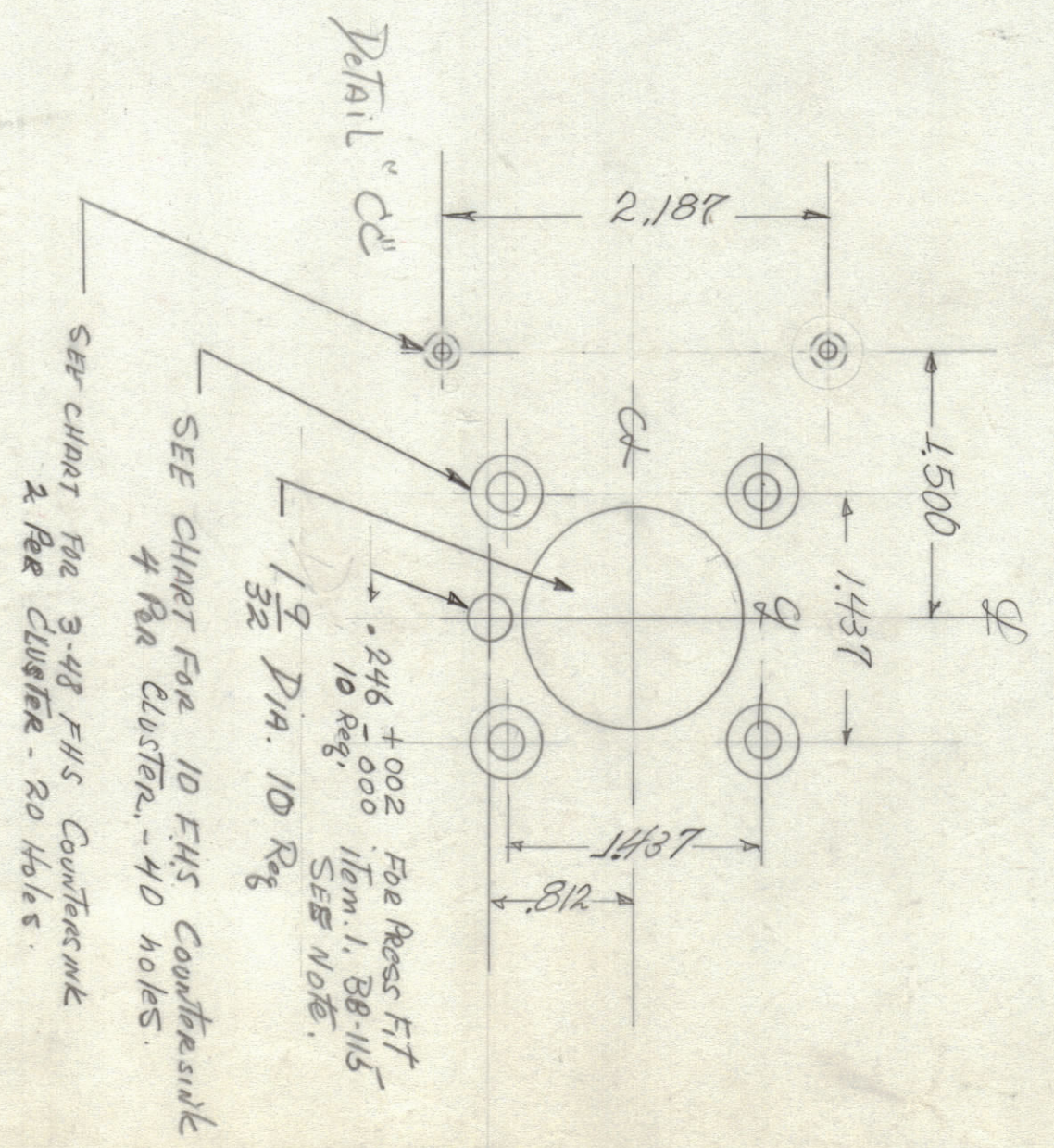
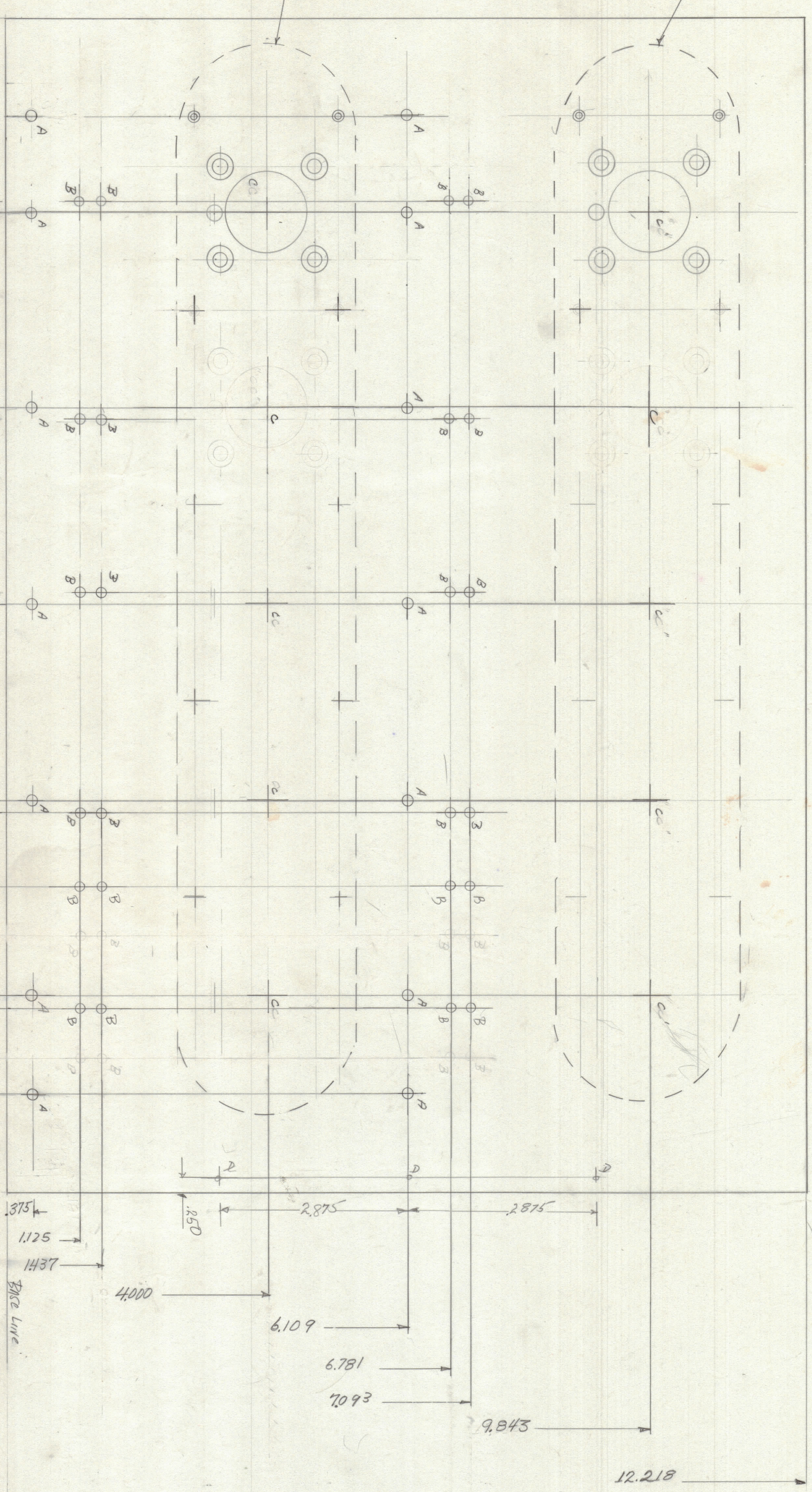


