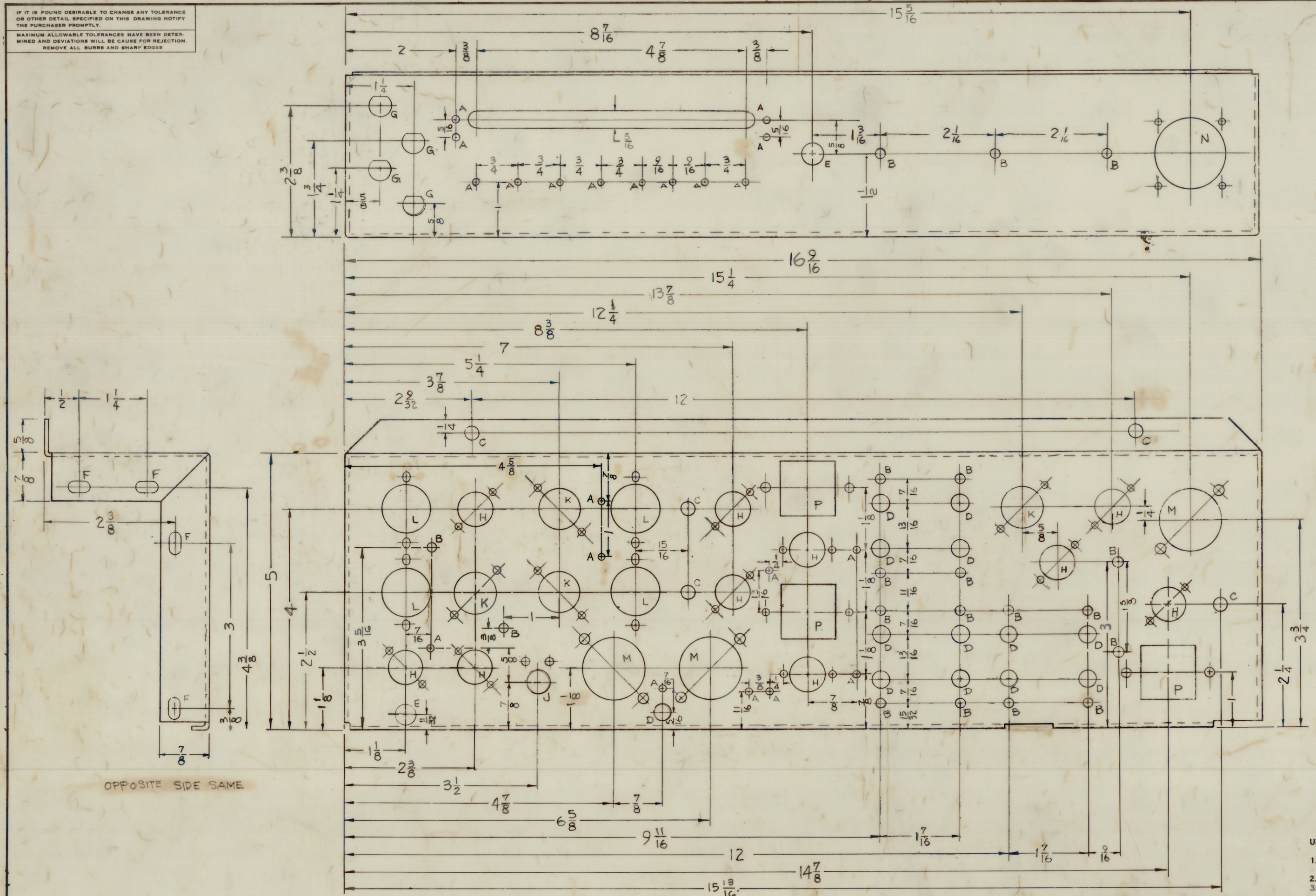
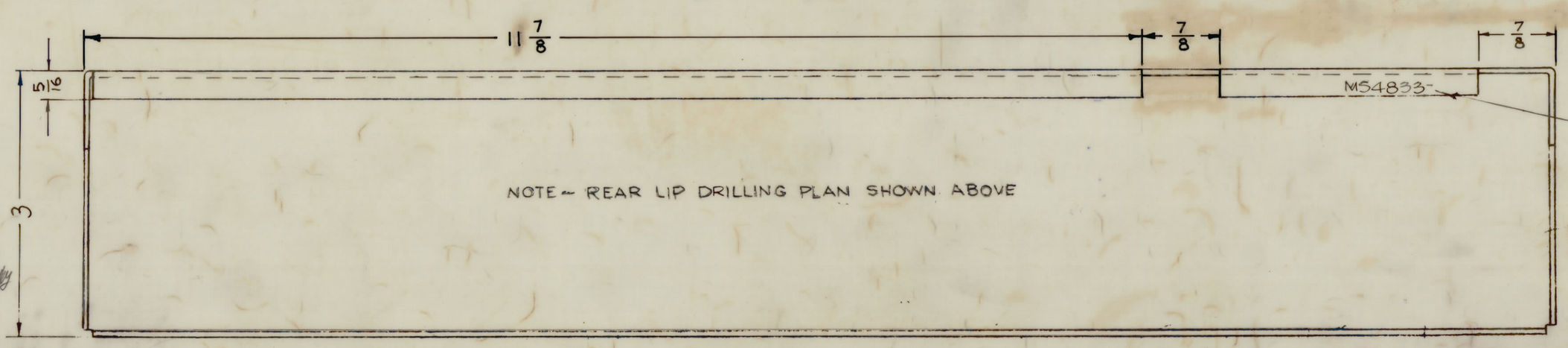
IF IT IS FOUND DESIRABLE TO CHANGE ANY TOLERANCE OR OTHER DETAIL SPECIFIED ON THIS DRAWING NOTIFY THE PURCHASER PROMPTLY.

MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES





NOTE ~ REAR LIP DRILLING PLAN SHOWN ABOVE

MARK TMC PART NO. 1/8 HIGH GOTHIC W/LATEST REVISION LETTER.

UNLESS OTHERWISE SPECIFIED:

1. USE MATERIAL THICKNESS FOR MAXIMUM RADIUS ON ALL BENDS
2. ALL ANGULAR BENDS 90 DEGREES
3. REMOVE ALL BURRS AND SHARP EDGES

REF: LD2033

C		CHG. DIM. FROM 2 3/8 TO 2 5/8	4-16-71	20329	R.F.		OEA
B		2 "A" HOLES ADDED	629-67	18294	L.A.K.		F.B
A	1	ADD 7/8 NOTCH ON FR LIP	8-16-66	16764	R.M.E.		
Ø		ORIGINAL RELEASE	1/20/66	Ø			
ISSUE	ITEM	CHANGED FROM	DATE	CN. NO.	DRAFTS	CHECKER	ENG. APP.

TOLERANCES
DEC. DIM. ±
FRAC. DIM. ±
ANGULAR DIM. ±

SCALE: DO NOT SCALE

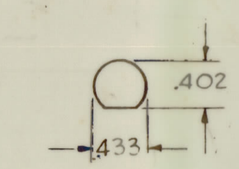
DRILL, PUNCH, COMMERCIAL STOCK SIZES AND MANUFACTURERS TOLERANCES ARE NOT INCLUDED

REQ PER UNIT	1	SBE-8,9,10	AX205-8	12-18-65
	MODEL	PROJECT NO.	REV. NO.	DATE

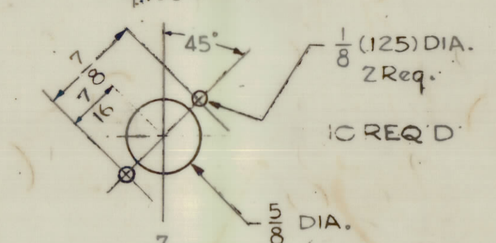
USED ON

A ~ 1/8 (.125) DIA.	21 Req.
B ~ 11/64 (.171) DIA.	19 Req.
C ~ 1/4 (.250) DIA.	5 Req.
D ~ 5/16 (.312) DIA.	13 Req.
E ~ 3/8 (.375) DIA.	2 Req
F ~ 13/64 X 13/32 SLOTS	8 Req.

