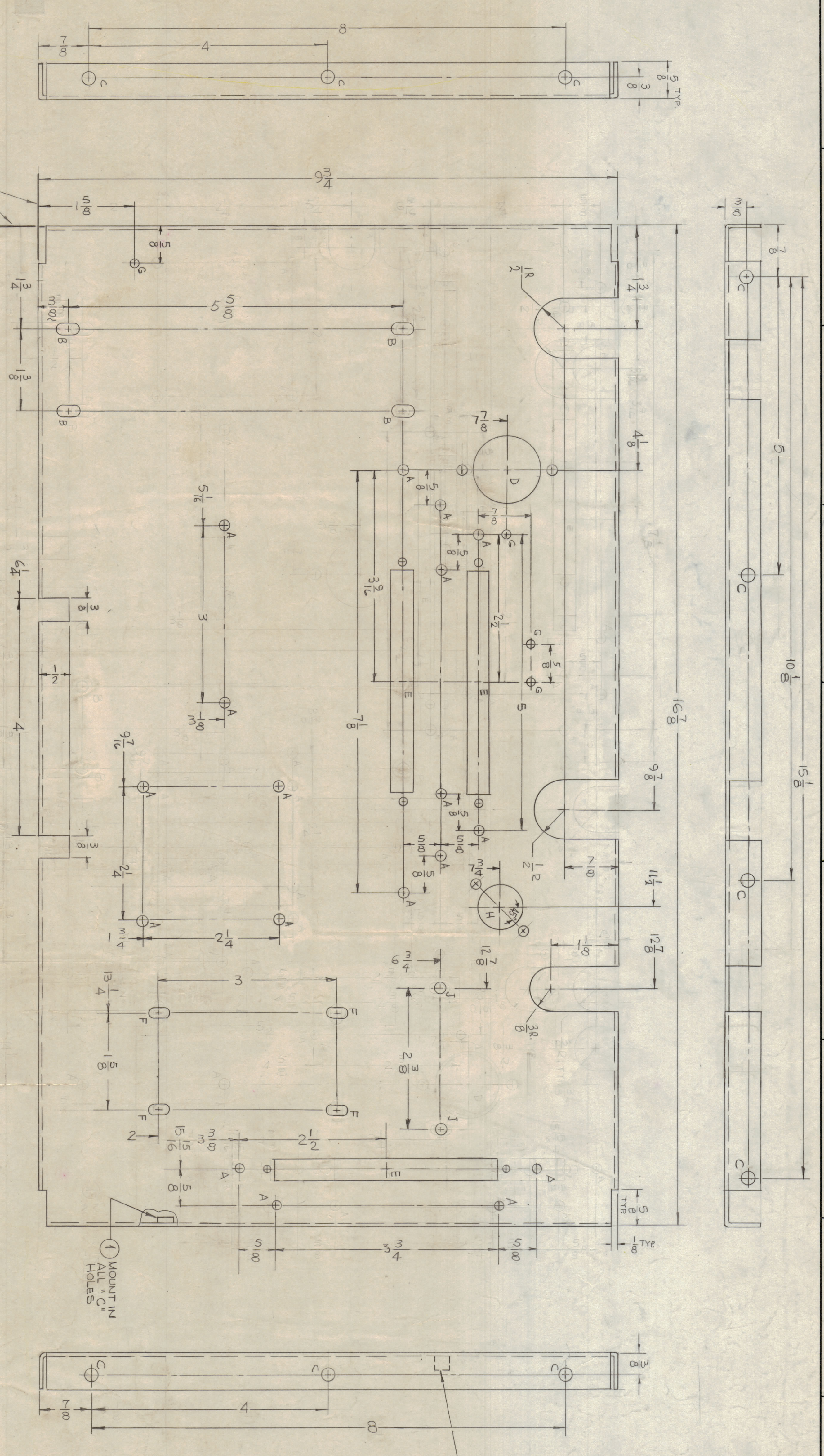


ZONE	REV	DESCRIPTION	DATE	ENR. NO.	DRAWN	CHKD	APPD
X3		COMPLETELY REVISED & REDRAWN FROM SIZE 4	5-20-64	X3			
X4		OMITTED GEOMETRIC DIMENSIONS FROM DRAWING	6-22-64	X4			
X5		ADDED 4 "H" HOLES & 4 "F" HOLES TO "HOLE LOCATIONS" & "HOLE LOCATIONS" & "HOLE LOCATIONS"	6-22-64	X5			
X6		ADDED 2 "G" HOLES & DIMENSIONS	6-22-64	X6			
X7		ADDED 2 "G" HOLES & DIMENSIONS	6-22-64	X7			
X8		ADDED 2 "G" HOLES & DIMENSIONS	6-22-64	X8			
X9		ADDED 2 "G" HOLES & DIMENSIONS	6-22-64	X9			
X10		ADDED 2 "G" HOLES & DIMENSIONS	6-22-64	X10			
X11		ADDED 2 "G" HOLES & DIMENSIONS	6-22-64	X11			
X12		ADDED 2 "G" HOLES & DIMENSIONS	6-22-64	X12			
X13		ADDED 2 "G" HOLES & DIMENSIONS	6-22-64	X13			
X14		ADDED 2 "G" HOLES & DIMENSIONS	6-22-64	X14			
X15		ADDED 2 "G" HOLES & DIMENSIONS	6-22-64	X15			
X16		ADDED 2 "G" HOLES & DIMENSIONS	6-22-64	X16			
X17		ADDED 2 "G" HOLES & DIMENSIONS	6-22-64	X17			
X18		ADDED 2 "G" HOLES & DIMENSIONS	6-22-64	X18			
