REVISIONS							
ZONE	SYM	DESCRIPTION	DATE	E.M.N. NO.	DRAFT	CHKD	APPD
G8 G8	X1	4 1 3/64 DIM. WAS 2 27/64; 8 1/4 WAS 12.	12/28/65		J L		EEE
	X2	ADDED S & T HOLES; ITEM 3	1/19/66		J L		EEE
	Ø	ORIGINAL RELEASE FOR PROD	4/11/66	Ø			

MS4821 Ø

REF. LD 2029

REQ'D	ITEM	PART NUMBER	DESCRIPTION	SYMBOL
2	3	NT129-632-4	NUT, PLAIN, SPLINE	T
5	2	TE108-16	NUT, PLAIN, CLINCH	C
11	1	NT129-832-4	NUT, PLAIN, SPLINE	G

F.E. EATON — LIST OF MATERIAL — SK 3230-2

MATERIAL .081 THK ALUMINUM 5052-H32

FINISH YELLOW IRIDITE PER S404

THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK

TITLE CHASSIS, ELECTRICAL, MAIN

DRAWN J. LESHINSKI 11/29/65 — CHECKED 12/10 DATE 4-5-66 — ELECT. DES. DATE 4/7/66 — MECH. DES. DATE 4/7/66 — FINAL APPROVAL 4/7/66

SHEET 1 — REPROVEL NO. 440H — REV. LTR. Ø

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES

DECIMALS .X ± .05 .XX ± .01 .XXX ± .005 — FRACTIONS ± 1/64 — ANGLES ± 0° 30' — TOLERANCES

Q'TY./UNIT 1 — MODEL USED ON RTPH-1 — CODE — ASS'Y. NO. A5340

SCALE 1/2

THE CONTENTS OF THIS DRAWING ARE THE EXCLUSIVE PROPERTY OF THE TECHNICAL MATERIEL CORP. ITS UNAUTHORIZED USE OR REPRODUCTION IN WHOLE OR IN PART IS STRICTLY FORBIDDEN.

HOLE LEGEND		
HOLE	DESCRIPTION	REQ'D
A	15/64 DIA	4
B	SEE DETAIL	5
C	.189 DIA	5
D	.140 DIA	8
E	SEE DETAIL	1
F	SEE DETAIL	1
G	.221-.224 DIA	11
H	13/64 DIA	4
J	SEE DETAIL	1
K	↓	5
L	↓	2
M	↓	1
N	SEE DETAIL	2
P	1/2 DIA	2
R	5/8 DIA	1
S	11/64 DIA	1
T	.191-.194 DIA	2

DETAIL-B- DETAIL-E- DETAIL-F- DETAIL-K- DETAIL-L- DETAIL-J- DETAIL-M- DETAIL-N-

METAL STAMP 1/8 HIGH GOTHIC TMC PT. Nº W/LATEST REV. LETTER

(3) MOUNT IN ALL "T" HOLES

(OPPOSITE SIDE IDENTICAL)

(3) EQUAL CENTERS @ 3 1/2 = 10 1/2" (TOLERANCE NON-ACCUMULATIVE)

(1) MOUNT IN ALL "G" HOLES

(2) MOUNT IN ALL "C" HOLES

TO INSIDE OF BEND

BASE LINE

LOCATING BASE LINES

UNLESS OTHERWISE SPECIFIED:

1. USE MATERIAL THICKNESS FOR MAXIMUM RADIUS ON ALL BENDS
2. ALL ANGULAR BENDS 90 DEGREES
3. REMOVE ALL BURRS AND SHARP EDGES
4. MOUNT INSERTS AFTER FINISHING

NOTES

TMC FORM 111