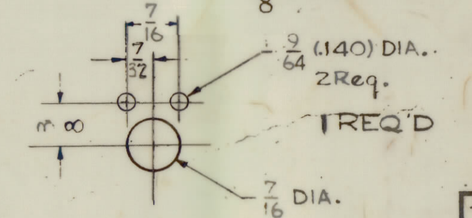
G ~ 4 REQ'D



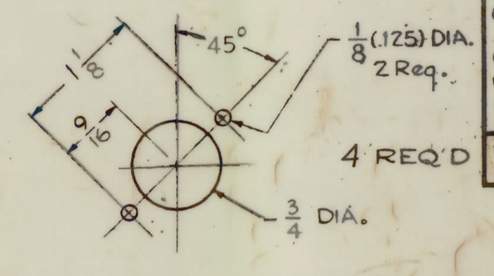
H ~ 10 REQ'D



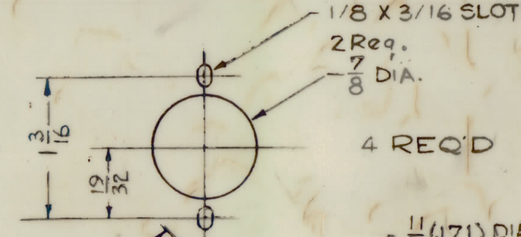
J ~ 1 REQ'D



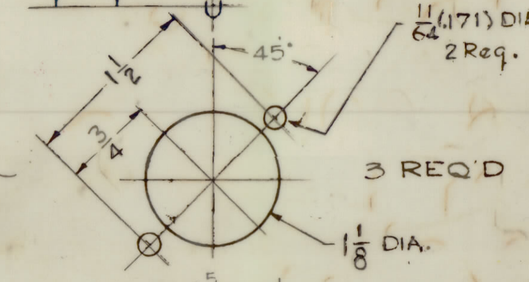
K ~ 4 REQ'D



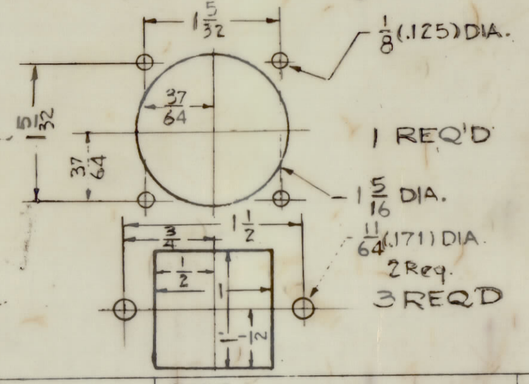
L ~ 4 REQ'D



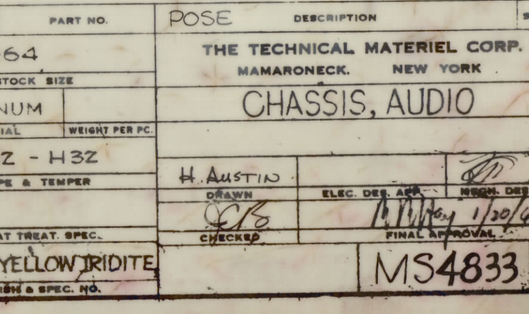
M ~ 3 REQ'D



N ~ 1 REQ'D



P ~ 3 REQ'D



REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
			POSE	

.064 STOCK SIZE

ALUMINUM MATERIAL — WEIGHT PER PC.

5052 - H32 TYPE & TEMPER

HEAT TREAT. SPEC.

S404-YELLOW IRIDITE FINISH & SPEC. NO.

THE TECHNICAL MATERIEL CORP.
MAMARONECK. NEW YORK

CHASSIS, AUDIO

DRAWN	H. Austin		
CHECKED		ELEC. DES. APP.	MECH. DES. APP.
		FINAL APPROVAL	1/20/66

MS4833 C

MS4833 B