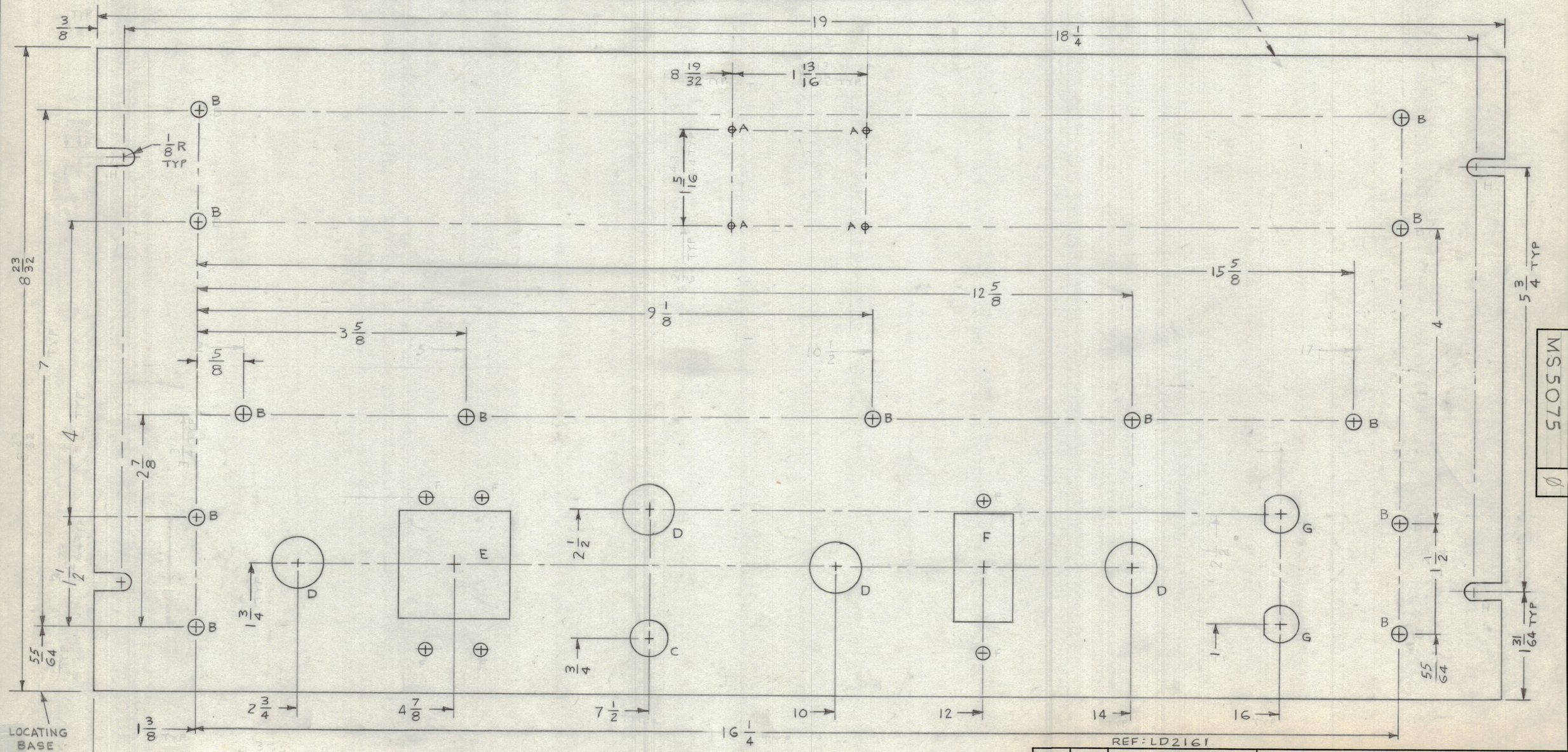
REVISIONS

ZONE	SYM	DESCRIPTION	DATE	E.M.N. NO.	DRAFT	CHKD	APPD
	X	EXP. RELEASE	9-7-66	X	JBC		
	Ø	ORIGINAL RELEASE FOR PRODUCTION	3/20/67	Ø	CV		

MACHINING:

1. MILL ALL EDGES.
2. HOLES MUST BE DRILLED, UNLESS OTHERWISE SPECIFIED.
3. LATERAL BOW OF PANEL MUST BE KEPT TO .031 TOLERANCE.
4. PANEL MUST BE FREE OF ALL MACHINING MARKS, GOUGES AND SCRATCHES. IF NECESSARY, SAND FRONT OF PANEL WITH NO. 120 GRIT SANDPAPER.

MARK TMC P/N 1/8 HIGH GOTHIC W/LATEST REV LETTER ON REAR OF PANEL.



FRONT OF PANEL

MS5075 Ø

REF: LD2161

FINISH NOTES:

1. S404 - IRIDITE 14-2 AL-COAT.
2. S114 - ZINC CHROMATE PRIMER) FRONT AND
3. S115 - SMOOTH GRAY ENAMEL) EDGES ONLY

OR

PRIME & PAINT PER CUSTOMER'S SPEC.

REQ'D.	ITEM	PART NUMBER	DESCRIPTION	SYMBOL
BUTLER			LIST OF MATERIAL	

MATERIAL: 3/16 THK ALUMINUM 2024-T3

FINISH: SEE NOTE

THE TECHNICAL MATERIEL CORP.
MAMARONECK, NEW YORK

TITLE: PANEL, FRONT

Q'T'Y./UNIT	MODEL USED ON	ASS'Y. NO.
1	PSP-350C	

SCALE: 1:1 CODE: A

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES

DECIMALS .X ± .05 .XX ± .01 .XXX ± .005 — TOLERANCES — FRACTIONS ± 1/64 ANGLES ± 0° 30'

DRAWN: JBC DATE: 9-7-66
CHECKED: DATE:
ELECT. DES.: DATE:
MECH. DES.: DATE:

FINAL APPROVAL: DATE: 3/20/67

MS5075 Ø

SHEET — REV. LTR.

NOTES

THE CONTENTS OF THIS DRAWING ARE THE EXCLUSIVE PROPERTY OF THE TECHNICAL MATERIEL CORP. ITS UNAUTHORIZED USE OR REPRODUCTION IN WHOLE OR IN PART IS STRICTLY FORBIDDEN.

TMC FORM 110

REPROVEL NO. 440H 21539