X19		ADDED 2 "G" HOLES & DIMENSIONS	6-22-64	X19			
X20		ADDED 2 "G" HOLES & DIMENSIONS	6-22-64	X20			



HOLES	DESCRIPTION	REQ.
A	11/64 DIA.	18
B	13/64 DIA. x 13/32 SLOT	4
C	221-224 DIA.	14
D	SEE DETAIL	1
E	SEE DETAIL	3
F	11/64 x 11/32 SLOT	4
G	9/64 DIA	4
H	SEE DETAIL	1
J	189 DIA.	1

- UNLESS OTHERWISE SPECIFIED:
1. USE MATERIAL THICKNESS FOR MAXIMUM
 2. RADIUS ON ALL BENDS
 3. REMOVE ALL BURRS AND SHARP EDGES
 4. MOUNT INSERTS AFTER FINISHING

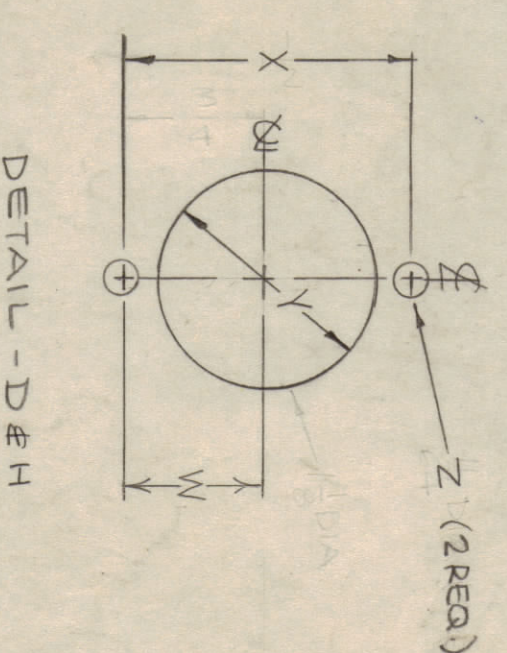
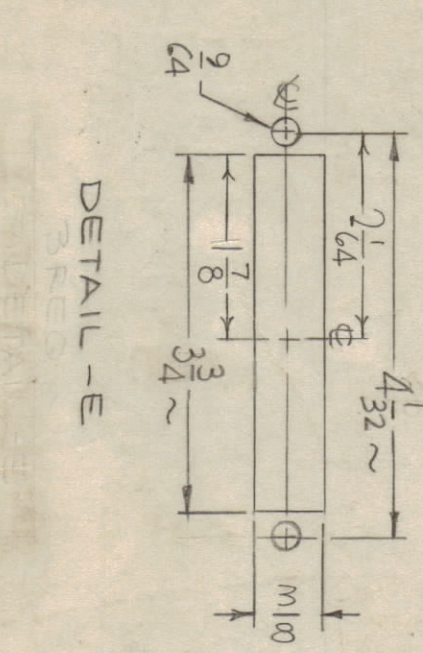
NOTES

QTY/UNIT	SWCA-3K	AS2169
SCALE	1:1	A

REV.	DATE	BY	CHKD	APPD
1	5-20-64			
2	6-22-64			
3	6-22-64			
4	6-22-64			
5	6-22-64			
6	6-22-64			
7	6-22-64			
8	6-22-64			
9	6-22-64			
10	6-22-64			
11	6-22-64			

REV.	DATE	BY	CHKD	APPD
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10	6-22-64			
11	6-22-64			

THE TECHNICAL MATERIAL CORP.
MAMARONECK, NEW YORK



DETAIL	W	X	Y	Z DIA
D	3/4	1-1/2	1-1/8	11/64
H	9/16	1-1/8	3/4	11/64