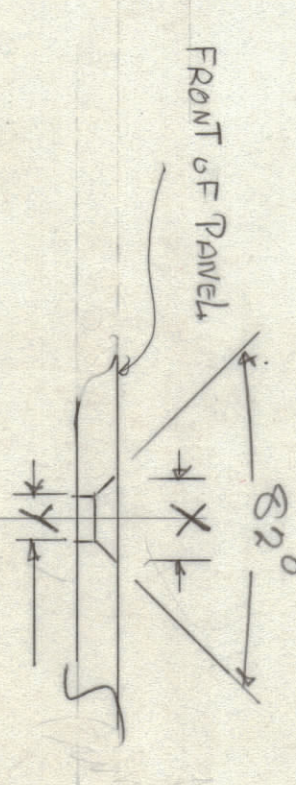
ZONE	SYMBOL	DESCRIPTION	DATE	E.M.N. NO.	DRAWN	CHECK	APPROV.
1		ORIGINAL RELEASE FOR PRODUCTION	6/26/64		CE		

REVISIONS	
2	
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Hole	Description	Quan.
A	.144" E-33 Cluster 14	14
B	.180" 4-40 Crane 24	24
C	1.588" Dia Drill 100	100
D	0.47 Drill (0.08 diam)	3



Holes	Screw Type	X	Y
Cluster 'CC'	#10-32 FHS	400	.196
Cluster 'CC'	3-48 FHS	.224	DRILL HOLE
		.834	THRU 3-48



MACHINING:

1. MILL ALL EDGES.
2. HOLES MUST BE DRILLED, UNLESS OTHERWISE SPECIFIED.
3. LATEST MUST BE KEPT TO .031 TOLERANCE.
4. PANEL MUST BE KEPT OF MACHINING MARKS, GOUGES AND SCRATCHES.
5. IF NECESSARY, SAND FRONT OF PANEL WITH NO. 120 GRIT SANDPAPER.
6. PRESS FIT AFTER PAINTING THEM, FROM REAR OF PANEL.

FINISH NOTES:

1. S404 - IRIDIOTE 14-2 AL-COAT FRONT AND
2. S114 - ZINC CHROMATE PRIMER EDGES ONLY
3. S115 - SMOOTH GRAY ENAMEL EDGES ONLY

OR
PRIME AND PAINT PER CUSTOMER'S SPECIFICATIONS.

NOTES

QTY/UNIT	MODEL USED ON	ASBY NO.
0	QDP-04-117	

REV	DESCRIPTION	DATE	BY	CHKD	APPROV
10	1 BILLS				
11	11 BILLS				