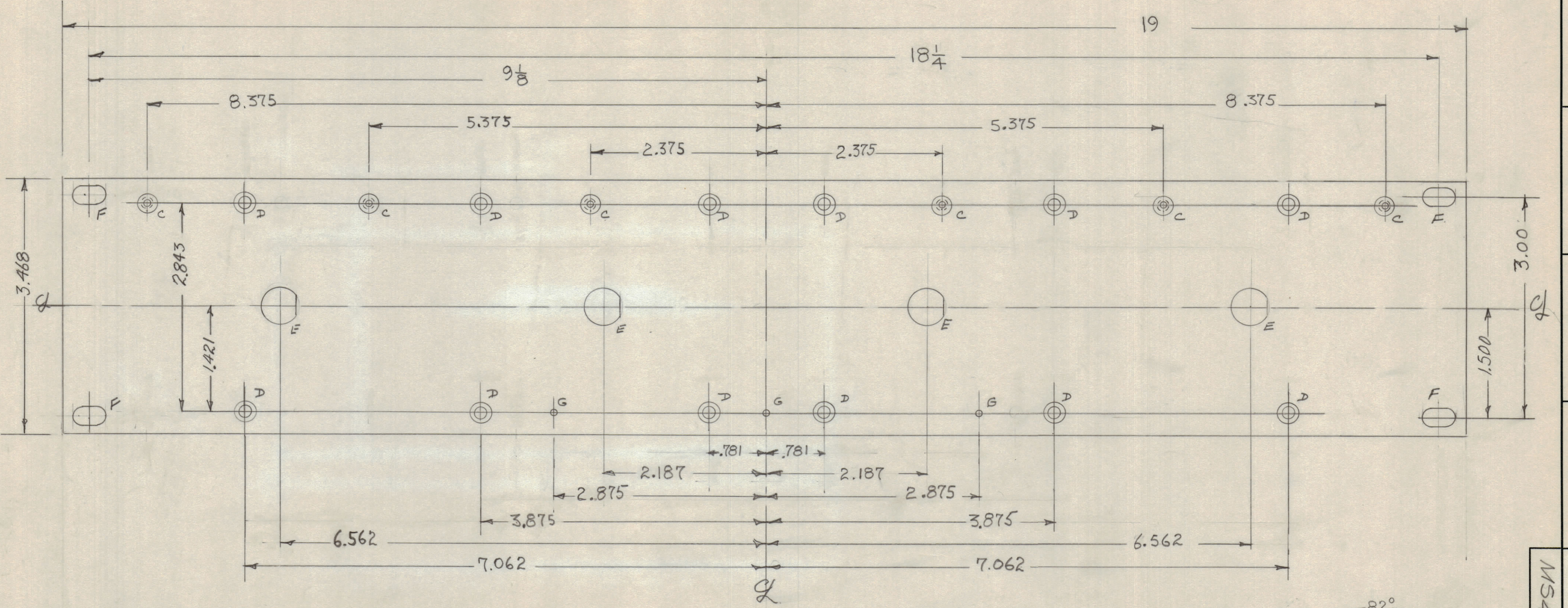


REVISIONS						
ZONE	SYM	DESCRIPTION	DATE	E.M.N. NO.	DRAFT	CHKD
		ORIGINAL RELEASE FOR PRODUCTION	1/3/66	5	X.M.	J.H.



MS4850

Dim.	#3 Screw	#6 Screw
A	.224-.234	.284 .289
B	TAP 3-48	.144

- C - see CHART #3 Screw above 6 Req.
- D - see CHART #6 Screw above 12 Req.
- E - "D" hole, .502 X .470 4 Req.
- F - 1/4 X 2 9/64 SLOTS 4 Req.
- G - #47 Drill (.078) 3 Req.

- FINISH NOTES:**
- S404 - IRIDITE 14-2 AL-COAT.
 - S114 - ZINC CHROMATE PRIMER.
 - S115 - SMOOTH GRAY ENAMEL.
- OR
PRIME AND PAINT PER CUSTOMER'S SPECIFICATIONS.
- MACHINING NOTES:**
- MILL ALL EDGES.
 - HOLES MUST BE DRILLED, UNLESS OTHERWISE SPECIFIED.
 - LATERAL BOW OF PANEL MUST BE KEPT TO .031 TOLERANCE.
 - PANEL MUST BE FREE OF ALL MACHINING MARKS, GOUGES AND SCRATCHES. IF NECESSARY, SAND FRONT OF PANEL WITH NO. 120 GRIT SANDPAPER.
 - METAL STAMP TMC PART NO. 1/8" HIGH GOTHIC ON REAR OF PANEL.
 - ALL TAPPED HOLES CLASS 2 FIT.
 - DO NOT ALLOW EXCESSIVE AMOUNT OF PAINT TO ACCUMULATE IN THREADS OF TAPPED HOLES. IF NECESSARY, TAP HOLES AFTER FINISH.
 - DO NOT ALLOW EXCESSIVE PAINT TO ACCUMULATE ON COUNTER-SINK BOTTOM EDGE OF 82° ANGLE.

NOTES

QTY./UNIT	MODEL USED ON	ASS'Y. NO.
	QDP-4B3X4	QDP-4B3X4
SCALE	CODE	

THE CONTENTS OF THIS DRAWING ARE THE EXCLUSIVE PROPERTY OF THE TECHNICAL MATERIEL CORP. ITS UNAUTHORIZED USE OR REPRODUCTION IN WHOLE OR IN PART IS STRICTLY FORBIDDEN.

REQ'D.	ITEM	PART NUMBER	DESCRIPTION	SYMBOL
MARTINENGO LIST OF MATERIAL				
MATERIAL		THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK		
3/16 ALUM. 2024-T3		TITLE FRONT PANEL		
FINISH See Notes		DRAWN DATE 1-5-66 OCTAVIO		
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES		CHECKED DATE 1-5-66		
DECIMALS .X ± .05 .XX ± .01 .XXX ± .005		ELECT. DES. DATE		
FRACTIONS ± 1/64 ANGLES ± 0° 30'		MECH. DES. DATE 1-5-66		
TOLERANCES		REV. LTR.		
		MS4850		